

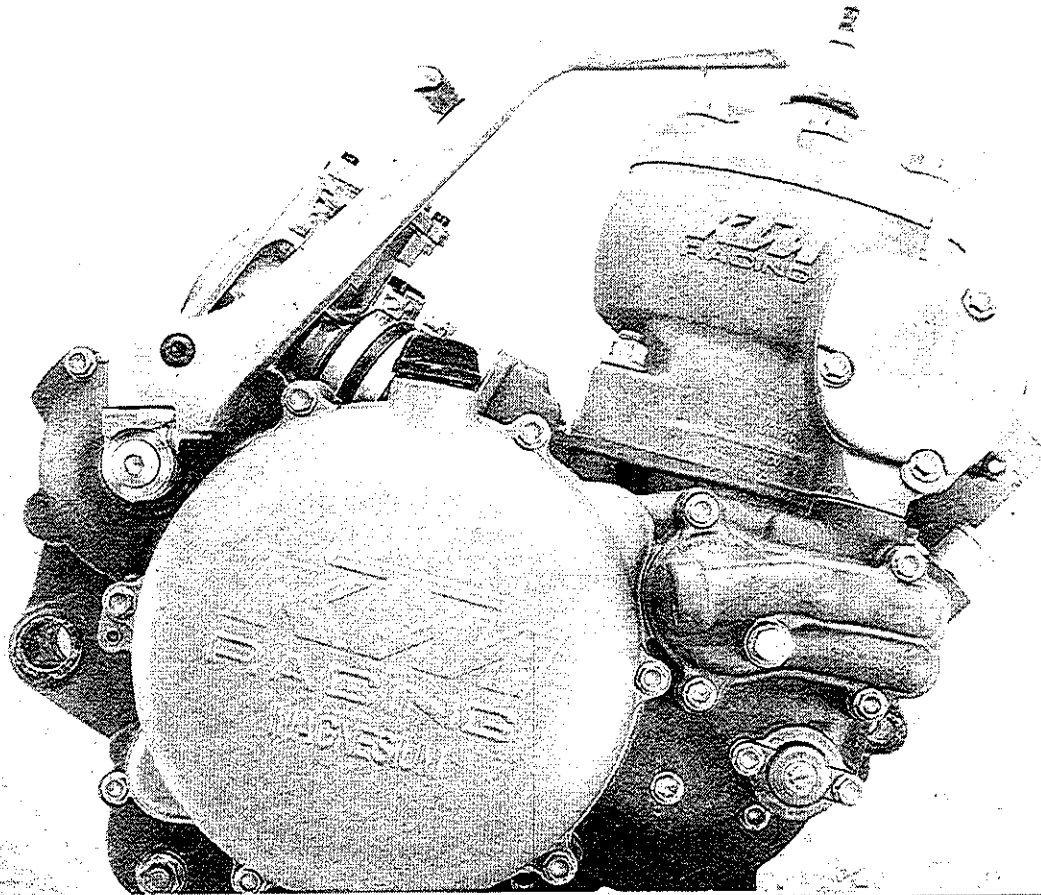
ERSATZTEILKATALOG2004

ERSATZTEILKATALOG: MOTOR
SPARE PARTS MANUAL: ENGINE

250 SX

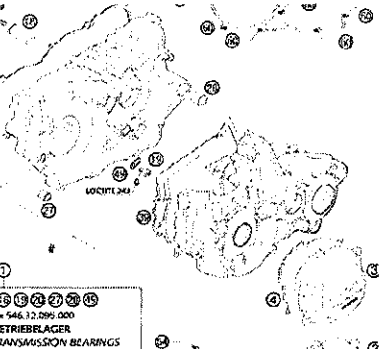
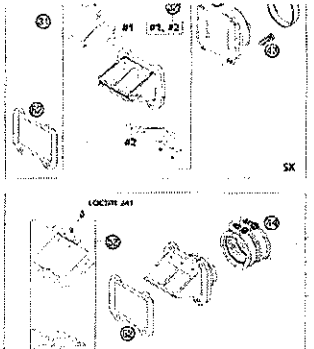
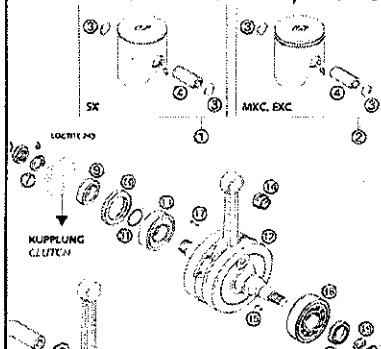
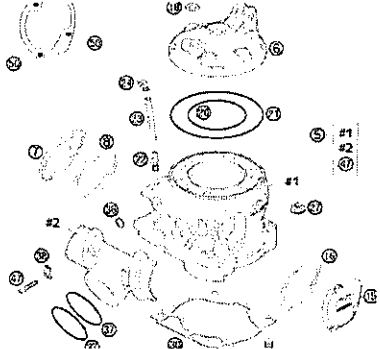
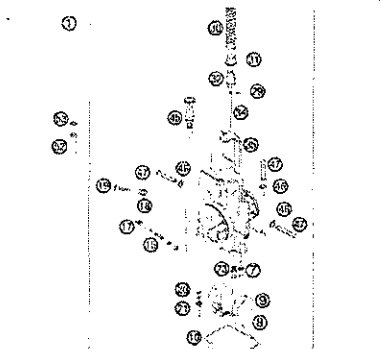
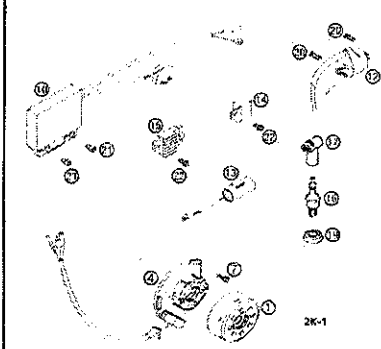
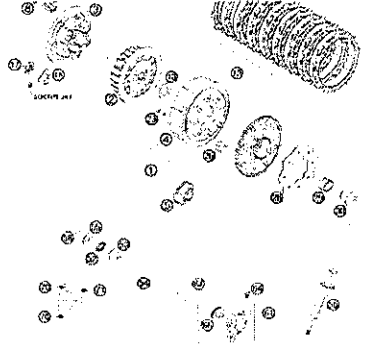
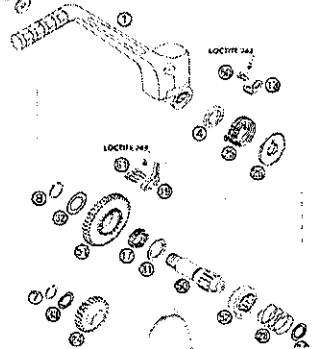
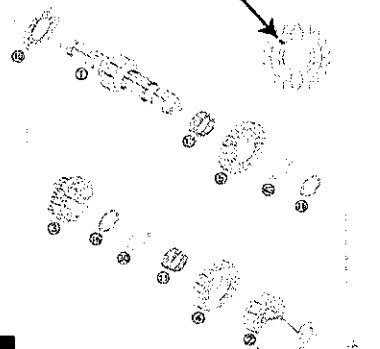
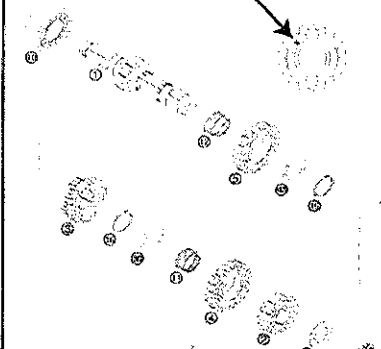
300 MXC

250/300 EXC

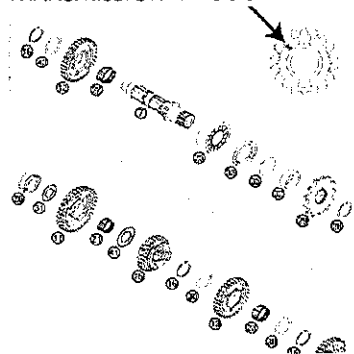


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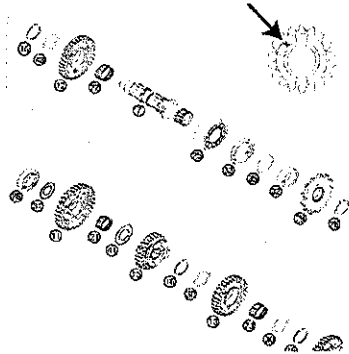
MOTERGEHÄUSE ENGINE CASE  SEITE Page 3 ETRIEBELAGER TRANSAXION BEARINGS	MEMBRANGEHÄUSE REED VALVE CASE  SEITE Page 4	KUPPLUNGSDECKEL CLUTCH COVER  SEITE Page 5	KURBELWELLE, KOLBEN CRANKSHAFT, PISTON  SEITE Page 6
ZYLINDER, ZYLINDERKOPF CYLINDER, CYLINDER HEAD  SEITE Page 7	AUSLASSTEUERUNG EXHAUST CONTROL  SEITE Page 8	VERGASER KEIHIN PWK 36-S AG, 38-S AG CARBURETOR KEIHIN PWK 36-S AG, 38-S AG  SEITE Page 10	ZÜNDANLAGE IGNITION SYSTEM  SEITE Page 12
KUPPLUNG CLUTCH  SEITE Page 13	KICKSTARTER KICKSTARTER  SEITE Page 14	GETRIEBE I - ANTRIEBSWELLE SX, MXC TRANSMISSION I - MAIN SHAFT SX, MXC  SEITE Page 15	GETRIEBE I - ANTRIEBSWELLE EXC TRANSMISSION I - MAIN SHAFT EXC  SEITE Page 16

GETRIEBE II - ABTRIEBSWELLE SX, MXC TRANSMISSION II - COUNTERSHAFT SX, MXC



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GETRIEBE II - ABTRIEBSWELLE EXC TRANSMISSION II - COUNTERSHAFT EXC



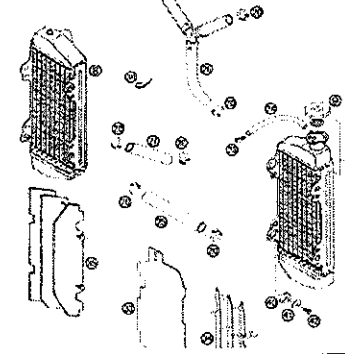
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SCHALTUNG SHIFTING MECHANISM



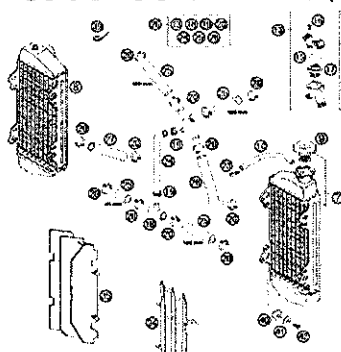
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KÜHLSYSTEM SX, MXC, EXC (USA) COOLING SYSTEM SX, MXC, EXC (USA)



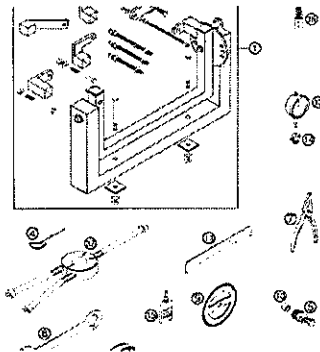
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KÜHLSYSTEM EXC (EU+AUS) COOLING SYSTEM EXC (EU+AUS)



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SPEZIALWERKZEUGE SPECIAL TOOLS



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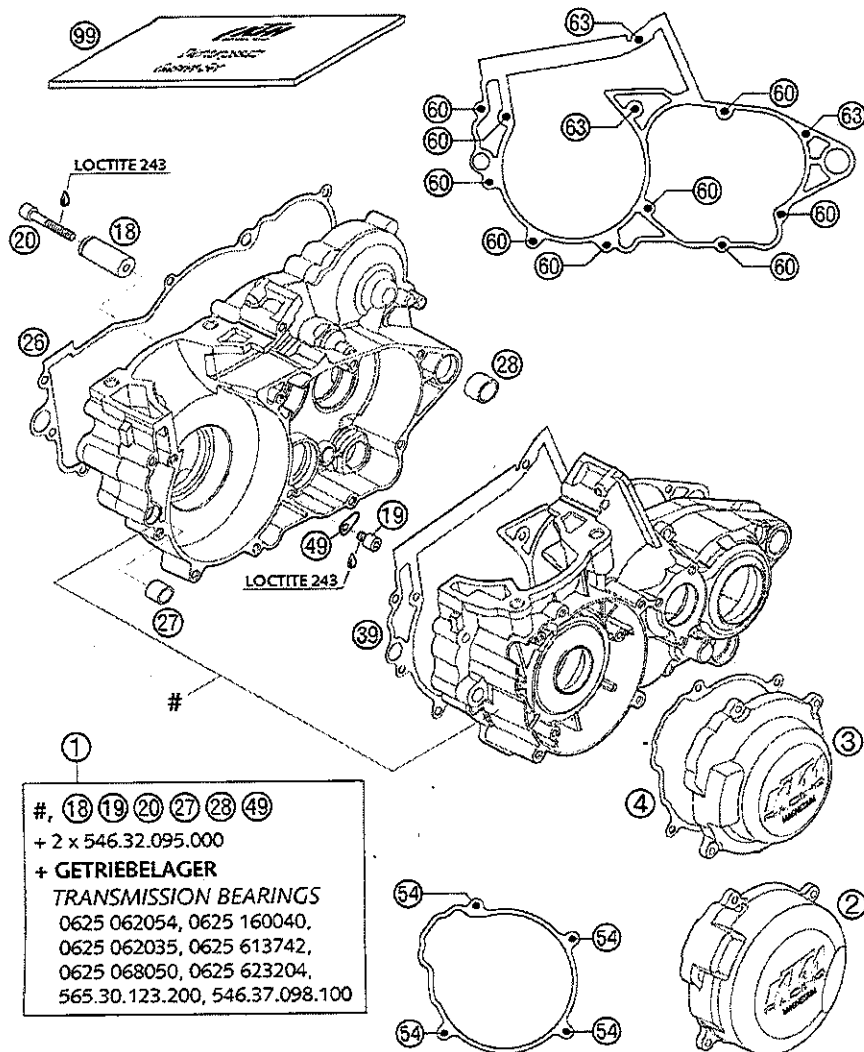
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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	548.30.000.044	MOTORGEHÄUSE KPL. MIT LAGER 03	ENGINE CASE CPL. WITH BEAR. 03	1
2*	548.30.002.000	ZÜNDUNGSDECKEL 250/300 04 MXC, EXC	IGNITION COVER 250/300 04 MXC, EXC	1
3	548.30.002.100/98	ZÜNDUNGSDECKEL SX 250 03 SX	IGNITION COVER SX 250 03 SX	1
4	548.30.040.000	ZÜNDUNGSDECKELDI. 250/300 03	IGNITI. COVER GASKET 250/300 03	1
18	590.33.018.000	LAGERZAPFEN 2000	BUSHING PIN 2000	1
19	0912 060083	ISK.SCHRAUBE DIN 912 M6X8	AH SCREW DIN0912-M 6X 8	1
20	0912 060404	ISK.SCHRAUBE DIN 912 M6X40 A2	AH SCREW DIN0912-M 6X40 A2	1
26	548.30.024.000	KUPPLUNGSDECKELDICHTUNG 2003	CLUTCH COVER GASKET 2003	1
27	546.30.027.000	PASSBÜCHSE 13,8X11X12	DOWEL BUSHING 13,8X11X12	1
28	548.30.027.000	PASSHÜLSE 21X12 03	DOWEL 21X12 03	1
39	548.30.039.000	GEHÄUSEDICHTUNG 2003	ENGINE CASE GASKET 2003	1
49	546.34.049.000	HALTEBLECH	RETAINING PLATE	1
54	0014 050163	SK.BUNDSCHRAUBE M 5X16 SW=6	HH COLLAR SCREW M 5X16 WS=6	4
60	0015 060403	SK.BUNDSCHRAUBE M 6X40 SW=8	HH COLLAR SCREW M 6X40 WS=8	9
63	0015 060553	SK.BUNDSCHRAUBE M 6X55 SW=8	HH COLLAR SCREW M 6X55 WS=8	3
99	548.30.099.000	DICHTUNGSSATZ 250/300 2003	GASKET SET 250/300 2003	1


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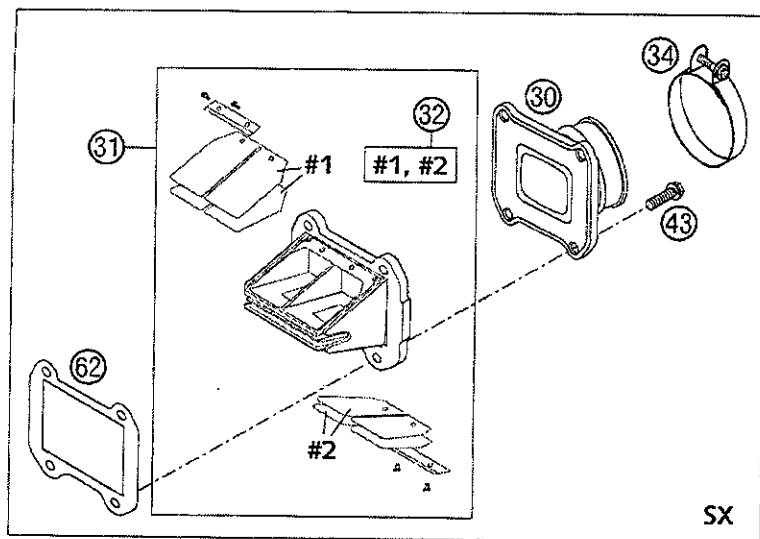
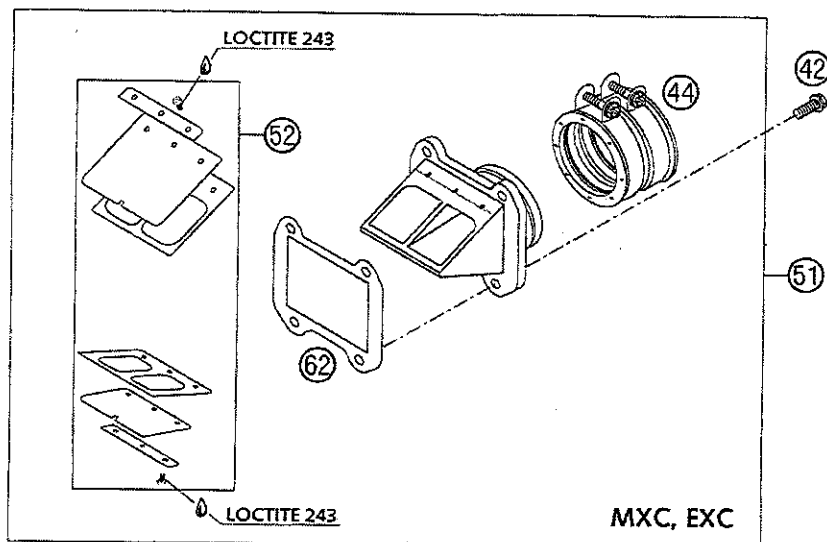
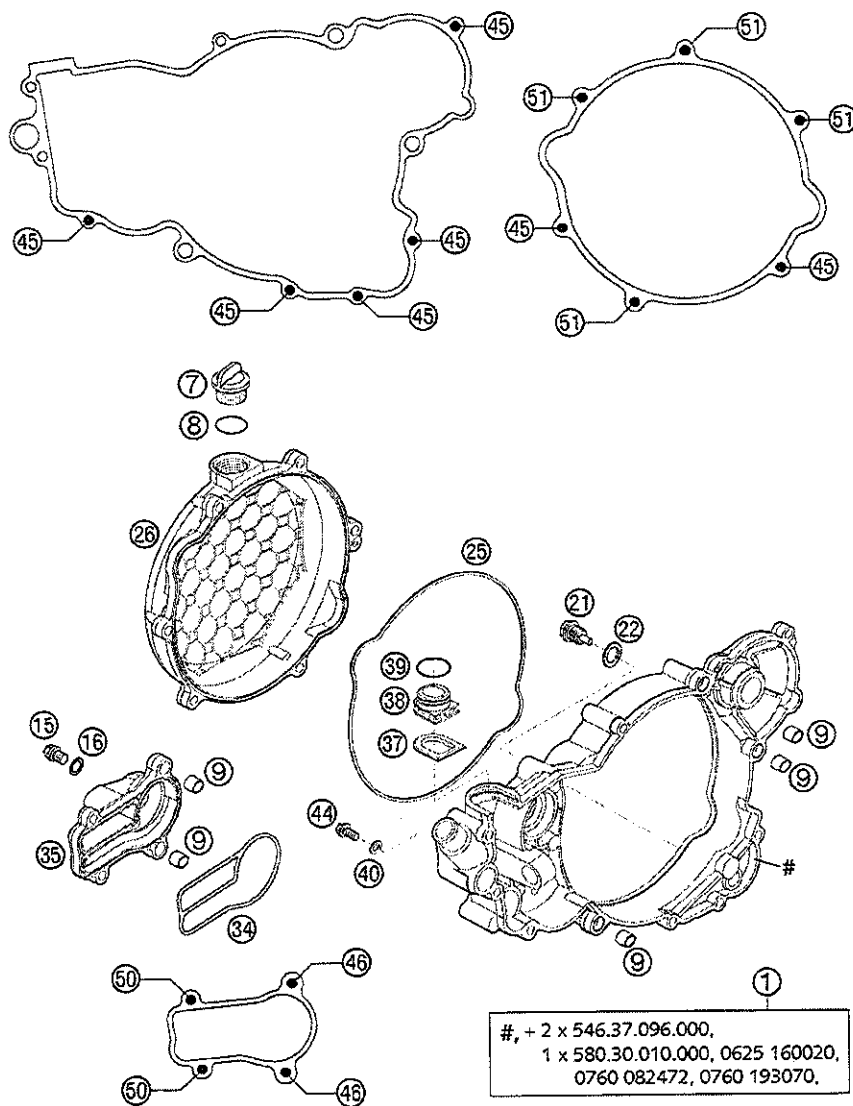


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
30*	548.30.050.000	ANSAUGSTUTZEN V-FORCE 04	INTAKE FLANGE V-FORCE 04	1
31*	548.30.051.144	MEMBRANKAS. V-FORCE KPL. SX 04	REED VALVE ASSY V-FORCE CPL.04	1
32*	548.30.052.000	MEMBRANEN-SET V-FORCE 250 04	REED VALVE SET V-FORCE 250 04	1
34*	543.30.061.000	SCHELLE 52/12 GEMI	CLAMP 52/12 GEMI	1
42	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8	4
43*	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW=8	HH COLLAR SCREW M 6X20 WS=8	4
44	547.36.044.000	GUMMIMUFFE KPL. BOYESEN 2002	RUBBER BOOT CPL. BOYESEN 2002	1
51	548.30.051.044	MEMBRANGEHÄUSE BOYESEN KPL. 03	REED VALVE ASSY BOYESEN CPL.03	1
52	547.30.052.000	MEMBRANBLÄTTER KPL. BOYESEN	REED VALVE CPL. BOYESEN 02	1
62*	548.30.062.100	DICHTUNG MEMBRANGEHÄUSE 04	GASKET REED VALVE CASE 04	1


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#, + 2 x 546.37.096.000,
1 x 580.30.010.000, 0625 160020,
0760 082472, 0760 193070.

FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	548.30.001.044	KUPPL.ZWISCHENDECK.KPL. 03	INTERM. CLUTCH COVER CPL. 03	1
7	580.30.020.000	ÖLEINFÜLLSCHRAUBE M 24X3	PLUG M 24X3	1
8	0770 191015	O-RING 19,00X3,00 NBR	O-RING 19,00X3,00 NBR	1
9	490.30.090.000	PASSHÜLSE 9,8 X 7 X 10	DOWEL 9,8 X 7 X 10	5
15	0910 100003	VERSCHL.SCHR.DIN0910-M 10X1	PLUG DIN0910-M 10X1	1
16	0603 100141	CU-DICHTRING DIN7603-10X14X1	COPPER GASKET DIN7603-10X14X1	1
21	580.30.021.000	ÖLABLASSCHRB.M.MAGNET M 12X1,5	OILDRAIN PLUG W.MAG. M 12X1,5	1
22	580.38.022.000	CU-DICHTRING DIN7603-12X18X1,5	CU-SEAL RING DIN7603-12X18X1,5	1
25	548.30.025.000	DICHT.KUPPL-AUS-DEC.250/300 03	GASKET F. CLU. COVER 250/300 03	1
26	548.30.026.000/98	KUPPLUNGSAUSSENDECKEL 03	CLUTCH COVER OUTSIDE 03	1
34	548.35.003.000	DICHTUNG WAPU-DECKEL 250 2003	GASKET WAPU-COVER 250 2003	1
35	548.35.001.000	WASSERPUMPENDECKEL 250/300 03	WATERPUMP COVER 250/300 03	1
37	546.37.107.000	DICHELEMENT UNTEN	SEALING ELEMENT BOTTOM	1
38	548.37.091.000	DICHELEMENTTRÄGER 03	SEALING CARRIER 03	1
39	0770 021160	O-RING 18,72X2,62	O-RING 18,72X2,62	1
40	0603 061001	CU-DICHTRING DIN7603-6X10X1	CU-SEAL RING DIN7603-6X10X1	1
44	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW=8	HH COLLAR SCREW M 6X12 WS=8	1
45	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW=8	HH COLLAR SCREW M 6X20 WS=8	7
46	0015 060253	SK.BUNDSCHRAUBE M 6X25 SW=8	HH COLLAR SCREW M 6X25 WS=8	2
50	0015 060553	SK.BUNDSCHRAUBE M 6X55 SW=8	HH COLLAR SCREW M 6X55 WS=8	2
51	0015 060603	SK.BUNDSCHRAUBE M 6X60 SW=8	HH COLLAR SCREW M 6X60 WS=8	4

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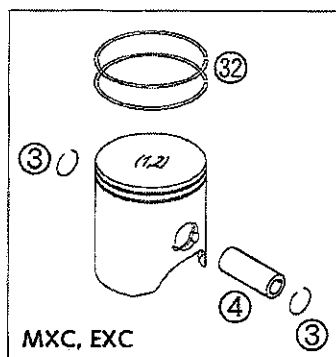
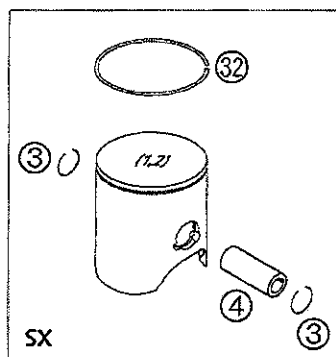
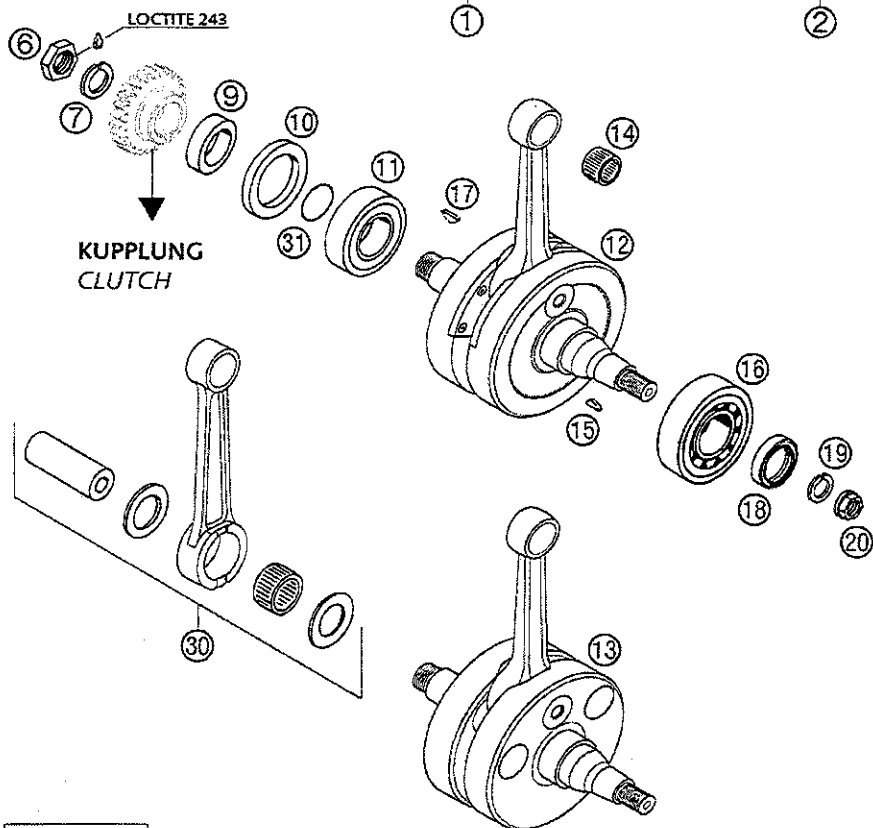


FIG	TEILNR./PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	548.30.007.000/ I	KOLBEN I KPL. 250 VERTEX 2003	PISTON I CPL. 250 VERTEX 2003	1
1	548.30.007.000/ II	KOLBEN II KPL. 250 VERTEX 2003	PISTON II CPL. 250 VERTEX 2003	1
2	546.30.207.100/ I	KOLBEN I KPL. 66,4MM 250 2000	PISTON I CPL. 66,4MM 250 2000	1
2	546.30.207.100/ II	KOLBEN II KPL. 66,4MM 250 2000	PISTON II CPL. 66,4MM 250 2000	1
2*	548.30.107.000/ I	KOLBEN I KPL. 300 VERTEX 2004	PISTON I CPL. 300 VERTEX 2004	1
2*	548.30.107.000/ II	KOLBEN II KPL. 300 VERTEX 2004	PISTON II CPL. 300 VERTEX 2004	1
3	540.30.074.000	DRAHTSPRENGRING C18X1,5	WIRE LOCK RING C18X1,5	2
4	546.30.233.000	KOLBENBOLZEN 18X55,8 250 2000	PISTON PIN 18X55,8 250 2000	1
6	546.30.029.000	SK-MUTTER M18X1,5-LINKS	HEX.NUT L/SH M18X1,5	1
7	581.32.072.000	SPERRKANTRING VSK 18	LOCK WASHER VSK 18	1
9	548.30.016.000	DISTANZHÜLSE 28X38X10 03	SPACER SLEEVE 28X38X10 03	1
10	0760 385273	WELLENDICHTRING 38X52X7 BTSL	SHAFT SEAL RING 38X52X7BTSL	1
11	0625 623204	RILLENKUGELLAGER 32X65X17 NTN	BALL BEARING 32X65X17 NTN	1
12*	548.30.018.100	KURBELWELLE HUB 72 250 SX 04 SX	CRANKSHAFT STROKE 72 250 SX 04 SX	1
13*	548.30.118.000	KURBELWELLE 250/300 MXC,EXC 04 MXC, EXC	CRANKSHAFT 250/300 MXC, EXC 04 MXC, EXC	1
14	544.30.034.000	NADELLAGER KBK 18X22X20	NEEDLE BEARING KBK 18X22X20	1
15	0888 030050	SCHEIBENFEDER DIN6888-3X5X13	WOODRUFF KEY DIN6888-3X5X13	1
16	565.30.123.200	ZYLINDERROLLENL. NJ207ET2XCS42	CYLIND.ROL.BEAR. NJ207ET2XCS42	1
17	6 946 005	SCHEIBENFEDER 5X6,5 GEHÄRTET	WOODRUFF KEY 5X6,5 HARDED	1
18	0760 253570	WELLENDICHTRING 25X35X7 BTSL	SHAFT SEAL RING 25X35X7 BTSL	1
19	502.30.029.012	SPERRKANTRING VSK 12	LOCKING RING VSK 12	1
20	490.30.021.000	BUNDMUTTER M12X1 RECHTS	COLLAR NUT M12X1 R/S	1
30	548.30.015.044	PLEUEL-REP. SATZ 250 03	CONROD REP. KIT 250 03	1
31	0770 250015	O-RING 25,00X1,50 NBR 70	O-RING 25,00X1,50 NBR 70	1
32	546.30.232.000	R-RING 66,4MM 250 2000 250	SQUARE RING 66,4MM 250 2000 250	1(2)
32*	548.30.132.000	R-RING 72,0MM 300 2004 300	R-RING 72,0MM 300 2004 300	2



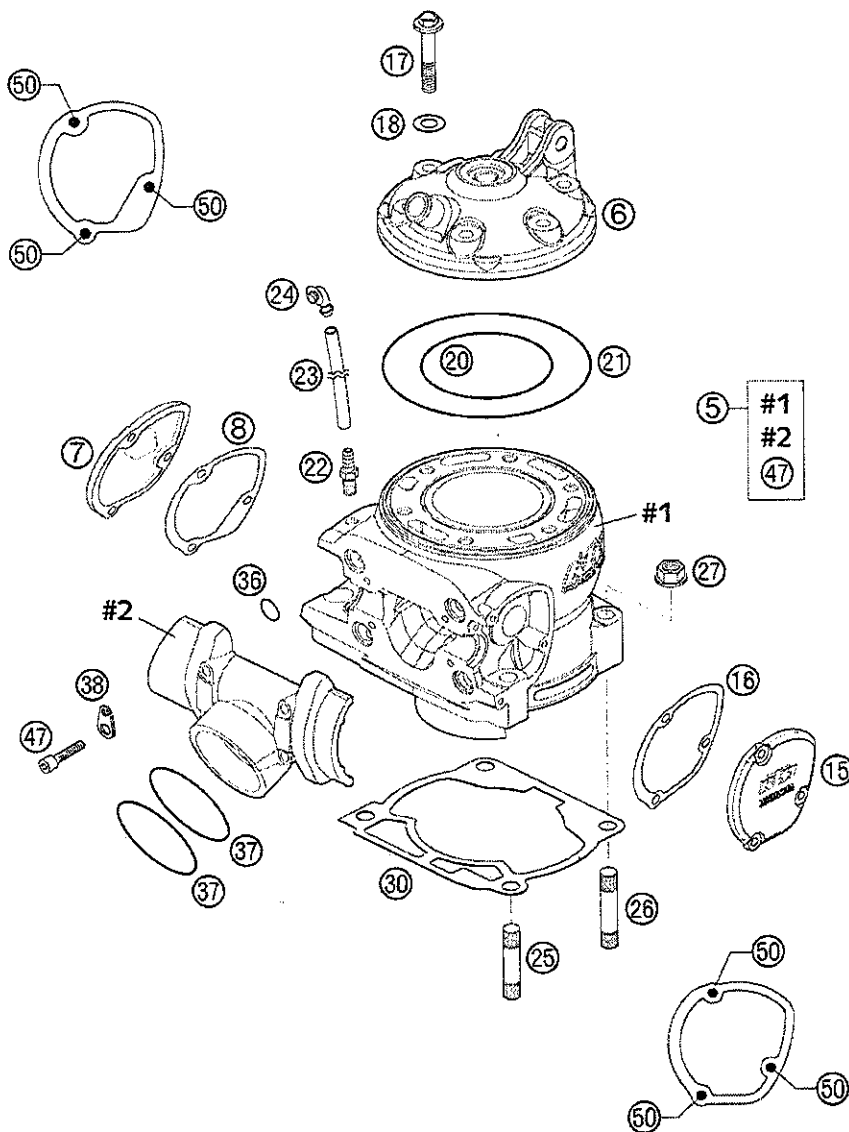


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
5*	548.30.005.144	ZYLINDER KPL. M.FLANSCH 250 04	CYLINDER CPL. W. FLANGE 250 04	1
5*	548.30.305.044	ZYLINDER KPL. M.FLANSCH 300 04	CYLINDER CPL. W. FLANGE 300 04	1
6	548.30.006.000	ZYLINDERKOPF 250 SX 2003	CYLINDER HEAD 250 SX 2003	1
6*	548.30.006.100	ZYLINDERKOPF 250 EXC 04	CYLINDER HEAD 250 EXC 04	1
6*	548.30.306.000	ZYLINDERKOPF 300 04	CYLINDER HEAD 300 04	1
7	547.37.007.000/98	STEUERUNGSDECKEL RECHTS 2001	CONTROL COVER R/S 2001	1
8	547.37.008.000	DICHTUNG FÜR STEUER.DECKEL RE.	GASKET FOR CONTROL COVER R/S	1
15	547.37.005.000/98	STEUERUNGSDECKEL LINKS 2001	CONTROL COVER L/S 2001	1
16	547.37.006.000	DICHTUNG FÜR STEUER.DECKEL LI.	GASKET FOR CONTROL COVER L/S	1
17	548.30.079.000	BUNDSCHRAUBE M 8X35 SW=13	COLLAR SCREW M 8X35 WS=13	6
18	565.30.080.000	CU-DICHTRING 8 X 16 X 1	CU-SEAL RING 8 X 16 X 1	6
20	0770 740021	O-RING 74,00X2,00 SILICON 250	O-RING 74,00X2,00 SILICONE 250	1
20*	0770 790021	O-RING 79,00X2,00 SILICON 300	O-RING 79,00X2,00 SILICONE 300	1
21	0770 114020	O-RING 114,00X2,00 SILICON	O-RING 114,00X2,00 SILICONE	1
22	583.36.020.090	UNTERDRUCKANSCHLUSS M 6X1 ALU	VACUUM CONNECTION M 6X1	1
23*	310.07.107.001	PVC-SCHLAUCH 6X9 MM PER METER	PVC-HOSE 6X9 MM PER METRE	0,30
24	503.03.089.000	WINKELSTÜCK '97	ANGEL PIECE '97	1
25	0835 100351	STIFTSCHRAUBE DIN0835-M10X35	STUD DIN0835-M10X35	2
26	0835 100403	STIFTSCHRAUBE DIN0835-M10X40	STUD DIN0835-M10X40	2
27	546.30.044.000	BUNDMUTTER M10 SW=13	COLLAR NUT M10 WS=13	4
30	548.30.030.002	DICHTUNG ZYLINDERFUSS 0,2MM 03	GASKET CYLINDER BASE 0,2MM 03	X
30	548.30.030.004	DICHTUNG ZYLINDERFUSS 0,4MM 03	GASKET CYLINDER BASE 0,4MM 03	X
30	548.30.030.005	DICHTUNG ZYLINDERFUSS 0,5MM 03	GASKET CYLINDER BASE 0,5MM 03	X
30	548.30.030.075	DICHTUNG ZYLINDERFU. 0,75MM 03	GASKET CYLINDER BASE 0,75MM 03	X
36	0770 116241	O-RING 11,3 X2,4 SILICON	O-RING 11,3 X2,4 SILICONE	4
37	0770 440030	O-RING 44,00X3,00 VITON	O-RING 44,00X3,00 VITON	2
38	510.05.074.000	FEDERLASCHE	RETAINING PLATE	2
47	0912 060303	ISK.SCHRAUBE DIN 912 M6X30	AH SCREW DIN0912-M 6X30	4
50	0014 050123	SK.BUNDSCHRAUBE M 5X12 SW=6	HH COLLAR SCREW M 5X12 WS=6	6

FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	0965 050103	SENKSCRAUBE DIN 965 M5X10	FLAT HEAD SCREW DIN0965-M 5X10	4
2	546.37.062.000	HALTEBLECH RECHTS 250	RETAINING PLATE R/S 250	1
3	546.37.063.000	HALTEBLECH LINKS 250	RETAINING PLATE L/S 250	1
4	0770 160021	O-RING 16,00X2,00 VITON	O-RING 16,00X2,00 VITON	2
5	546.37.061.444	STEUERW. KPL. LINKS „L“ 250'96 250	CONTROL ROLLER L/S „L“ 250'96 250	1
5	546.37.361.444	STEUERW. KPL.LI. „L“ 300/360/380 300	CONTR. VALVE L/S „L“ 300/360/380 300	1
6	546.37.061.544	STEUERWALZE KPL. RECHTS 250'96 250	CONTROL ROLLER CPL. R/S 250'96 250	1
6	546.37.361.544	STEUERWALZE KPL.RE.300/360/380 300	CONTROL VALVE R/S 300/360/380 300	1
8	0007 050160	ZYLINDERSTIFT DIN 7-5X16MM(M6)	CYLINDER PIN DIN 7-5X16MM (M6)	1
10	0912 060203	ISK.SCHRAUBE DIN 912 M6X20	AH SCREW DIN0912-M 6X20	1
11	546.37.067.000	FEDERHÜLSE	SPRING SLEEVE	1
12	546.37.066.000	ÜBERLASTFEDER	OVERLOAD SPRING	1
13	546.37.085.300	ANSCHLAGBLECH STEUERKLAPPE '92	RETAIN.PLATE CONTROL FLAP '92	1
14	546.37.065.000	EINSTELLHEBEL KPL.M.KUGELKOPF	CONTROL LEVER WITH BALL TYPE	1
15	546.37.068.100	LAGERHÜLSE	BUSHING SLEEVE	1
16	546.37.064.000	ZAHNSEGMENT RECHTS 250	GEAR SEGMENT R/S 250	1
16	546.37.364.000	ZAHNSEGMENT RECHTS 300	GEAR SEGMENT R/S 300	1
17	546.37.064.050	ZAHNSEGMENT LINKS 250	GEAR SEGMENT L/S 250	1
17	546.37.364.050	ZAHNSEGMENT LINKS 300	GEAR SEGMENT L/S 300	1
18	547.37.019.000	LAGERHÜLSE FÜR STEUERKLAPPE'97	BEAR. SLEEVE F.CONTROL FLAP'97	2
19	0770 150151	O-RING 15,00X1,50 VITON	O-RING 15,00X1,50 VITON	2
20*	548.37.020.000	STEUERKLAPPE „2507“ 250 04	CONTROL CLAP „2507“ 250 04	1
20*	548.37.320.000	STEUERKLAPPE „3005“ 300 04	CONTROL FLAP „3005“ 300 04	1
21	0912 060163	ISK.SCHRAUBE DIN 912 M6X16	AH SCREW DIN0912-M 6X16	1
22	546.37.056.100	SCHEIBE 6,5X11X2	WASHER 6,5X11X2	1
23*	0912 060083	ISK.SCHRAUBE DIN 912 M6X8	AH SCREW DIN0912-M 6X 8	1
25	0014 050123	SK.BUNDSCHRAUBE M 5X12 SW=6	HH COLLAR SCREW M 5X12 WS=6	2
26	0349 000050	SCHEIBE DIN7349-5X15X2	WASHER DIN7349-5X15X2	2
27	546.35.005.000	WASSERPUMPENRAD	WATER PUMP WHEEL	1
28	0760 082472	WELLENDICHTRING 8X24X7 A DUO	SHAFT SEAL RING 8X24X7 A DUO	1
29	0137 060003	FEDERSCHEIBE DIN 137 B 6	SPRING WASHER DIN0137-B 6	X
30	0625 160020	RILLENKUGELL. 16002 C3	BALL BEARING 16002 C3	1

* = NEUTEIL / NEW PART

X = NACH BEDARF / AS REQUIRED

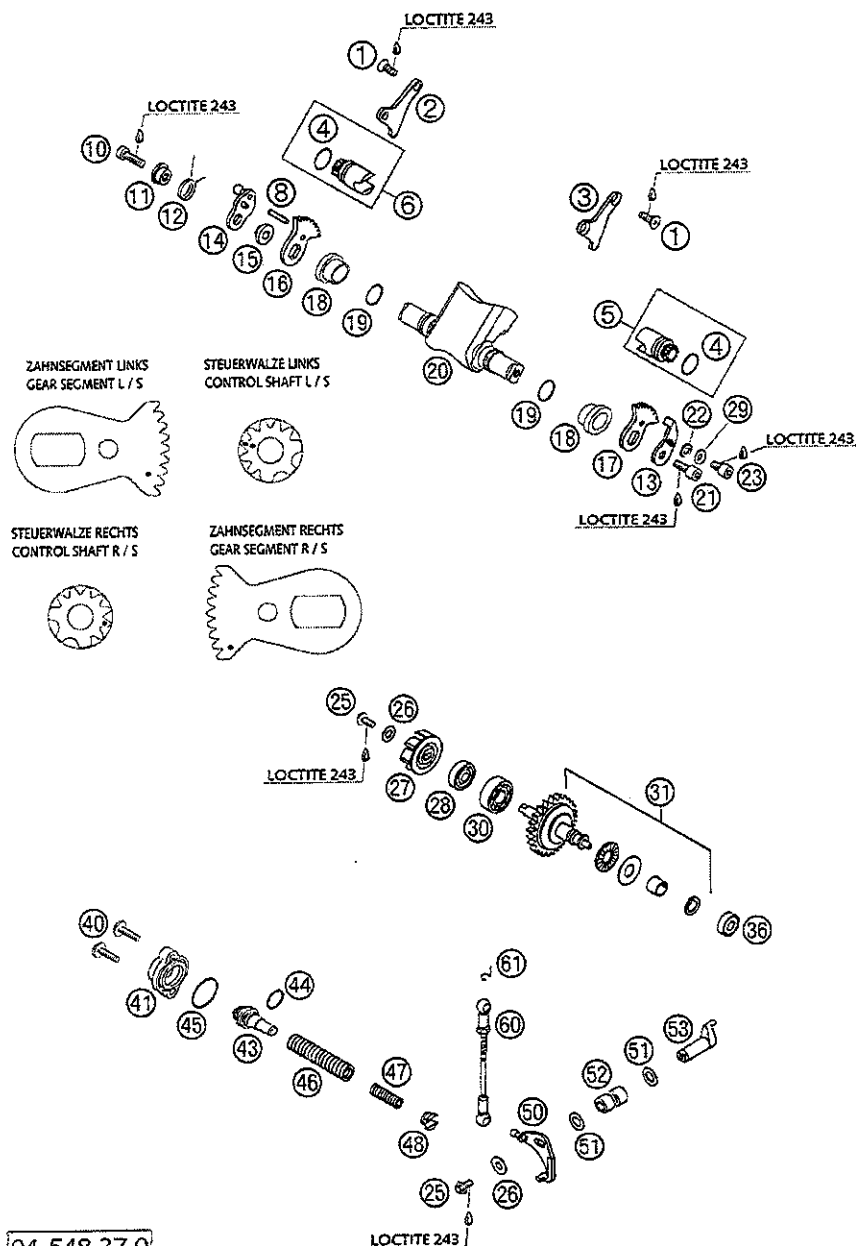
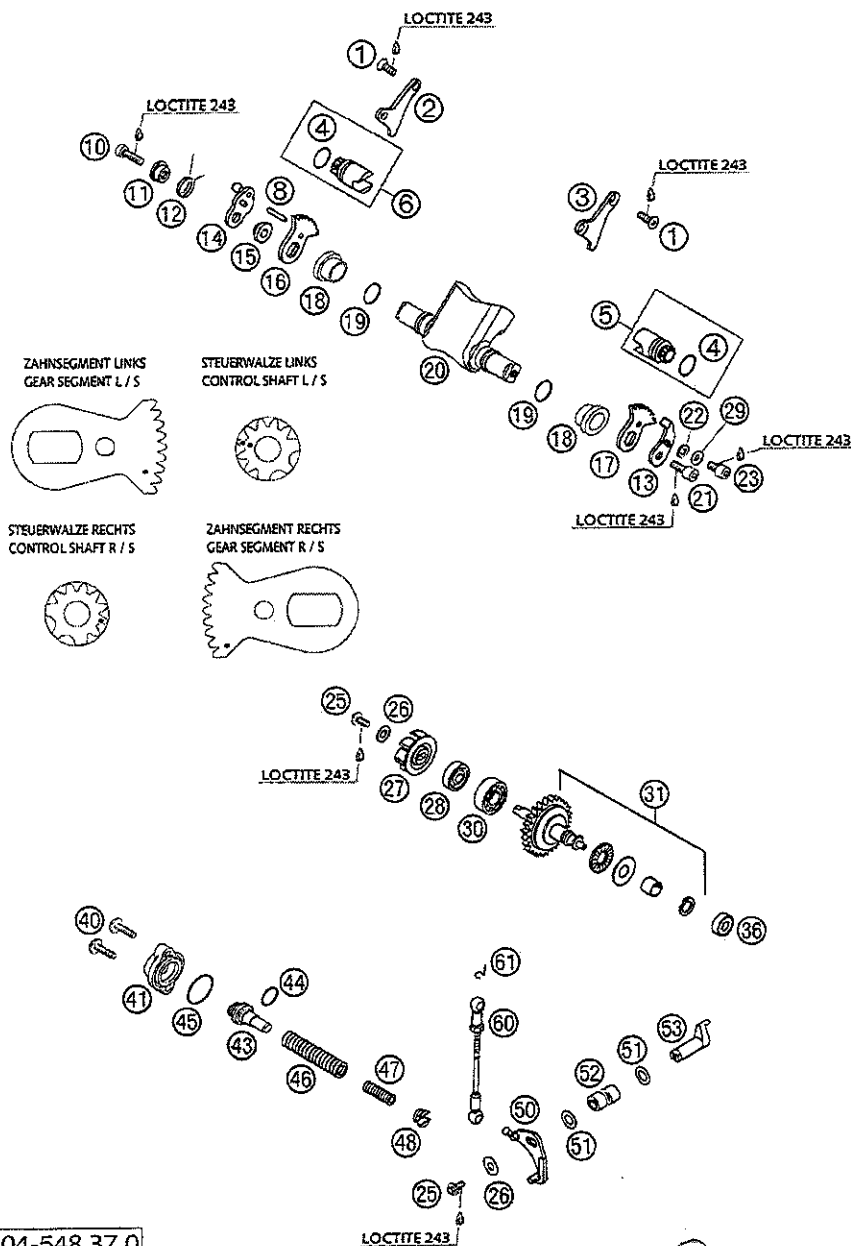


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
31	548.37.050.044	FLIEHKRAFTHEINHEIT KPL. 250 03	CENTRIFUGAL TIMER CPL. 250 03	1
36	546.37.098.100	RILLENKUGELLAGER 626LLBC3/5K	BALL BEARING 626LLBC3/5K	1
40	0014 050203	SK.BUNDSCHRAUBE M 5X20 SW=6	HH COLLAR SCREW M 5X20 WS=6	2
41	546.37.070.100	VERSCHLUSSDECKEL 250-380'98	COVER LID 250-380'98	1
43	548.37.075.000	FEDERWIDERLAGER 250 2003	SPRING GUIDE 250 2003	1
44	0770 021120	O-RING 12,37X2,62 NBR70	O-RING 12,37X2,62 NBR70	1
45	0770 240020	O-RING 24,00X2,00 NBR70	O-RING 24,00X2,00 NBR70	1
46	548.37.069.000	EINSTELLFEDER 2003	ADJUST. SPRING 2003	1
47	546.37.072.300	HILFSFEDER 1,3MM '95	AUXILIARY SPRING 1,3MM '95	1
47	548.37.072.000	HILFSFEDER	AUXILIARY SPRING	X
48	546.37.071.200	FEDEREINSATZ	SPRING INSERT	1
50	546.37.055.244	WINKELHEBEL KPL. '91	ANGLE LEVER CPL. '91	1
51	0988 101610	PASSSCHEIBE DIN988-10X16X1	SHIM WASHER DIN988 10X16X1	2
52	546.37.096.000	NADELHÜLSE HK 1010	NEEDLE SLEEVE HK 1010	2
53	548.37.057.000	VERSTELLHEBEL 03	CONTROL LEVER 03	1
60	546.37.095.344	GESTÄNGE KPL. 300-380 L=92,5MM	CONNECT.ROD 250-380 L=92,5MM	1
61	502.37.195.055	SICHERUNGSBÜGEL DIN-71805-S-8	SECURING DIN-71805-S-8	2



ACHTUNG !!!

Vor dem Einbau des Vergasers, Bedüsung kontrollieren.

CAUTION !!!

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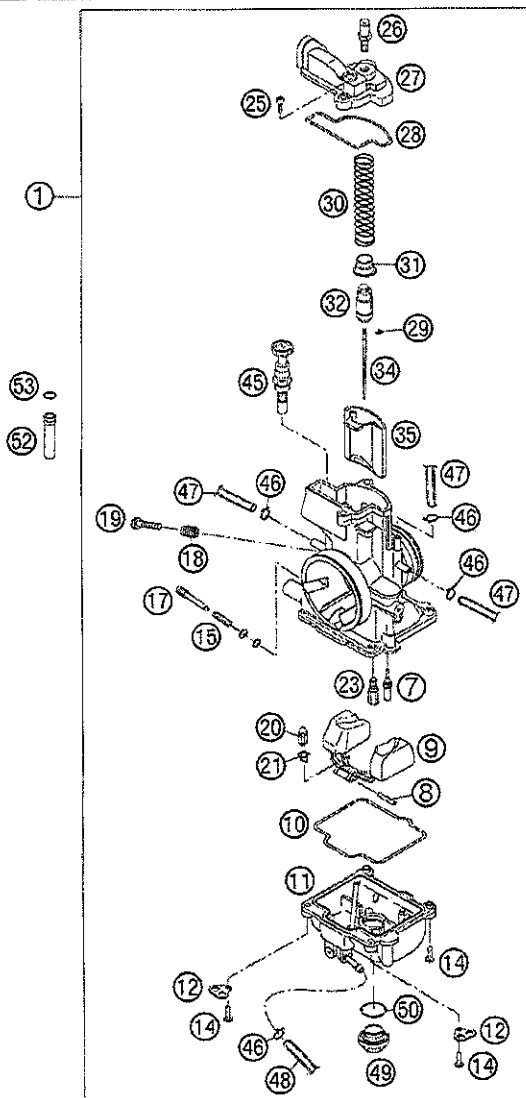


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1*	548.31.101.144	VERGASER PWK36-S AG MXC, EXC	CARBURETOR PWK36-S AG MXC, EXC	1
1	548.31.001.044	VERGASER PWK38-S AG SX	CARBURETOR PWK38-S AG SX	1
7*	545.31.607.035	LEERLAUFDÜSE GR.35 KEIHIN MXC, EXC	IDLE JET 35 KEIHIN MXC, EXC	1
7*	545.31.607.038	LEERLAUFDÜSE GR.38 KEIHIN	IDLE JET 38 KEIHIN	X
7*	545.31.607.040	LEERLAUFDÜSE GR.40 KEIHIN SX	IDLE JET 40 KEIHIN SX	1
7*	545.31.607.042	LEERLAUFDÜSE GR.42 KEIHIN	IDLE JET 42 KEIHIN	X
7	545.31.607.045	LEERLAUFDÜSE GR.45 KEIHIN	IDLE JET 45 KEIHIN	X
7	545.31.607.048	LEERLAUFDÜSE GR.48 KEIHIN	IDLE JET 48 KEIHIN	X
7	545.31.607.050	LEERLAUFDÜSE GR.50 KEIHIN	IDLE JET 50 KEIHIN	X
8	573.31.008.000	STIFT SCHWIMMER	ARM PIN FLOAT	1
9	573.31.009.000	SCHWIMMER KPL.	FLOAT CPL.	1
10	548.31.010.000	DICHTUNG SCHWIMMERGEHÄUSE	GASKET FLOAT CHAMBER	1
11	548.31.011.000	SCHWIMMERGEHÄUSE PWK38-S AG	FLOAT CHAMBER PWK38-S AG	1
12	545.31.612.100	HALTEBLECH F. ENTLÜFTUNGSSCHL.	RETAINING PLATE FOR BLEEDER	2
14	0016 040163	SK.BUNDSCHRAUBE M 4X16 SW=6	HH COLLAR SCREW M 4X16 WS=6	4
15	545.31.615.000	FEDER FÜR STELLSCHRAUBE	SPRING FOR ADJUSTMENT SCREW	1
17	545.31.617.000	STELLSCHRAUBE	ADJUSTMENT SCREW	1
18	546.31.118.000	FEDER	SPRING	1
19	546.31.219.100	STELLSCHRAUBE M 5	ADJUSTMENT SCREW M 5	1
20*	546.31.020.000	SCHWIMMERNADEL PWK 38 AG PJ	FLOAT VALVE CPL. PWK 38 AG PJ	1
21	545.31.621.000	KLAMMER	CLAMP	1
23*	545.31.623.155	HAUPTDÜSE GR.155 KEIHIN	MAIN JET 155 KEIHIN	X
23*	545.31.623.158	HAUPTDÜSE GR.158 KEIHIN	MAIN JET 158 KEIHIN	X
23*	545.31.623.160	HAUPTDÜSE GR.160 KEIHIN MXC, EXC	MAIN JET 160 KEIHIN MXC, EXC	1
23*	545.31.623.162	HAUPTDÜSE GR.162 KEIHIN	MAIN JET 162 KEIHIN	X
23*	545.31.623.165	HAUPTDÜSE GR.165 KEIHIN SX	MAIN JET 165 KEIHIN SX	1
23*	545.31.623.168	HAUPTDÜSE GR.168 KEIHIN	MAIN JET 168 KEIHIN	X
23	545.31.623.170	HAUPTDÜSE GR.170 KEIHIN	MAIN JET 170 KEIHIN	X
23	545.31.623.172	HAUPTDÜSE GR.172 KEIHIN	MAIN JET 172 KEIHIN	X
23	545.31.623.175	HAUPTDÜSE GR.175 KEIHIN	MAIN JET 175 KEIHIN	X

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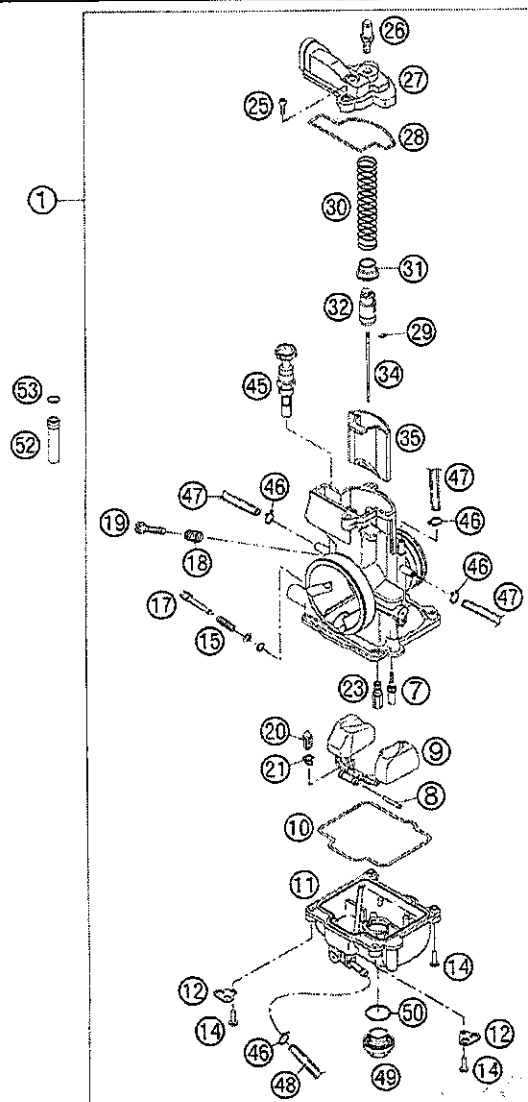


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
23	545.31.623.178	HAUPTDÜSE GR.178 KEIHIN	MAIN JET 178 KEIHIN	X
25	548.31.025.000	SPEZIAL-ISK-SCHRAUBE M 4X12	SPECIAL-AH-SCREW M 4X12	2
26*	548.31.029.000	GASSEILHALTER M6X0,75	THROTTLE CALBE HOLDER M6X0,75	1
27*	548.31.127.000	VERGASERDECKEL PWK36-S AG MXC, EXC	CARBURETOR COVER PWK36-S AG MXC, EXC	1
27	548.31.027.000	VERGASERDECKEL PWK38-S AG SX	CARBURETOR COVER PWK38-S AG SX	1
28	548.31.028.000	VERGASERDECKELDICHUNG	GASKET FOR CARBURETOR COVER	1
29	545.31.629.000	KLEMMFEDER	CLIP FOR JET NEEDLE	1
30	548.31.030.000	SCHIEBERFEDER	SLIDING SPRING	1
31	546.31.231.000	FEDERTASSE	SPRING CAP	1
32	546.31.232.000	NIPPEL	NIPPLE	1
34	545.31.636.005	DÜSENNADEL NOZ E KEIHIN	JET NEEDLE NOZ E KEIHIN	X
34	545.31.636.006	DÜSENNADEL NOZ F KEIHIN	JET NEEDLE NOZ F KEIHIN	X
34	545.31.636.007	DÜSENNADEL NOZ G KEIHIN SX	JET NEEDLE NOZ G KEIHIN SX	1
34	545.31.636.008	DÜSENNADEL NOZ H KEIHIN	JET NEEDLE NOZ H KEIHIN	X
34*	547.31.034.600	DÜSENNADEL KEIHIN N3CJ EXC EU+AUS	JET NEEDLE KEIHIN N3CJ EXC EU+AUS	04 1
34*	547.31.134.000	DÜSENNADEL KEIHIN N3EG	JET NEEDLE KEIHIN N3EG	04 X
34*	547.31.034.700	DÜSENNADEL KEIHIN N3EH MXC, EXC USA	JET NEEDLE KEIHIN N3EH MXC, EXC USA	1
34*	547.31.034.900	DÜSENNADEL KEIHIN N3EW	JET NEEDLE KEIHIN N3EW	X
35	546.31.235.106	GASSCHIEBER 65 KEIHIN SX	THROTTLE VALVE 65 KEIHIN SX	1
35*	546.31.235.107	GASSCHIEBER 70 KEIHIN MXC, EXC	THROTTLE VALVE 70 KEIHIN MXC, EXC	1
45	546.31.245.000	STARTKOLBEN KPL.	STARTER PISTON CPL.	1
46	545.31.696.000	KLAMMER 6 MM	CLAMP 6 MM	5
47	310.07.007.101	PVC-SCHLAUCH 4X6MM	PVC-HOSE 4X6MM	2,00
48	520.31.137.001	PVC-SCHLAUCH 3X5MM	PVC-HOSE 3X5MM	0,33
49*	573.31.014.000	VERSCHLUSSSCHRAUBE	HOLDING BOLT	1
50	0770 180230	O-RING 18,00X2,30 NBR 70	O-RING 18,00X2,30 NBR 70	1
52*	503.31.029.038	SCHIEBERANSCHLAG L=38MM	SLIDE STOP L=38MM	X
53	0770 060018	O-RING 6,00X1,78	O-RING 6,00X1,78	X

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X = NACH BEDARF / AS REQUIRED

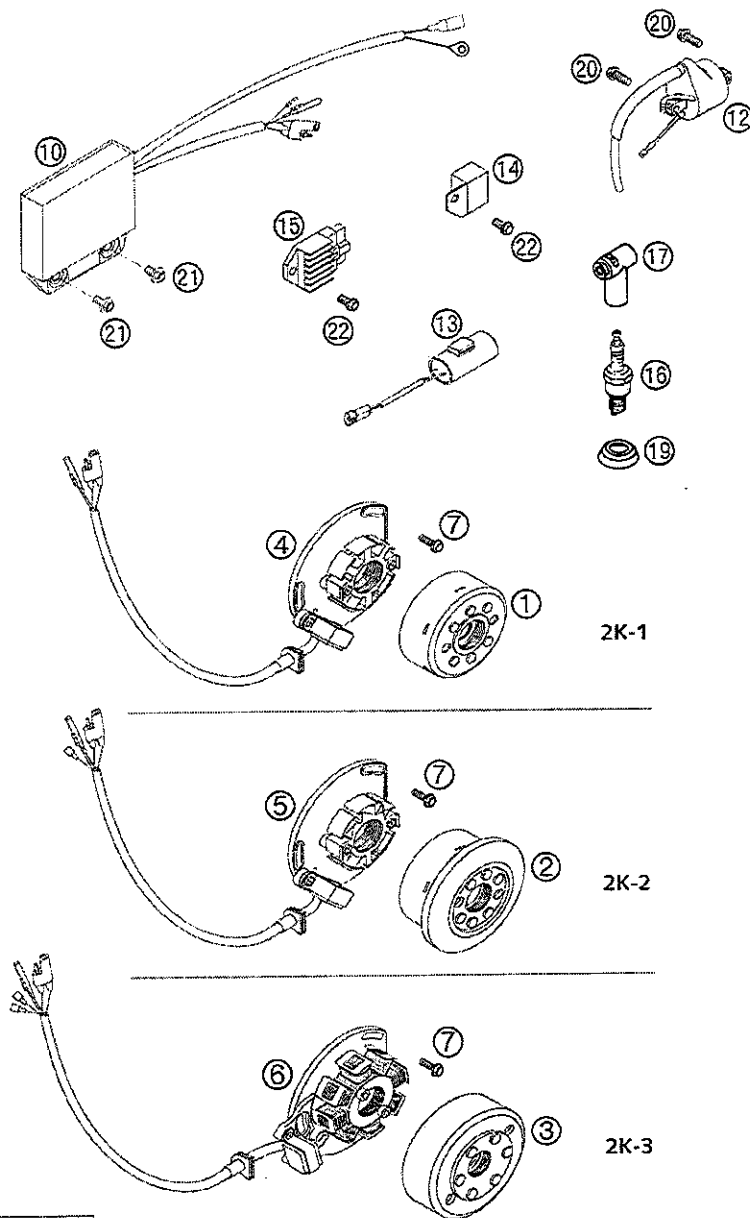


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	547.39.005.000	ROTOR KOKUSAN 2K-1/2K-4 '97 250 SX	FLYWHEEL KOKUSAN 2K-1/2K-4 '97 250 SX	1
2	547.39.005.144	ROTOR KOKUSAN 2K-2 KPL. '97 250 EXC USA	FLYWHEEL KOKUSAN 2K-2 CPL. '97 250 EXC USA	1
3	503.39.005.200	ROTOR KOKUSAN 2K-3 '98 MXC, 250 EXC EU+AUS, 300 EXC	FLYWHEEL KOKUSAN 2K-3 '98 MXC, 250 EXC EU+AUS, 300 EXC	1
4	503.39.004.000	STATOR KOKUSAN 2K-1 '98 250 SX	STATOR KOKUSAN 2K-1 '98 250 SX	1
5	503.39.004.100	STATOR KOKUSAN 2K-2 '98 250 EXC USA	STATOR KOKUSAN 2K-2 '98 250 EXC USA	1
6	503.39.004.200	STATOR KOKUSAN 2K-3 '98 MXC, 250 EXC EU+AUS, 300 EXC	STATOR KOKUSAN 2K-3 '98 MXC, 250 EXC EU+AUS, 300 EXC	1
7	0015 050163	SK.BUNDSCHRAUBE M 5X16 SW=8	HH COLLAR SCREW M 5X16 WS=8	3
10*	548.39.031.100	ELEKTRONIKBOX 250 SX 04 250 SX	CDI UNIT 250 SX 04 250 SX	1
10*	548.39.131.100	ELEKTRONIKBOX 250 EXC/MXC 04 250 EXC	CDI UNIT 250 EXC/MXC 04 250 EXC	1
10*	548.39.331.000	ELEKTRONIKBOX 300 EXC/MXC 04 300 MXC, EXC	CDI UNIT 300 EXC/MXC 04 300 MXC, EXC	1
12	503.39.006.000	ZÜNDSP.KOK.IG 3834 125-380 '98	IGNI.COIL KOKU.3834 125-380'98	1
13	503.11.035.000	KONDENSATOR 2200MF ADP-48 2000 EXC EU+AUS	CONDENSATOR 2200MF ADP-48 2000 EXC EU+AUS	1
14	547.11.034.000	SPANNUNGSREGLER KOKU. EXC USA 250 EXC USA	VOLTAGE REGULATOR KOKU.EXC USA 250 EXC USA	1
15	503.11.034.000	SPANNUNGSREGLER 12V 125-380'98 250 EXC EU+AUS, 300 EXC	VOLTAGE REGULA. 12V 125-200'98 250 EXC EU+AUS, 300 EXC	1
16	543.31.093.410	ZÜNDKERZE NGK BR8ECM SX	SPARK PLUG NGK BR8ECM SX	1
16	547.39.093.000	ZÜNDKERZE NGK BR7ES MXC, EXC	SPARK PLUG NGK BR7ES MXC, EXC	1
17	545.31.010.000	KERZENSTECKER LB05EMH NGK	SPARK PLUG CAP LB05EMH NGK	1
19	502.31.012.000	DICHTMANSCHETTE FÜR ZÜNDKERZE	SEALING CUP FOR SPARK PLUG	1
20	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8	2
21	0014 060103	SK.BUNDSCHRAUBE M 6X10 SW=8	HH COLLAR SCREW M 6X10 WS=8	2
22	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW=8	HH COLLAR SCREW M 6X12 WS=8	1

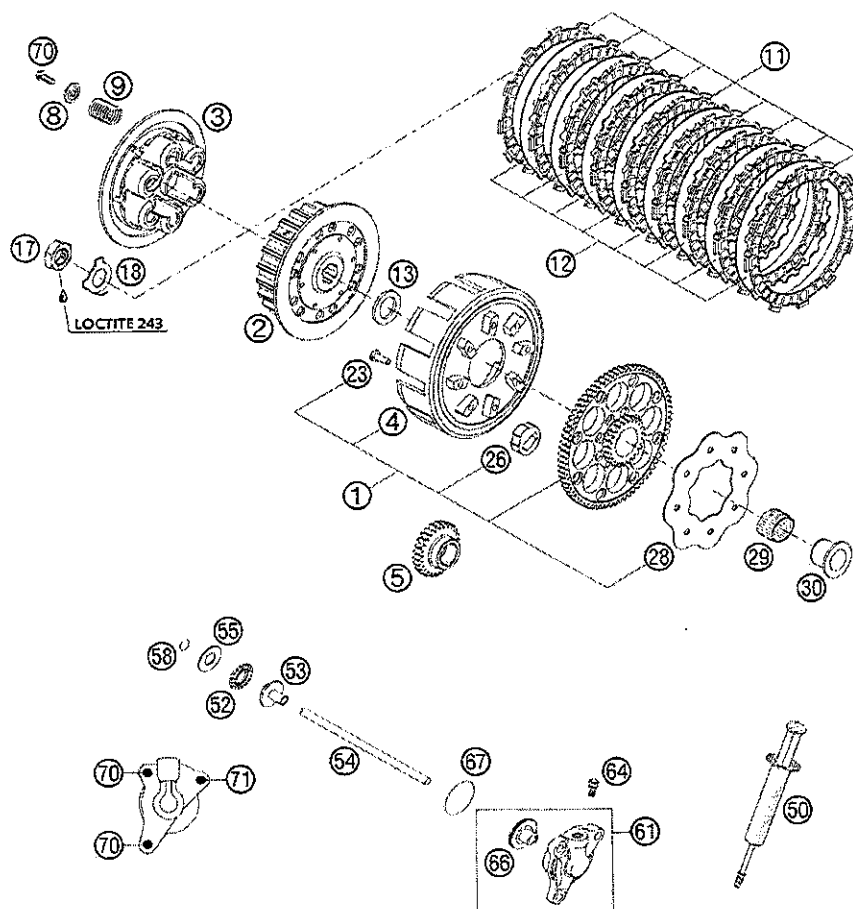


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	548.32.001.072	KUPPLUNGSKORB 72-Z KPL. 03	OUTER CLUTCH HUB 72-T CPL. 03	1
2	548.32.002.000	MITNEHMER 546/548 2003	INNER CLUTCH HUB 546/548 2003	1
3	546.32.003.000	DRUCKKAPPE 250-380 '98	PRESSURE CAP 250-380 '98	1
4	548.32.001.000	KUPPLUNGSKORB LOSE 2003	OUTER CLUTCH HUB LOOSE 2003	1
5	548.32.000.026	PRIMÄRZAHNRAD 26Z 2003	PRIMARY GEAR 26T 2003	1
8	581.32.081.000	FEDERTELLER 6,2 X 20 X 3,2	SPRING RETAINER 6,2 X 20 X 3,2	6
9	546.32.080.000	KUPPLUNGSFEDER 2,5X43 8,5W	CLUTCH SPRING 2,5X43 8,5W	6
11*	548.32.011.000	BELAGLAMELLE FCC 04	LINING DISC FCC 04	9
12	546.32.012.000	STAHLAMELLE 1,2 MM	STEEL DISK 1,2 MM	8
13	575.32.013.000	STÜTZSCHEIBE 22,2X35X3 GEHÄRT.	SUPPORTWASHER 22,2X35X3 HARDE.	1
17	0936 181505	SK.MUTTER DIN0936-M18X1,5 RE.	HEXAGON NUT DIN0936-M18X1,5 R.	1
18	565.32.018.000	SICHERUNGSBLECH	LOCK WASHER	1
23	0733 060150	KUPPLUNGSNIET DIN7338- 6X15	CLUTCH RIVET DIN7338- 6X15	8
26	581.32.026.000	DÄMPFERELEMENT	DAMPING ELEMENT	8
28	581.32.028.000	HALTEBLECH	RETAINING PLATE	1
29	565.32.095.000	NADELKRANZ K 26X30X22 ZW.KSE	NEEDLE BEARING K26X30X22ZW.KSE	1
30	503.32.070.000	INNENRING MIT BUND	INNER RING WITH COLLAR	1
50	503.29.050.000	ENTLÜFT.SPITZE HYDR. KUPPLUNG	VENT INJEKTION HYDR. CLUTCH	1
52	546.37.097.200	AXIALLAGER AXK 1226	AXIAL NEEDLE BEARING AXK 1226	1
53	503.32.054.051	DRUCKPILZ 125-380 '98	PRESSURE PIECE 125-380 '98	1
54	548.32.054.000	DRUCKSTANGE 250 2003	PUSH ROD 250 2003	1
55	546.37.098.200	AXIALSCHEIBE AS1226 12X26X1	AXIAL WASHER AS1226 12X26X1	1
58	0993 012000	SPRENGRING DIN7993-RW12	CIRCLIP DIN7993-RW12	1
61*	590.32.061.044	NEHMERZYLINDER KPL. 2003	OUTPUT CYLINDER CPL. 2003	1
64	547.32.064.000	ENTLÜFTUNGSSCHR. MIT KAPPE	BLEEDER SCREW WITH CAP	1
66*	590.32.066.000	KOLBEN MIT O-RING 2003	PISTON WITH O-RING 2003	1
67	0770 300015	O-RING 30,00X1,50 NBR 70	O-RING 30,00X1,50 NBR 70	1
70	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8	8
71	0015 060303	SK.BUNDSCHRAUBE M 6X30 SW=8	HH COLLAR SCREW M 6X30 WS=8	1

LOCTITE 243



LOCTITE 243



LOCTITE 243

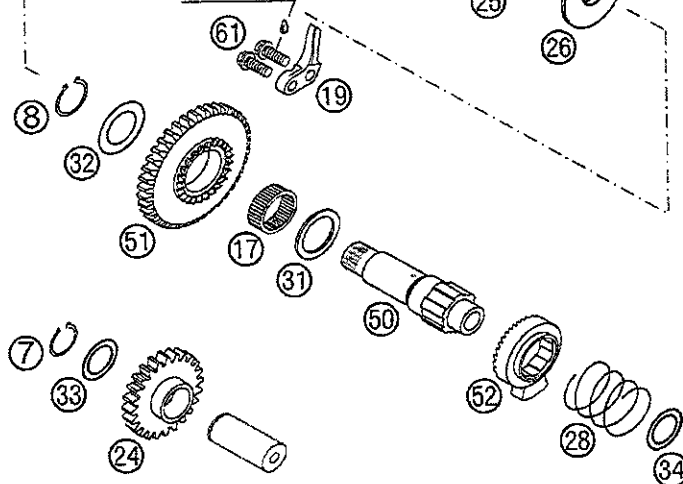


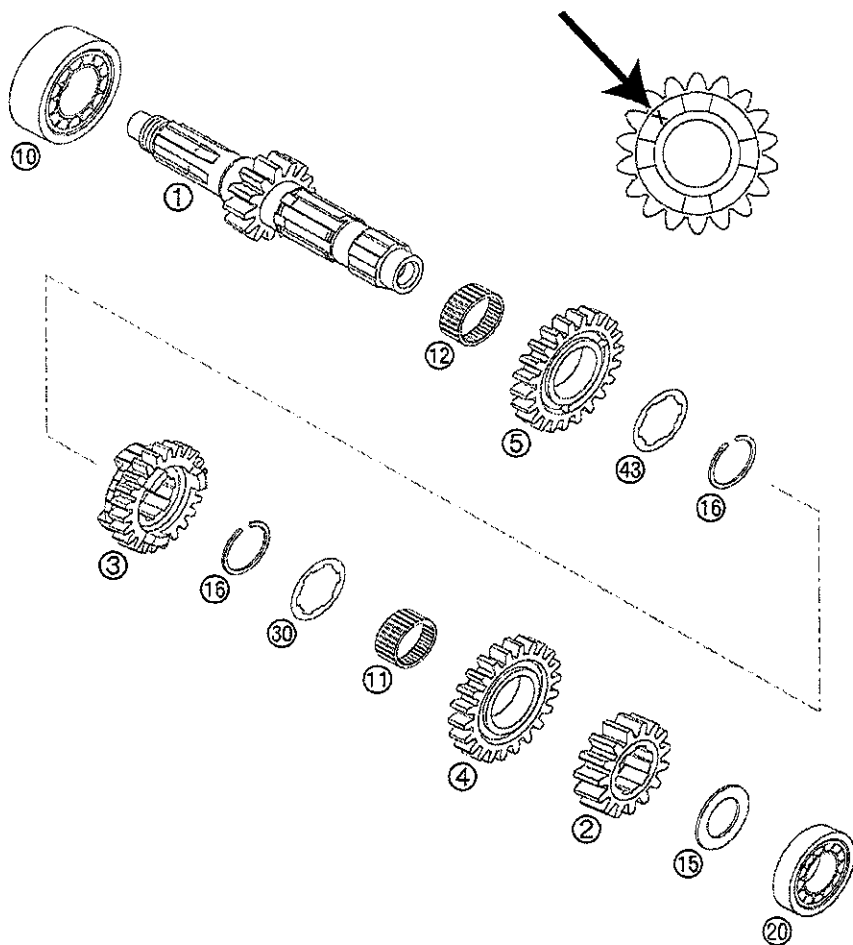
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	548.33.070.044	KICKSTARTER KPL. '03	KICKSTARTER CPL. '03	1
2	546.10.052.000	KETTENRADCHR. M8X20 ISK SW=6	SPROCKET SCREW-AH M8X20 WS=6	1
3	546.33.037.000	FASONSCHIBE 8 MM VERZINKT	WASHER 8MM GALVANIZED	1
4	0760 193070	WELLENDICHTRING 19X30X7 B	SHAFT SEAL RING 19X30X7 B	1
7	0471 170010	SICHERUNGSRING DIN0471-17X1	CIRCLIP DINO471-17X1	1
8	0471 190120	SICHERUNGSRING DIN0471-19X1,2	CIRCLIP DINO471-19X1,2	1
13	546.33.074.000	FEDERLASCH	SPRING HANGER	1
17	0405 222610	NADELKRANZ K 22X26X10 A	NEEDLE BEARING K 22X26X10 A	1
19	590.33.069.000	ANSCHLAGSTÜCK	BUMP PART	1
24	548.33.024.000	STARTERZWISCHENRAD 2003	INTERMEDIATE GEAR 2003	1
25	546.33.025.000	KICKSTARTERFEDER	KICKSTARTER SPRING	1
26	546.33.026.000	MITNEHMERNABE	DRIVING HUB	1
28	580.33.028.000	SPERRADFEDER 1,2 MM	RATCHET GEAR SPRING 1,2 MM	1
31	580.33.031.000	ANLAUFSCHIBE 22,2 X 30 X 1,5	STOP DISK 22,2 X 30 X 1,5	1
32	590.33.080.000	SCHIBE 20X32X1	SHIM 20X32X1	1
33	546.33.090.000	ANLAUFSCHIBE 17,2X25X1	STOP DISK 17,2X24X1	1
34	0988 172405	PASSCHIBE DIN0988-17X24X0,5	SHIM WASHER DIN0988-17X24X0,5	1
50	590.33.050.000	KICKSTARTERWELLE RACING 2000	KICKSTARTER SHAFT RACING 2000	1
51	548.33.051.034	KICKSTARTERRAD 34-Z 03	KICKSTARTER GEAR 34-T 03	1
52	590.33.052.000	SPERRAD	RATCHET GEAR KICKSTARTER	1
60	0015 060103	SK.BUNDSCHRAUBE M 6X10 SW=8	HH COLLAR SCREW M 6X10 WS=8	1
61	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8	2

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ACHTUNG !
 Bei Bestellung von Getrieberädern, Markierung beachten.

CAUTION !
 When you order transmission gears, check marking.

FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	548.33.001.000	ANTRIEBSWELLE 14-Z „1514“ 03	MAIN SHAFT 14-T „1514“ 03	1
2	548.33.002.100	FESTRAD 2.G 16-Z „2S16“	SOLID GEAR 2ND G. 16-T „2S16“	1
3	548.33.003.000	SCHIEBERAD 3.G 18-Z „3S18“	SLIDING GEAR 3RD G. 18-T „3S18“	1
4	548.33.004.000	LOSRAD 4.G 21-Z „4S21“	IDLER GEAR 4TH G. 21-T „4S21“	1
5	548.33.005.000	LOSRAD 5.G 22-Z „5S22“	IDLER GEAR 5TH G. 22-T „5S22“	1
10	0625 062054	RILLENKUGELLAGER 6205 C3 NTN	BALL BEARING 6205 C3 NTN	1
11	565.33.099.000	NADELKRANZ K22X26X13 GETEILT	NEEDLE BEAR. K22X26X13 DIVIDED	1
12	0405 242812	NADELKRANZ K24X28X11,9 GETEILT	NEEDLE BEAR. K24X28X11,9 DIV.	1
15	546.33.015.000	ANLAUFSCHIEBE 20,2X33X1,5	STOP DISK 20,2X33X1,5	1
16	546.33.096.000	AXIALSICHERUNG 25X1,64	AXIAL-CIRCLIP 25X1,64	2
20	0625 160040	RILLENKUGELLAGER TM 16004 C3	GROOVED BALL BEAR. TM 16004 C3	1
30	590.33.030.000	ANLAUFSCHIEBE 25,2X32X1,5	STOP DISC 25,2X32X1,5	1
43	503.33.043.000	ANLAUFSCHIEBE 25,2X32X1	STOP DISC 25,2X32X1	1

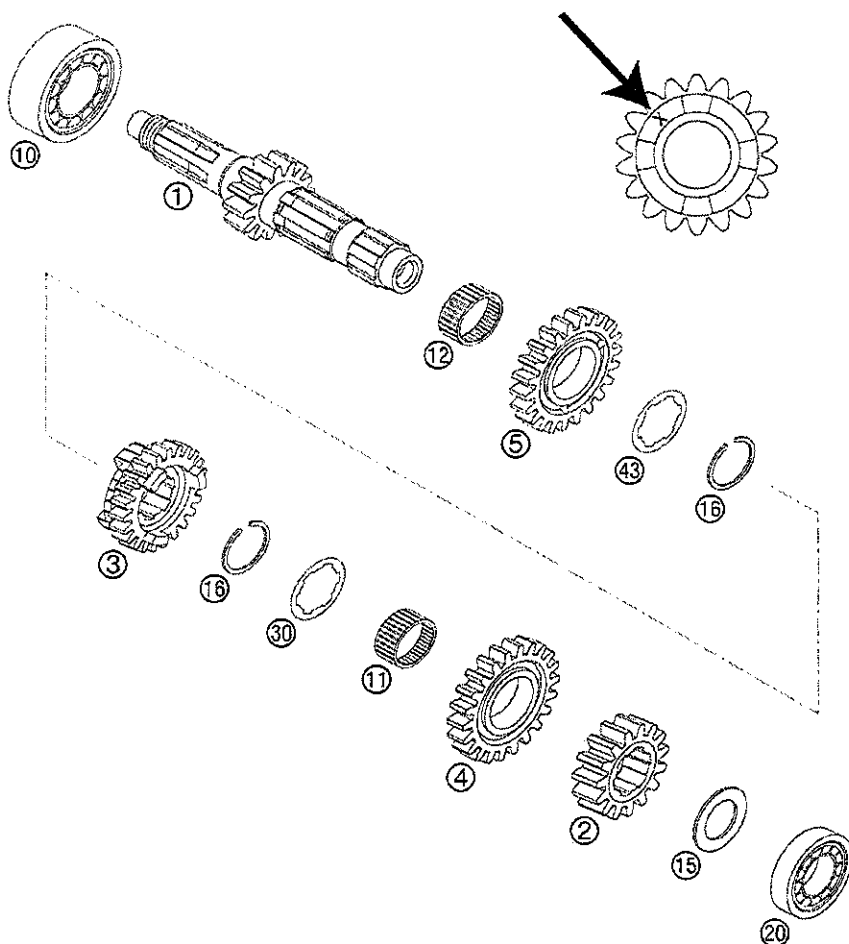


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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1*	548.33.101.000	ANTRIEBSWELLE 14-Z „1E14“ 04	MAIN SHAFT 14-T „1E14“ 04	1
2*	548.33.102.000	FESTRAD 2.G 17-Z „2E17“	SOLID GEAR 2ND G. 17-T „2E17“	1
3*	548.33.103.000	SCHIEBERAD 3.G 19-Z „3E19“	SLIDING GEAR 3RD G.19-T „3E19“	1
4*	548.33.104.000	LOSRAD 4.G 20-Z „4E20“	IDLER GEAR 4TH G. 20-T „4E20“	1
5*	548.33.105.000	LOSRAD 5.G 29-Z „5E29“	IDLER GEAR 5TH G. 29-T „5E29“	1
10*	0625 062054	RILLENKUGELLAGER 6205 C3 NTN	BALL BEARING 6205 C3 NTN	1
11	565.33.099.000	NADELKRANZ K22X26X13 GETEILT	NEEDLE BEAR. K22X26X13 DIVIDED	1
12*	0405 242812	NADELKRANZ K24X28X11,9 GETEILT	NEEDLE BEAR. K24X28X11,9 DIV.	1
15	546.33.015.000	ANLAUFSCHLEIBE 20,2X33X1,5	STOP DISK 20,2X33X1,5	1
16	546.33.096.000	AXIALSICHERUNG 25X1,64	AXIAL-CIRCLIP 25X1,64	2
20*	0625 160040	RILLENKUGELLAGER TM 16004 C3	GROOVED BALL BEAR. TM 16004 C3	1
30*	590.33.030.000	ANLAUFSCHLEIBE 25,2X32X1,5	STOP DISC 25,2X32X1,5	1
43*	503.33.043.000	ANLAUFSCHLEIBE 25,2X32X1	STOP DISC 25,2X32X1	1

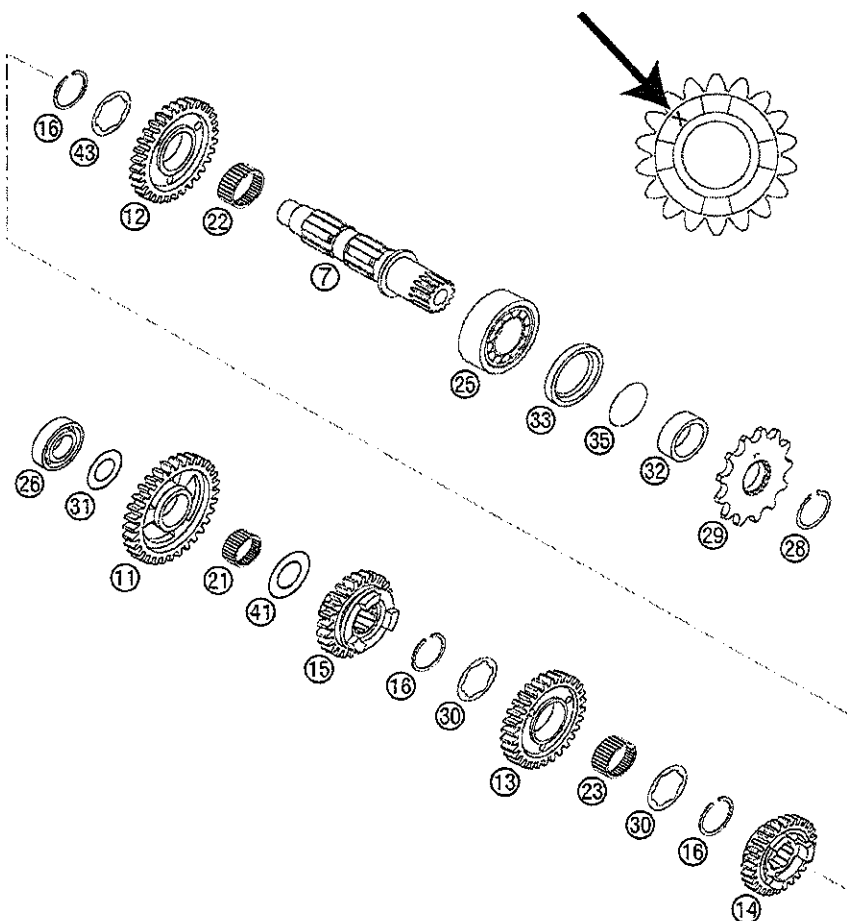


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ACHTUNG !
 Bei Bestellung von Getrieberädern, Markierung beachten.

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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
7	548.33.007.000	ABTRIEBSWELLE 2003	COUNTERSHAFT 2003	1
11	548.33.011.000	LOSRAD 1.G 28-Z „1S28“	IDLER GEAR 1ST G. 28-T „1S28“	1
12	548.33.012.100	LOSRAD 2.G 26-Z „2S26“	IDLER GEAR 2ND G. 26-T „2S26“	1
13	548.33.013.000	LOSRAD 3.G 24-Z „3S24“	IDLER GEAR 3RD G. 24-T „3S24“	1
14	548.33.014.000	SCHIEBERAD 4.G 24-Z „4S24“	SLIDING GEAR 4TH G.24-T „4S24“	1
15	548.33.015.000	SCHIEBERAD 5.G 21-Z „5S21“	SLIDING GEAR 5TH G.21-T „5S21“	1
16	546.33.096.000	AXIALSICHERUNG 25X1,64	AXIAL-CIRCLIP 25X1,64	3
21	0405 202413	NADELKRANZ K20X24X13	NEEDLE BEAR. K20X24X13	1
22	0405 242812	NADELKRANZ K24X28X11,9 GETEILT	NEEDLE BEAR. K24X28X11,9 DIV.	1
23	565.33.099.000	NADELKRANZ K22X26X13 GETEILT	NEEDLE BEAR. K22X26X13 DIVIDED	1
25*	548.33.025.000	RILLENKUGELL.TM-SC05C20C4 NTN	BALL BEARING TM-SC05C20C4 NTN	1
26	0625 062035	RILLENKUGELL. 6203 JR2 C3	BALL BEARING 6203 C3 NTN	1
28	520.33.096.000	SICH.RING DIN0471-25X1,64SD	LOCK RING DIN0471-25X1,64SD	1
29	500.33.029.013	KETTENRAD 13-Z	SPROCKET 13-T	1
29	500.33.029.014	KETTENRAD 14-Z	SPROCKET 14-T	1
29	500.33.029.015	KETTENRAD 15-Z	SPROCKET 15-T	X
30	590.33.030.000	ANLAUFSCHIEBE 25,2X32X1,5	STOP DISC 25,2X32X1,5	2
31	560.33.030.000	ANLAUFSCHIEBE 17,2X30X1	STOP DISC 17,2X30X1	1
32	548.33.032.011	DISTANZHÜLSE ABTRIEB 2003	SPACER SLEEVE DRIVE END 2003	1
33	0760 324565	WELLENDICHTRING 32X45X6,5 BTSL	SHAFT SEAL RING 32X45X6,5 BTSL	1
35	0770 250020	O-RING 25,00X2,00 NBR 70	O-RING 25,00X2,00 NBR 70	1
41	590.33.080.000	SCHEIBE 20X32X1	SHIM 20X32X1	1
43	503.33.043.000	ANLAUFSCHIEBE 25,2X32X1	STOP DISC 25,2X32X1	1


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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
7*	548.33.007.000	ABTRIEBSWELLE 2003	COUNTERSHAFT 2003	1
11*	548.33.111.000	LOSRAD 1.G 30-Z „1E30“	IDLER GEAR 1ST G. 30-T „1E30“	1
12*	548.33.112.000	LOSRAD 2.G 26-Z „2E26“	IDLER GEAR 2ND G. 26-T „2E26“	1
13*	548.33.113.000	LOSRAD 3.G 23-Z „3E23“	IDLER GEAR 3RD G. 23-T „3E23“	1
14*	548.33.114.000	SCHIEBERAD 4.G 20-Z „4E20“	SLIDING GEAR 4TH G.20-T „4E20“	1
15*	548.33.115.000	SCHIEBERAD 5.G 23-Z „5E23“	SLIDING GEAR 5TH G.23-T „5E23“	1
16*	546.33.096.000	AXIALSICHERUNG 25X1,64	AXIAL-CIRCLIP 25X1,64	3
21*	0405 202413	NADELKRANZ K20X24X13	NEEDLE BEAR. K20X24X13	1
22*	0405 242812	NADELKRANZ K24X28X11,9 GETEILT	NEEDLE BEAR. K24X28X11,9 DIV.	1
23	565.33.099.000	NADELKRANZ K22X26X13 GETEILT	NEEDLE BEAR. K22X26X13 DIVIDED	1
25*	548.33.025.000	RILLENKUGELL.TM-SC05C20C4 NTN	BALL BEARING TM-SC05C20C4 NTN	1
26*	0625 062035	RILLENKUGELL. 6203 JR2 C3	BALL BEARING 6203 C3 NTN	1
28	520.33.096.000	SICH.RING DIN0471-25X1,64SD	LOCK RING DIN0471-25X1,64SD	1
29	500.33.029.013	KETTENRAD 13-Z	SPROCKET 13-T	1
29	500.33.029.014	KETTENRAD 14-Z	SPROCKET 14-T	X
29	500.33.029.015	KETTENRAD 15-Z	SPROCKET 15-T	X
30*	590.33.030.000	ANLAUFSCHIEBE 25,2X32X1,5	STOP DISC 25,2X32X1,5	2
31*	560.33.030.000	ANLAUFSCHIEBE 17,2X30X1	STOP DISC 17,2X30X1	1
32*	548.33.032.011	DISTANZHÜLSE ABTRIEB 2003	SPACER SLEEVE DRIVE END 2003	1
33*	0760 324565	WELLENDICHTRING 32X45X6,5 BTSL	SHAFT SEAL RING 32X45X6,5 BTSL	1
35	0770 250020	O-RING 25,00X2,00 NBR 70	O-RING 25,00X2,00 NBR 70	1
41*	590.33.080.000	SCHEIBE 20X32X1	SHIM 20X32X1	1
43*	503.33.043.000	ANLAUFSCHIEBE 25,2X32X1	STOP DISC 25,2X32X1	1

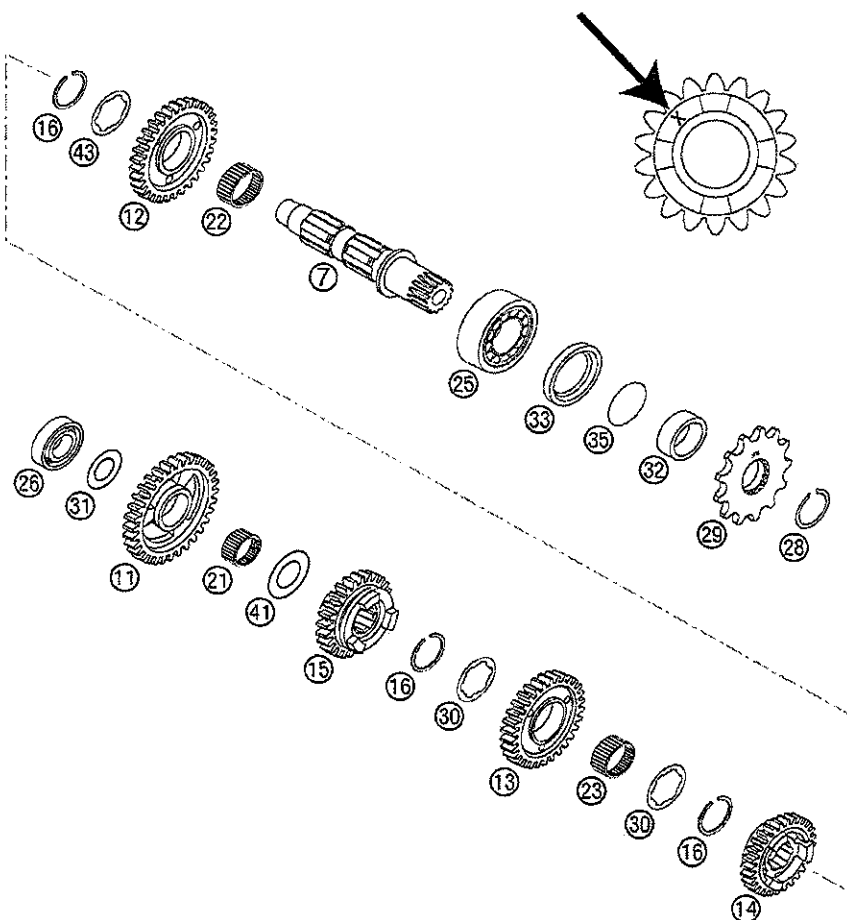
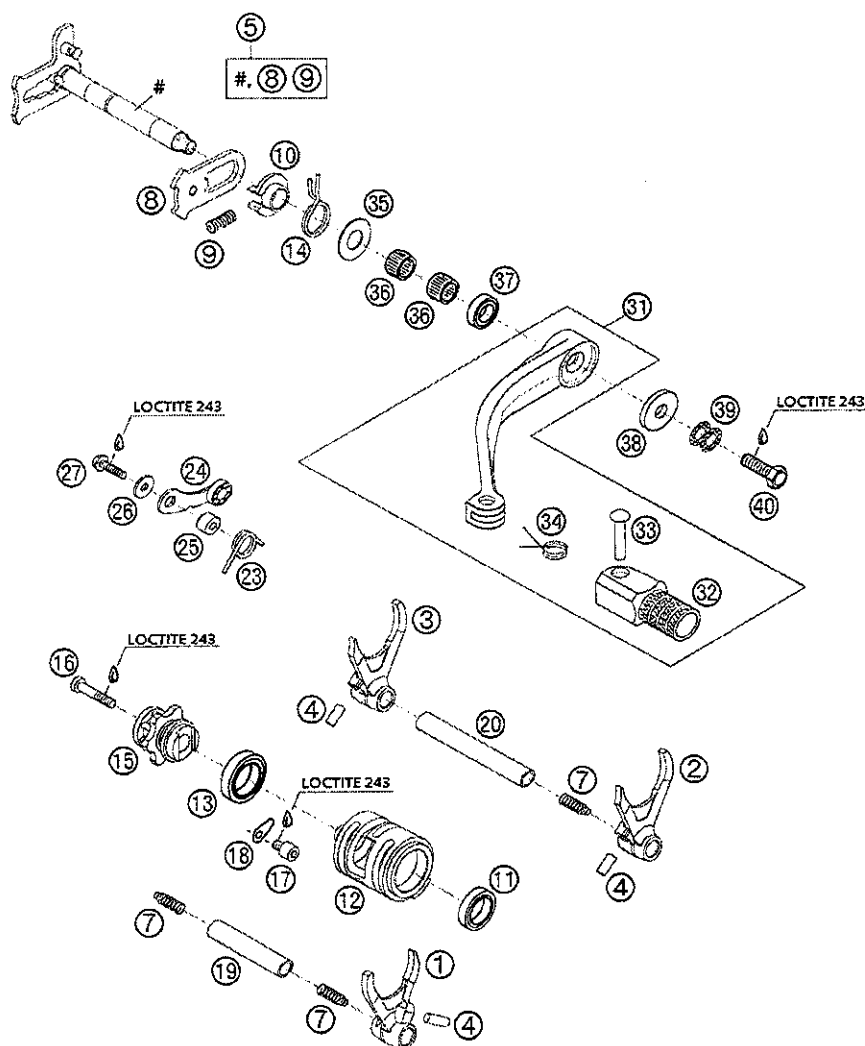

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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	548.34.001.000	SCHALTGABEL 4./5. GANG 03	SHIFTING FORK 4TH/5TH GEAR 03	1
2	548.34.002.000	SCHALTGABEL 2. GANG 03	SHIFTING FORK 2ND GEAR 03	1
3	548.34.003.000	SCHALTGABEL 1./3. GANG 03	SHIFTING FORK 1ST/3RD GEAR 03	1
4	0402 061480	NADELROLLE DIN5402 NRB 6X14,8	NEEDLE ROLLER DIN5402 6X14,8	3
5*	548.34.005.044	SCHALTWELLE KPL. 03	SHIFTING SHAFT CPL. 03	1
7	580.38.023.200	DRUCKFEDER 0,9MM	PRESSURE SPRING 0,9MM	3
8	546.34.008.044	GLEITBLECH KPL.	SLIDING PLATE CPL.	1
9	565.34.013.100	SPANNFEDER 0,8MM	SPANNER SPRING 0,8MM	1
10	546.34.020.000	FEDERFÜHRUNG	SPRING GUIDE	1
11	0625 069034	RILLENKUGELLAGER 6903 C4	BALL BEARING 6903 C4	1
12	548.34.012.000	SCHALTWALZE 03	SHIFT ROLLER 03	1
13	0625 068050	RILL.KUGELL. 6805 C4 NTN JAPAN	BALL BEARING 6805 C4 NTN JAPAN	1
14	548.34.014.000	RÜCKHOLFEDER 03	RETURN SPRING 03	1
15	548.34.015.000	SCHALTARRETIERUNG 2003	SHIFT LOCATING DRUM 2003	1
16	0984 060302	ISK.SCHRAUBE DIN6912 M 6X30	AH SCREW DIN6912 M 6X30	1
17	0912 060083	ISK.SCHRAUBE DIN 912 M6X8	AH SCREW DIN0912-M 6X 8	1
18	546.34.049.000	HALTEBLECH	RETAINING PLATE	1
19	548.34.019.000	SCHALTSCHIENE ANTR. 250 03	SHIFT. RAIL MAIN SHAFT 250 03	1
20	548.34.020.000	SCHALTSCHIENE ABTR. 250 03	SHIFT. RAIL C. SHAFT 250 03	1
23	548.34.023.000	ARRETIERHEBELFEDER 03	LOCKING LEVER SPRING 03	1
24	503.34.024.044	ARRETIERHEBEL KPL. 125/200 98	LOCATING LEVER CPL. 125/200*98	1
25	546.34.052.300	HÜLSE FÜR ARRETIERHEBEL	SLEEVE FOR LOCKING LEVER	1
26	0349 000050	SCHEIBE DIN7349-5X15X2	WASHER DIN7349-5X15X2	1
27	0015 050203	SK.BUNDSCHRAUBE M 5X20 SW=8	HH COLLAR SCREW M 5X20 WS=8	1
31	546.34.031.044	SCHALTHEBEL KPL. 2-TAKT	SHIFT LEVER CPL. 2-STROKE	1
32	546.34.131.000	AUFTRITT FÜR SCHALTHEBEL 250	STEP PLATE FOR SHIFT LEVER 250	1
33	546.34.031.050	BOLZEN 6X25 FÜR SCHALTHEBEL	BOLT 6X25 FOR SHIFT LEVER	1
34	546.34.032.100	SCHALTHEBELFEDER 250	SHIFTING LEVER SPRING 250	1
35	546.34.050.000	ANLAUFSCHLEIBE 14X30X1	STOP DISK 14X30X1	1
36	546.32.095.000	NADELHÜLSE HK 1412 14,6X20X12	NEEDLE BEAR.HK 1412 14,6X20X12	2
37	0760 142460	WELLENDICHTRING 14X24X6 B	SHAFT SEAL RING 14X24X6 B	1
38	502.32.050.001	STAHLSCHEIBE 6,4X17X3	STEEL WASHER 6,4X17X3	1
39	502.33.041.000	NORDLOCKSCHLEIBEN M6 (PAAR) DAC	PAIR OF WASHERS M 6 NORDLOCK	1
40	0933 060165	SK.SCHRAUBE DIN 933 M6X16 10.9	HH SCREW DIN0933-M 6X16 10.9	1





04-548.35.0

KÜHLSYSTEM SX, MXC, EXC (USA)

COOLING SYSTEM SX, MXC, EXC (USA)

250/300

2004

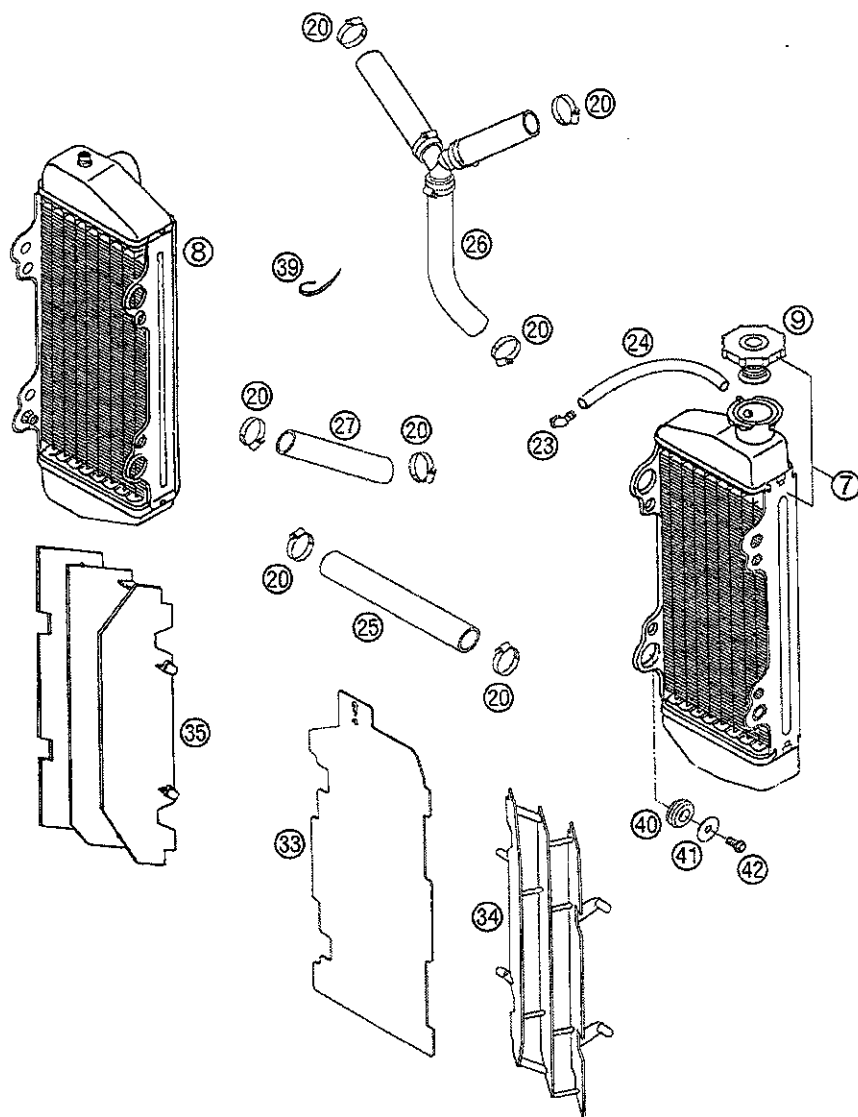
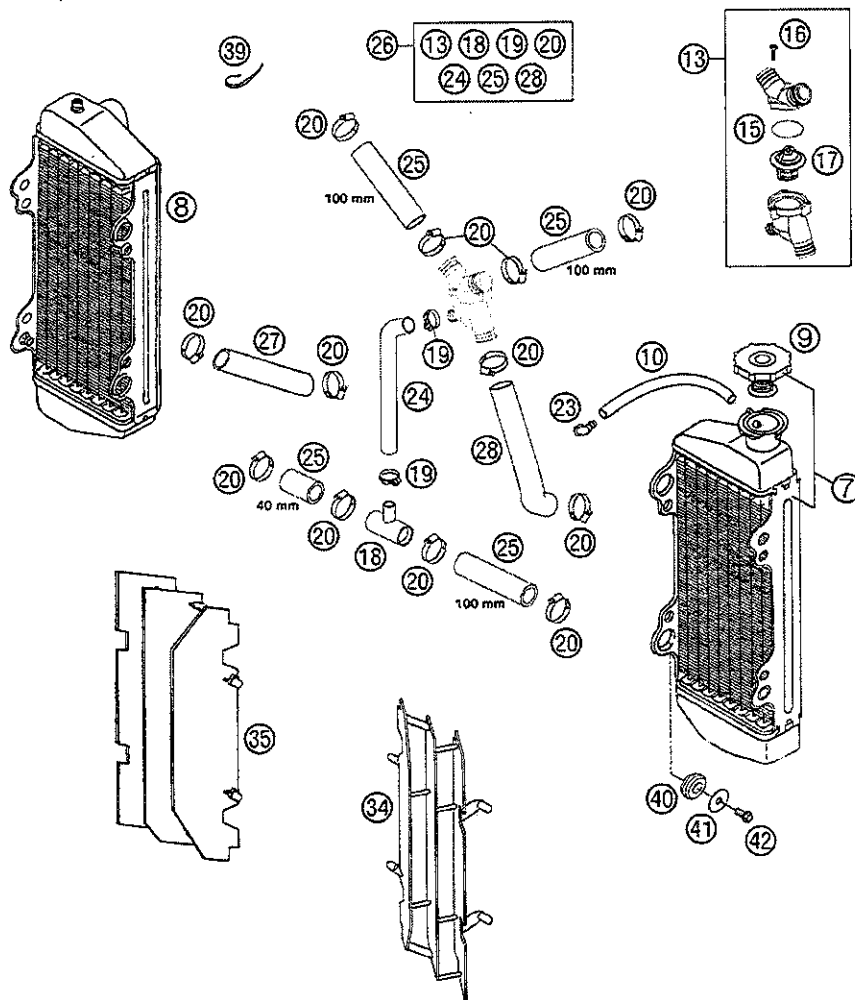


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
7	503.35.007.000	KÜHLER LINKS NATUR (45286) '98	RADIATOR L/S NATURE (45286)'98	1
8	503.35.008.000	KÜHLER RECHTS NATUR (45285)'98	RADIATOR R/S NATURE (45285)'98	1
9	590.35.009.000	KÜHLERVERSCHLUSS 1,4 BAR 2003	RADIAT.CAP 19,6PSI (1,4BAR) 03	1
20	100.01.020.000	SCHLAUCHKLEMME GEMI 16-27	HOSE CLAMP GEMI 16-27	7
23	503.03.089.000	WINKELSTÜCK '97	ANGEL PIECE '97	1
24*	310.07.107.001	PVC-SCHLAUCH 6X9 MM PER METER	PVC-HOSE 6X9 MM PER METRE	0,14
25	565.35.025.001	KÜHLERSCHLAUCH 18X25 PER MET. KÜHLER - KÜHLER	RADIATOR HOSE 18X25 PER METRE RADIATOR - RADIATOR	0,175
26	548.35.026.000	KÜHLERSCHLAUCH MIT Y-STÜCK 03	RADIATOR HOSE INCL. Y-PART 03	1
27	548.35.027.000	KÜHLERSCHLAUCH 18X25X130 MM 03 WASSERPUMPE - KÜHLER	RADIATOR HOSE 18X25X130 MM 03 WATER PUMP - RADIATOR	1
33	503.35.033.000	ABDECKUNG FKÜHLER LI. SCHWARZ FÜR WINTERBETRIEB	COVER FOR RADIATOR L/S BLACK FOR WINTER OPERATION	X
34	546.35.034.200	KÜHLERSCHUTZ LINKS FARBL0S '95	RADIATOR PROTECT.L/S COUL. '95	1
35	546.35.134.200	KÜHLERSCHUTZ RECHTS FARBL0S'95	RADIATOR PROTECT.R/S COUL. '95	1
39	440.11.076.200	KABELBAND 200/3,6MM SCHWARZ	CABLE TIE 200/3,6MM BLACK	X
40	410.01.052.000	KABELTÜLLE D=12MM	RUBBER SLEEVE D=12MM	4
41	0021 060003	SCHEIBE DIN 9021 A 6,4	WASHER DIN9021-A 6,4	4
42	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW=8	HH COLLAR SCREW M 6X12 WS=8	4

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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
7	503.35.007.000	KÜHLER LINKS NATUR (45286) '98	RADIATOR L/S NATURE (45286)'98	1
8	503.35.008.000	KÜHLER RECHTS NATUR (45285)'98	RADIATOR R/S NATURE (45285)'98	1
9	590.35.009.000	KÜHLERVERSCHLUSS 1,4 BAR 2003	RADIAT.CAP 19,6PSI (1,4BAR) 03	1
10*	310.07.107.001	PVC-SCHLAUCH 6X9 MM PER METER	PVC-HOSE 6X9 MM PER METRE	0,14
13*	548.35.013.044	THERMOSTAT 55°C KPL. 2004	THERMOSTAT 55°C CPL. 2004	1
15	0770 320020	O-RING 32,00X2,00	O-RING 32,00X2,00	1
16	0016 040183	SCHRAUBE FÜR KUNSTSTOFF D=4X18	SCREW FOR PLASTIC D=4X18	3
17*	548.35.017.000	THERMOSTAT 55°C 2004	THERMOSTAT 55°C 2004	1
18*	548.35.018.000	T-STÜCK 23/23/12,5	T-CONNECTOR 23/23/12,5	1
19	583.35.099.000	SCHLAUCHBINDER GEMI 10-16	HOSE CLAMP GEMI 10-16	2
20	100.01.020.000	SCHLAUCHKLEMME GEMI 16-27	HOSE CLAMP GEMI 16-27	12
23	503.03.089.000	WINKELSTÜCK '97	ANGEL PIECE '97	1
24*	548.35.024.000	FORMSCHLAUCH 10X17	RADIATOR HOSE 10X17	1
25	565.35.025.001	KÜHLERSCHLAUCH 18X25 PER MET.	RADIATOR HOSE 18X25 PER METRE	0,34
26*	548.35.026.033	KÜHLERSCHLAUCH MIT THERM. 04	RADIATOR HOSE W. THERMOSTAT 04	1
27*	548.35.027.000	KÜHLERSCHLAUCH 18X25X130 MM 03 WASSERPUMPE - KÜHLER	RADIATOR HOSE 18X25X130 MM 03 WATER PUMP - RADIATOR	1
28*	548.35.028.000	FORMSCHLAUCH 18X25	RADIATOR HOSE 18X25	1
34	546.35.034.200	KÜHLERSCHUTZ LINKS FARBL0S '95	RADIATOR PROTECT.L/S COUL. '95	1
35	546.35.134.200	KÜHLERSCHUTZ RECHTS FARBL0S'95	RADIATOR PROTECT.R/S COUL. '95	1
39	440.11.076.200	KABELBAND 200/3,6MM SCHWARZ	CABLE TIE 200/3,6MM BLACK	X
40	410.01.052.000	KABELTÜLLE D=12MM	RUBBER SLEEVE D=12MM	4
41	0021 060003	SCHEIBE DIN 9021 A 6,4	WASHER DIN9021-A 6,4	4
42	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW=8	HH COLLAR SCREW M 6X12 WS=8	4


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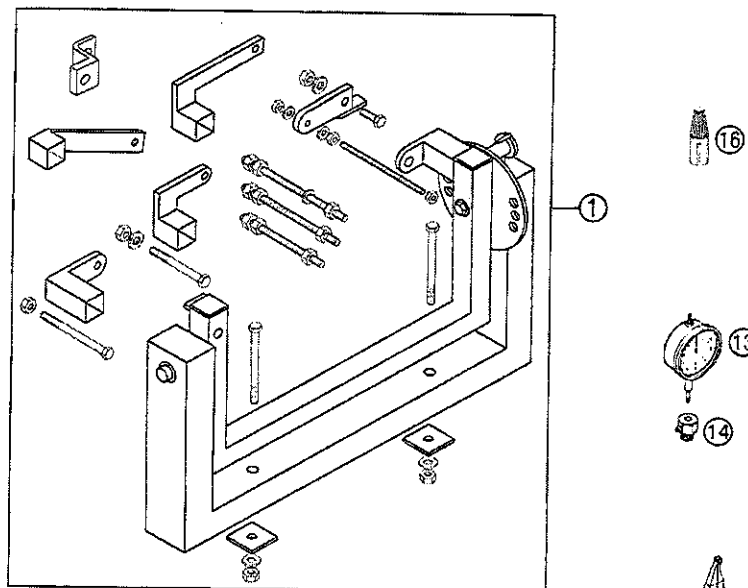
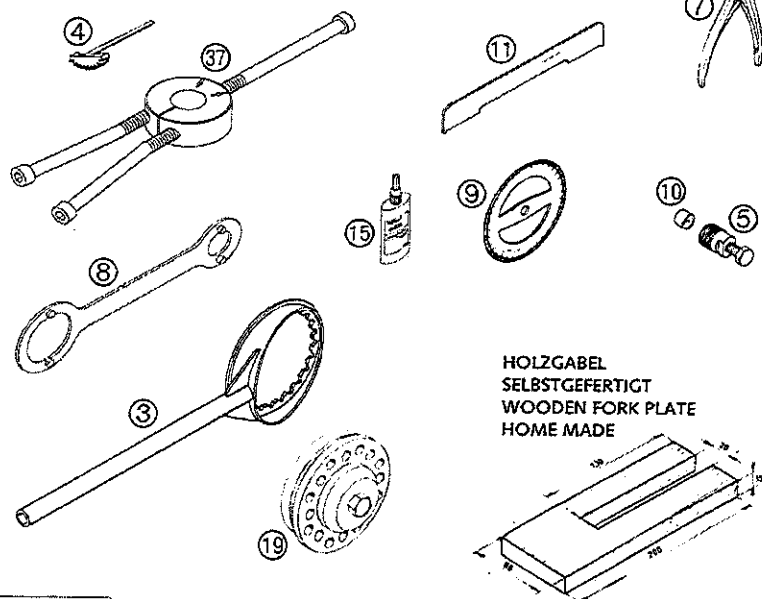


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	560.12.001.000	UNIVERSALMONTAGEBOCK '96	UNIVERSAL MOUNTING RACK '96	1
3	546.29.003.000	KUPPLUNGSHALTER 250'90	CLUTCH HOLDER 250 '90	1
4	560.12.004.000	ZAHNRADSEGMENT	GEAR WHEEL SEGMENT	1
5	546.29.009.044	MAGNETABZIEHER M 27X1 KOKUSAN	MAGNETIC PULLER M 27X1 KOKUSAN	1
7	510.12.011.000	SEEGERRINGZANGE VERKEHRT	SPECIAL CIRCLIP PLIER	1
8	546.29.012.100	HALTESCHLÜSS. ROTOR 2K-1/2/3/4	HOLD. SPANNER ROTOR 2K-1/2/3/4	1
9	510.12.014.000	GRADSCHIEBE	TIMING DEGREE DISC	1
10	510.12.016.000	SCHUTZKAPPE F. KURBELWELLE M12	PROTECTION CAP CRANKSHAFT M12	1
11*	548.29.001.000	EINSTELLEHRE 250 SX 03 NUR FÜR 250 SX	ADJUSTING PLATE 250 SX 03 ONLY FOR 250 SX	1
13	501.12.013.000	MESSUHR 0-10MM	DIAL GAUGE 0-10MM	1
14	501.12.030.000	MESSUHRHALTER	DIAL GAUGE SUPPORT	1
15	584.29.059.000	LOCTITE 648 GRÜN 24ML	LOCTITE 648 GREEN 24ML	1
16	6 899 785	LOCTITE 243 BLAU 6CCM	LOCTITE 243 BLUE 6CCM	1
19	546.29.027.000	NIETWERKZEUG FÜR KÜPPLUNG	RIVETTING TOOL FOR CLUTCH	1
37	584.29.037.043	MONTAGEW.F.LAGERINNENR. NJ 207	MOUNTING TOOL F.BEARING NJ 207	1



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