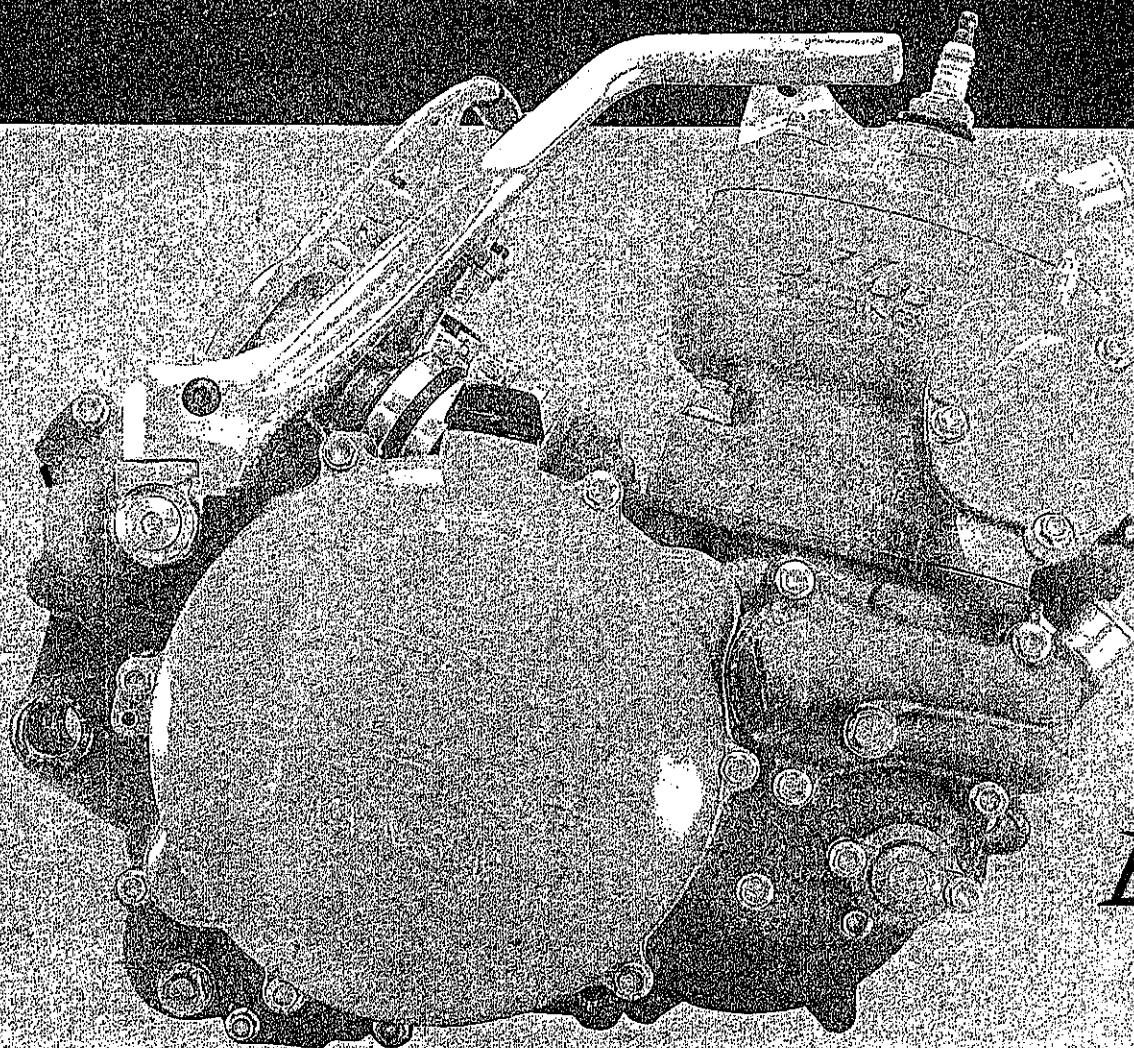


KTM
SPORTMOTORCYCLES

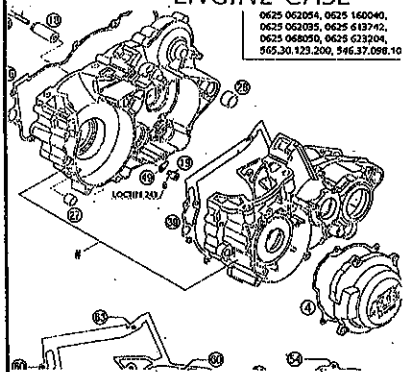
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ERSATZTEILKATALOG
MOTOR
SPARE PARTS MANUAL
ENGINE

2003



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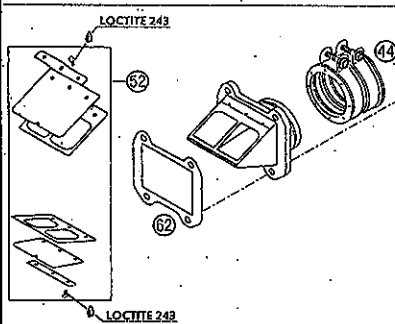
MOTERGEHÄUSE
ENGINE CASE



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0625 062095, 0625 613742,
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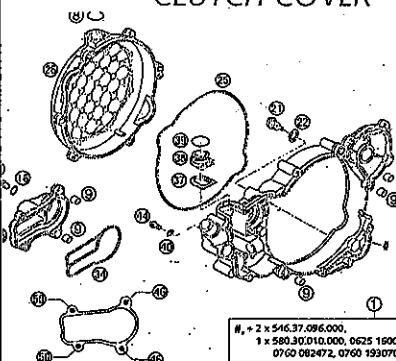
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MEMBRANGEHÄUSE
REED VALVE CASE



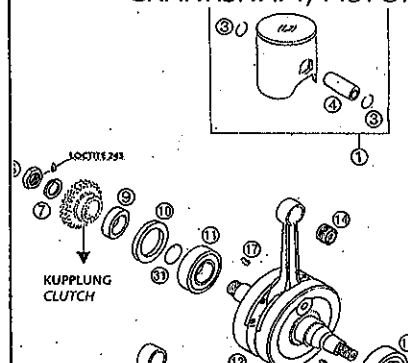
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KUPPLUNGSDECKEL
CLUTCH COVER



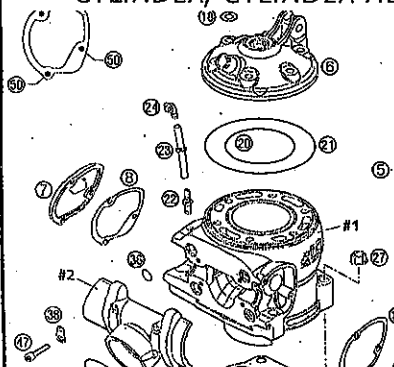
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KURBELWELLE, KOLBEN
CRANKSHAFT, PISTON



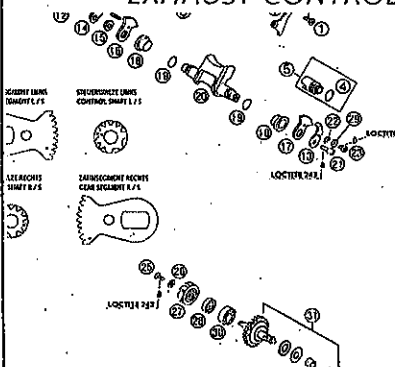
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ZYLINDER, ZYLINDERKOPF
CYLINDER, CYLINDER HEAD



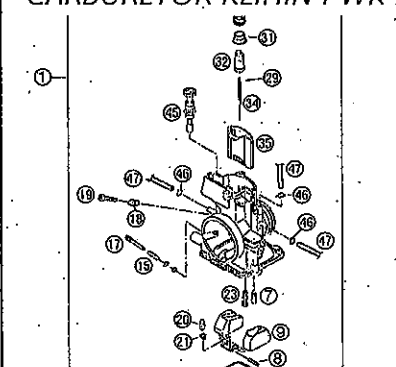
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AUSLASSTEUERUNG
EXHAUST CONTROL



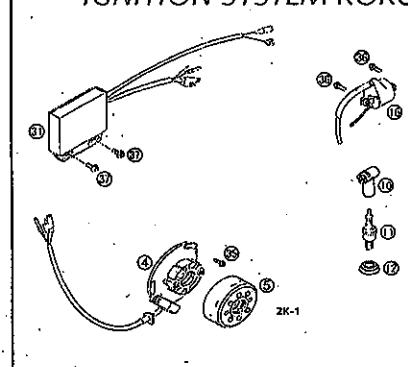
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VERGASER KEIHIN PWK 38-S AG
CARBURETOR KEIHIN PWK 38-S AG



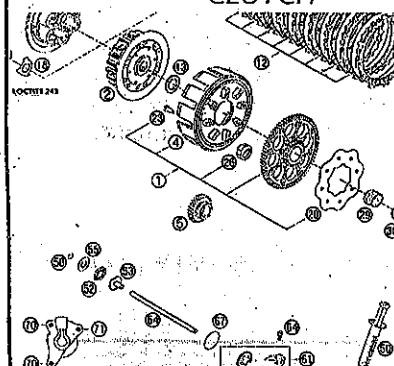
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ZÜNDANLAGE KOKUSAN
IGNITION SYSTEM KOKUSAN



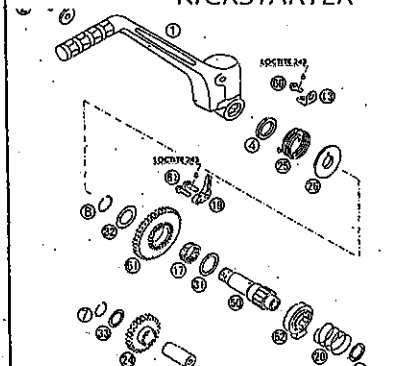
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KUPPLUNG
CLUTCH



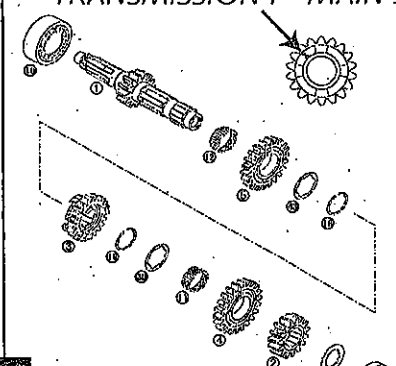
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KICKSTARTER
KICKSTARTER



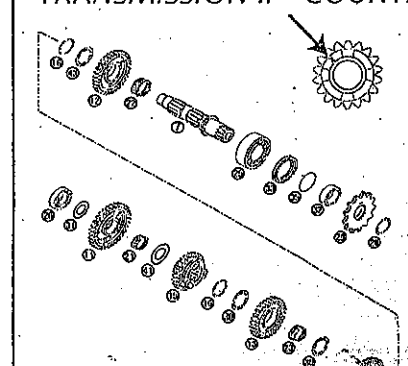
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GETRIEBE I - ANTRIEBSWELLE
TRANSMISSION I - MAIN SHAFT



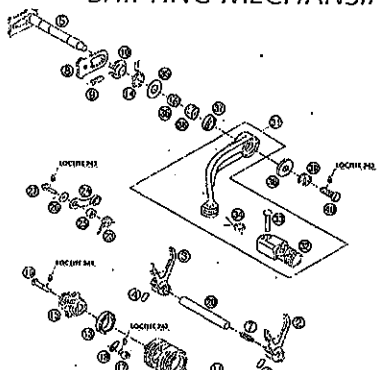
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GETRIEBE II - ABTRIEBSWELLE
TRANSMISSION II - COUNTERSHAFT



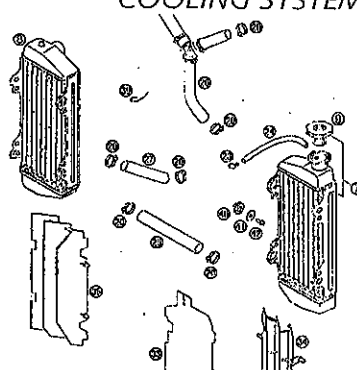
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SCHALTUNG
SHIFTING MECHANISM



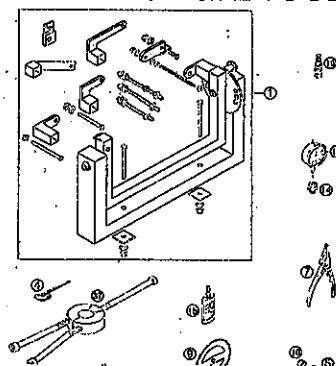
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KÜHLSYSTEM
COOLING SYSTEM



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SPEZIALWERKZEUGE
SPECIAL TOOLS



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REG.NO. 12 100 6061

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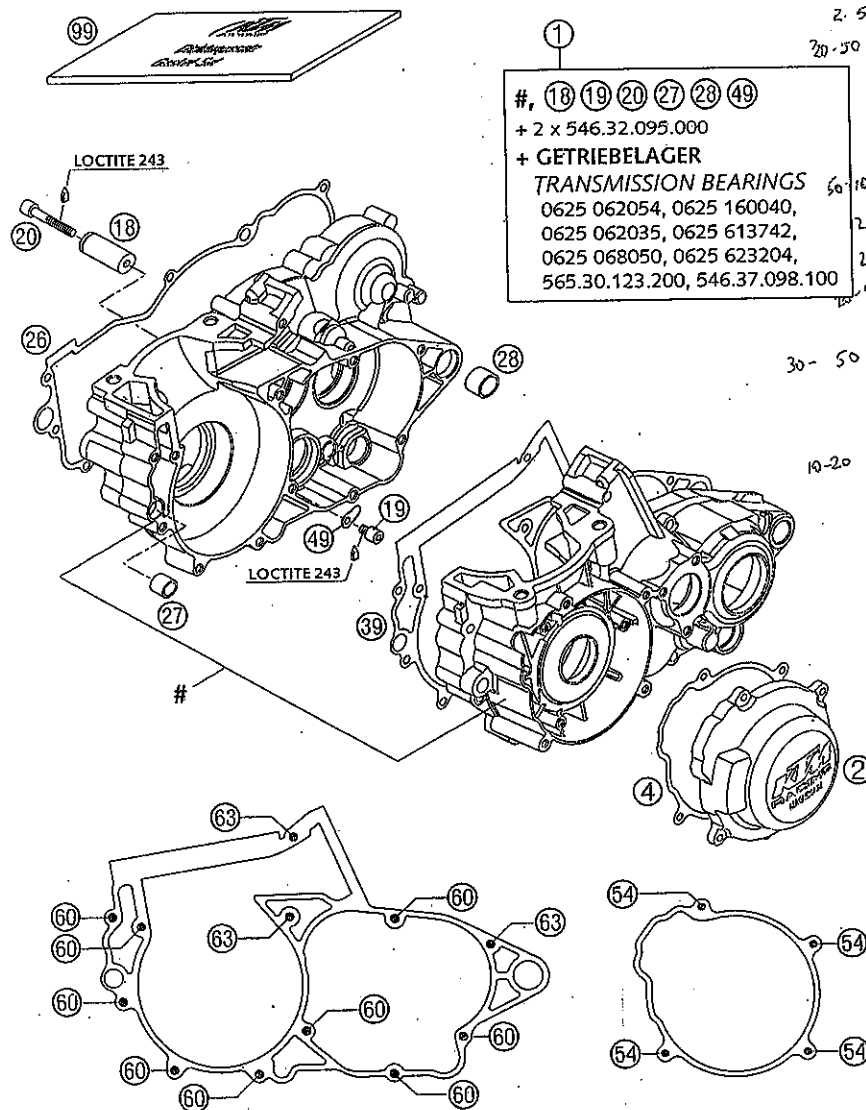
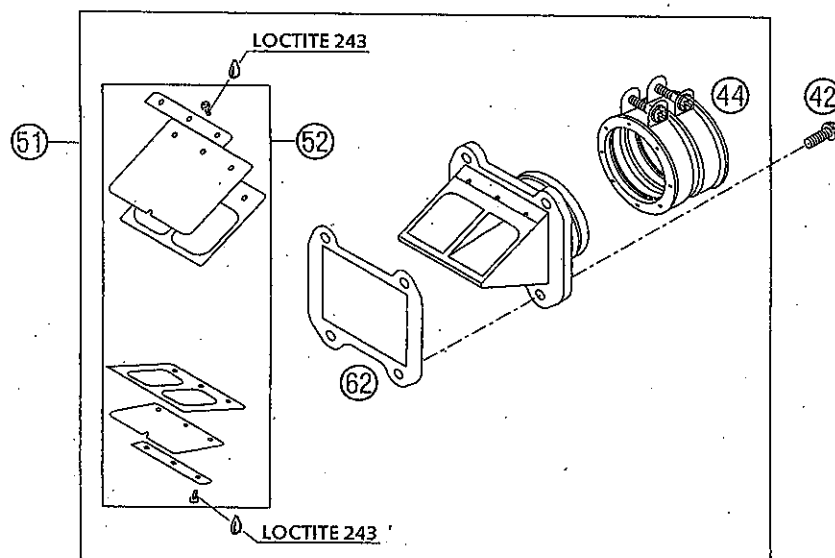


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY	
1-2	N 1*	548.30.000.044	MOTERGEHÄUSE KPL. MIT LAGER 03	ENGINE CASE CPL. WITH BEAR. 03	1
2-5	N 2*	548.30.002.100/98	ZÜNDUNGSDECKEL SX 250 03	IGNITION COVER SX 250 03	1
20-50	N 4*	548.30.040.000	ZÜNDUNGSDECKELDI. 250/300 03	IGNITI. COVER GASKET 250/300 03	1
	✓18	590.33.018.000	LAGERZAPFEN 2000	BEARING PIN 2000	1
	N 19	0912 060083	ISK.SCHRAUBE DIN 912 M6X8	AH SCREW DIN0912-M 6X 8	1
	20	0912 060404	ISK.SCHRAUBE DIN 912 M6X40 A2	AH SCREW DIN0912-M 6X40 A2	1
50-100	N 26*	548.30.024.000	KUPPLUNGSDECKELDICHUNG 2003	CLUTCH COVER GASKET 2003	1
2-3	N 27	546.30.027.000	PASSBÜCHSE 13,8X11X12	DOWEL BUSHING 13,8X11X12	1
2-3	N 28*	548.30.027.000	PASSHÜLSE 21X12 03	DOWEL 21X12 03	1
100	N 39*	548.30.039.000	GEHÄUSEDICHTUNG 2003	ENGINE CASE GASKET 2003	1
	N 49	546.34.049.000	HALTEBLECH	RETAINING PLATE	1
30-50	N 54*	0014 050163	SK.BUNDSCHRAUBE M 5X16 SW=6	HH COLLAR SCREW M 5X16 WS=6	4
	✓60*	0015 060403	SK.BUNDSCHRAUBE M 6X40 SW=8	HH COLLAR SCREW M 6X40 WS=8	9
	✓63*	0015 060553	SK.BUNDSCHRAUBE M 6X55 SW=8	HH COLLAR SCREW M 6X55 WS=8	3
10-20	N 99*	548.30.099.000	DICHTUNGSSATZ 250 SX 2003	GASKET SET 250 SX 2003	1

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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
✓ 42	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8	4
✓ 44	547.36.044.000	GUMMIMUFFE KPL. BOYESEN 2002	RUBBER BOOT CPL. BOYESEN 2002	1
1-2 ✓ 51*	548.30.051.044	MEMBRANGEHÄUSE BOYESEN KPL. 03	REED VALVE ASSY BOYESEN CPL.03	1
✓ 52	547.30.052.000	MEMBRANBLÄTTER KPL. BOYESEN 02	REED VALVE CPL. BOYESEN 02	1
10-20 ✓ 62*	548.30.062.000	DICHTUNG MEMBRANGEHÄUSE	GASKET REED VALVE CASE	1


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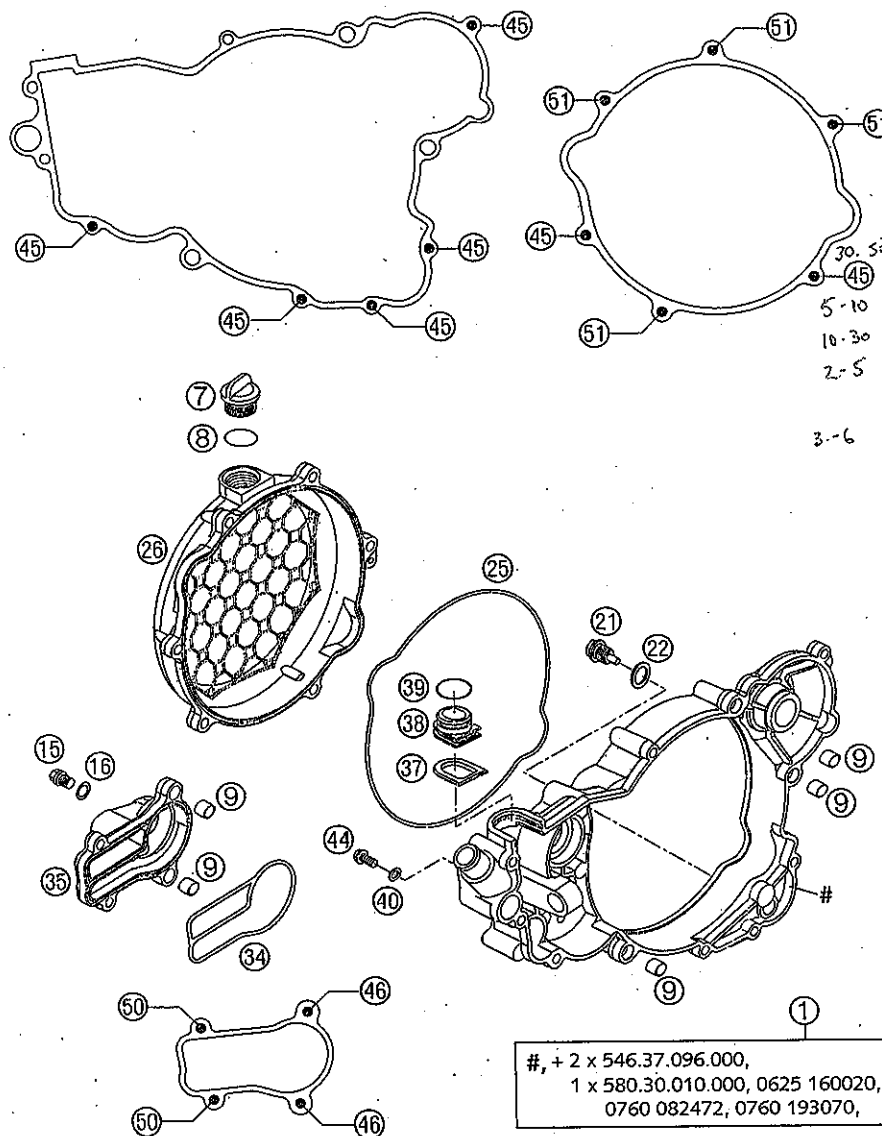


FIG.	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
✓ 1*	548.30.001.044	KUPPL.ZWISCHENDECK.KPL. 03	INTERM. CLUTCH COVER CPL. 03	1
✓ 7	580.30.020.000	ÖLEINFÜLLSCHRAUBE M 24X3	PLUG M 24X3	1
✓ 8*	0770 191015	O-RING 19,00X3,00 NBR	O-RING 19,00X3,00 NBR	1
✓ 9	490.30.090.000	PASSHÜLSE 9,8 X 7 X 10	DOWEL 9,8 X 7 X 10	5
✓ 15	0910 100003	VERSCHL.SCHR.DIN0910-M 10X1	PLUG DIN0910-M 10X1	1
✓ 16*	0603 100141	CU-DICHTRING DIN7603-10X14X1	COPPER GASKET DIN7603-10X14X1	1
✓ 21	580.30.021.000	ÖLABLASSCHRB.M.MAGNET M 12X1,5	OILDRAIN PLUG W.MAG. M 12X1,5	1
✓ 22	580.38.022.000	CU-DICHTRING DIN7603-12X18X1,5	CU-SEAL RING DIN7603-12X18X1,5	1
✓ 25*	548.30.025.000	DICHT.KUPPL-AUS-DEC.250/300 03	GASKET F. CLU.COVER 250/300 03	1
✓ 26*	548.30.026.000/98	KUPPLUNGSAUSSENDECKEL 03	CLUTCH COVER OUTSIDE 03	1
✓ 34*	548.35.003.000	DICHTUNG WAPU-DECKEL 250 2003	GASKET WAPU-COVER 250 2003	1
✓ 35*	548.35.001.000	WASSERPUMPENDECKEL 250/300 03	WATERPUMP COVER 250/300 03	1
✓ 37*	546.37.107.000	DICHTELEMENT UNTEN	SEALING ELEMENT BOTTOM	1
✓ 38*	548.37.091.000	DICHTELEMENTTRÄGER 03	SEALING CARRIER 03	1
✓ 39	0770 021160	O-RING 18,72X2,62	O-RING 18,72X2,62	1
✓ 40*	0603 061001	CU-DICHTRING DIN7603-6X10X1	CU-SEAL RING DIN7603-6X10X1	1
✓ 44*	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW=8	HH COLLAR SCREW M 6X12 WS=8	1
✓ 45*	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW=8	HH COLLAR SCREW M 6X20 WS=8	7
✓ 46	0015 060253	SK.BUNDSCHRAUBE M 6X25 SW=8	HH COLLAR SCREW M 6X25 WS=8	2
✓ 50*	0015 060553	SK.BUNDSCHRAUBE M 6X55 SW=8	HH COLLAR SCREW M 6X55 WS=8	2
✓ 51*	0015 060603	SK.BUNDSCHRAUBE M 6X60 SW=8	HH COLLAR SCREW M 6X60 WS=8	4

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0760 082472, 0760 193070,

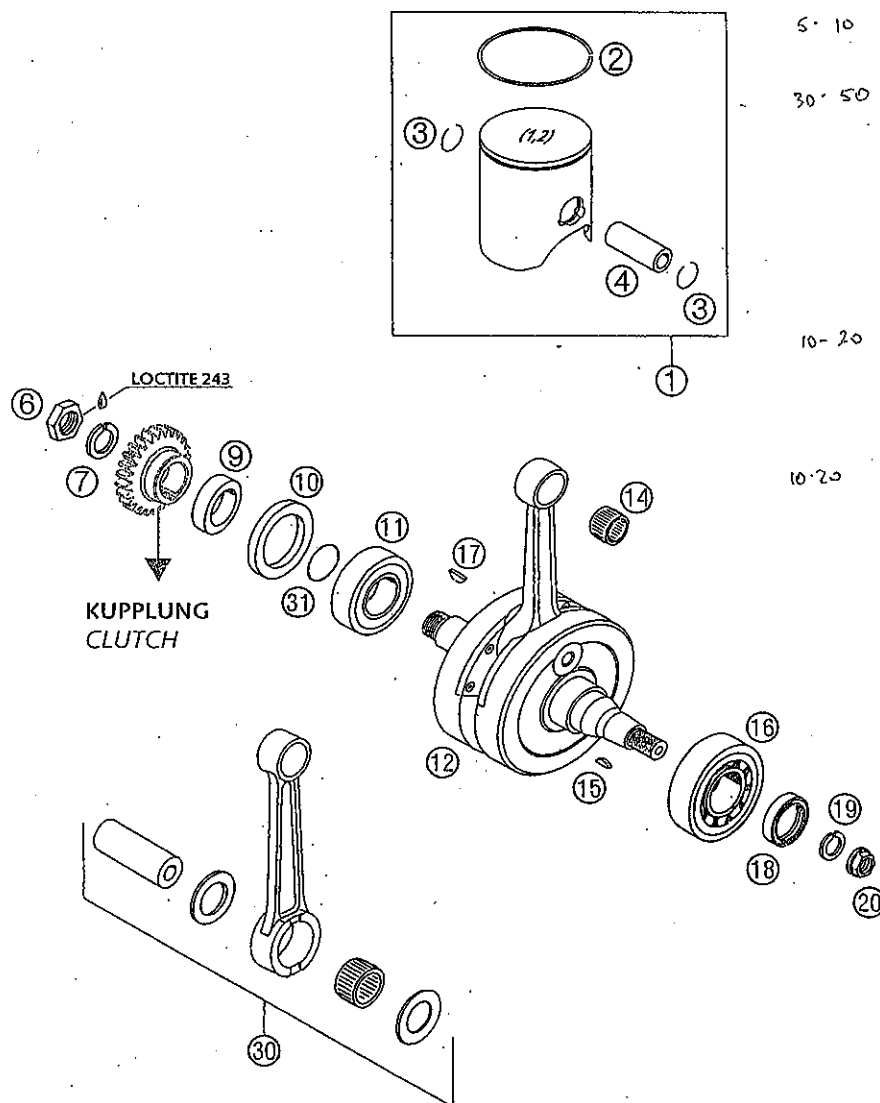


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
10-20	✓ 1* 548.30.007.000/ I	KOLBEN VERTEX 250 GR.1 2003 EINRING	PISTON VERTEX 250 SIZE 1 2003 ONE RING	1
5-10	✓ 1* 548.30.007.000/ II	KOLBEN VERTEX 250 GR.2 2003 EINRING	PISTON VERTEX 250 SIZE 2 2003 ONE RING	1
30-50	✓ 2* 548.30.032.000	R-RING 66,4X1 2003	SQUARE RING 66,4X1 2003	1
	✓ 3+ 540.30.074.000	DRAHTSPRENGRING C18X1,5	WIRE LOCK RING C18X1,5	2
	✓ 4+ 546.30.233.000	KOLBENBOLZEN 18X55,8 250 2000	PISTON PIN 18X55,8 250 2000	1
	✓ 6 546.30.029.000	SK-MUTTER M18X1,5-LINKS	HEX.NUT L/SH M18X1,5	1
	✓ 7 581.32.072.000	SPERRKANTRING VSK 18	LOCK WASHER VSK 18	1
	c 9*+1 548.30.016.000	DISTANZHÜLSE 28X38X10 03	SPACER SLEEVE 28X38X10 03	1
	✓ 10 0760 385273	WELLENDICHTRING 38X52X7 BTSL	SHAFT SEAL RING 38X52X7BTSL	1
10-20	✓ 11* 0625 623204	RILLENKUGELLÄGER 32X65X17 NTN	BALL BEARING 32X65X17 NTN	1
	c 12*+7 548.30.018.000	KURBELWELLE HUB 72 250 SX 03	CRANKSHAFT STROKE 72 250 SX 03	1
	✓ 14 544.30.034.000	NADELLÄGER KBK 18X22X20	NEEDLE BEARING KBK 18X22X20	1
	✓ 15 0888 030050	SCHEIBENFEDER DIN6888-3X5X13	WOODRUFF KEY DIN6888-3X5X13	1
10-20	✓ 16* 565.30.123.200	ZYLINDERROLLENL. NJ207ET2XCS42	CYLIND.ROL.BEAR. NJ207ET2XCS42	1
	✓ 17 6 946 005	SCHEIBENFEDER 5X6,5 GEHÄRTET	WOODRUFF KEY 5X6,5 HARDED	1
	✓ 18 0760 253570	WELLENDICHTRING 25X35X7 BTSL	SHAFT SEAL RING 25X35X7 BTSL	1
	✓ 19 502.30.029.012	SPERRKANTRING VSK 12	LOCKING RING VSK 12	1
	✓ 20 490.30.021.000	BUNDMUTTER M12X1 RECHTS	COLLAR NUT M12X1 R/S	1
	c 30*+ 548.30.015.044	PLEUEL-REP. SATZ 250 03	CONROD REP. KIT 250 03	1
	✓ 31 0770 250015	O-RING 25,00X1,50 NBR 70	O-RING 25,00X1,50 NBR 70	1

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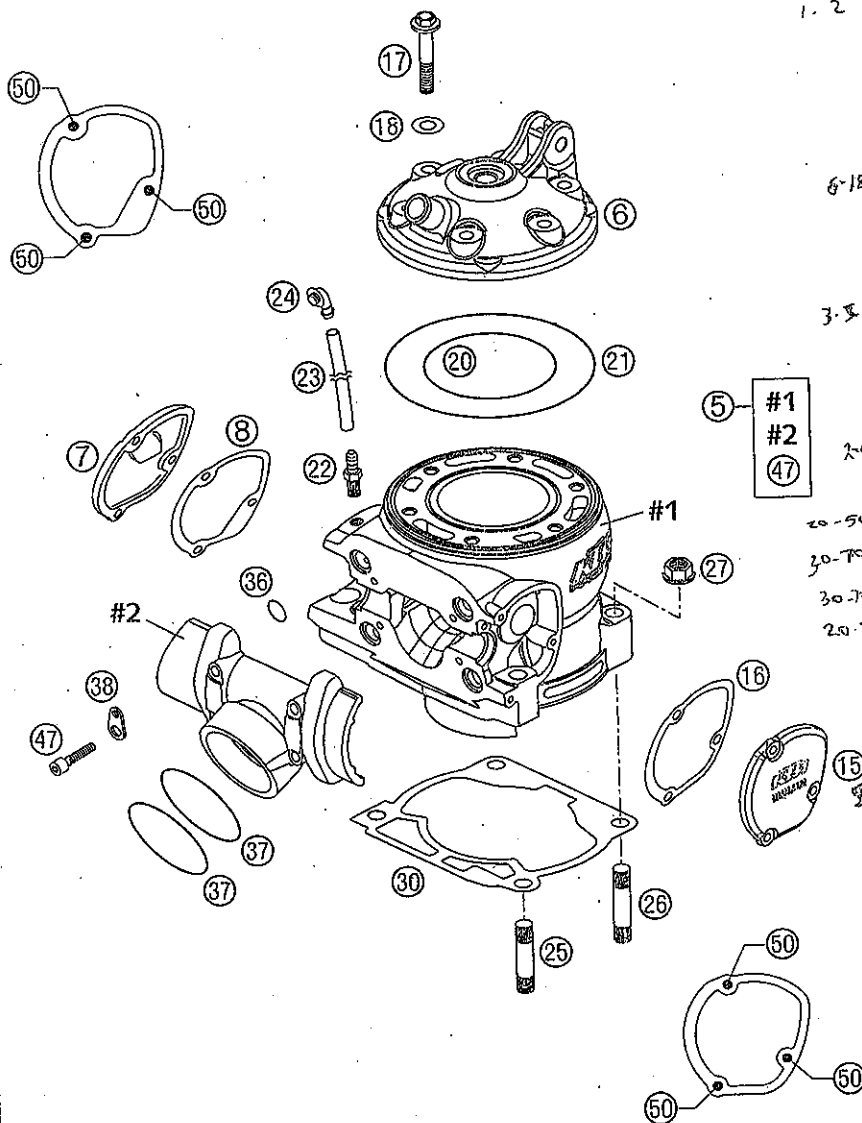


	FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
3-5	5*	548.30.005.044	ZYLINDER KPL. MIT FLANSCH 03	CYLINDER CPL. WITH FLANGE 03	1
1-2	6*	548.30.006.044	ZYLINDERKOPF KPL. 250 SX 03	CYLINDER HEAD CPL. 250 SX 03	1
	7	547.37.007.000/98	STEUERUNGSDECKEL RECHTS 2001	CONTROL COVER R/S 2001	1
	8	547.37.008.000	DICHTUNG FÜR STEUER.DECKEL RE.	GASKET FOR CONTROL COVER R/S	1
	15†	547.37.005.000/98	STEUERUNGSDECKEL LINKS 2001	CONTROL COVER L/S 2001	1
	16	547.37.006.000	DICHTUNG FÜR STEUER.DECKEL LI.	GASKET FOR CONTROL COVER L/S	1
6-12	17*	548.30.079.000	BUNDSCHRAUBE M 8X35 SW=13	COLLAR SCREW M 8X35 WS=13	6
	18	565.30.080.000	CU-DICHTRING 8 X 16 X 1	CU-SEAL RING 8 X 16 X 1	6
	20	0770 740021	O-RING 74,00X2,00 SILICON	O-RING 74,00X2,00 SILICONE	1
	21	0770 114020	O-RING 114,00X2,00 SILICON	O-RING 114,00X2,00 SILICONE	1
3-5	22*	583.36.020.090	UNTERDRUCKANSCHLUSS M 6X1	VACUUM CONNECTION M 6X1	1
	23	550.07.016.001	SCHLAUCH 7X10 PER METER	PVC-HOSE 7X10 PER METRE	0,30
	24*	503.03.089.000	WINKELSTÜCK '97	ANGEL PIECE '97	1
	25*	0835 100351	STIFTSCHRAUBE DIN0835-M10X35	STUD DIN0835-M10X35	2
2-4	26*	0835 100403	STIFTSCHRAUBE DIN0835-M10X40	STUD DIN0835-M10X40	2
	27	546.30.044.000	BUNDMUTTER M10 SW=13	COLLAR NUT M10 WS=13	4
20-50	30*	548.30.030.002	DICHTUNG ZYLINDERFUSS 0,2MM 03	GASKET CYLINDER BASE 0,2MM 03	X
30-70	30*	548.30.030.004	DICHTUNG ZYLINDERFUSS 0,4MM 03	GASKET CYLINDER BASE 0,4MM 03	X
30-70	30*	548.30.030.005	DICHTUNG ZYLINDERFUSS 0,5MM 03	GASKET CYLINDER BASE 0,5MM 03	X
20-50	30*	548.30.030.075	DICHTUNG ZYLINDERFU. 0,75MM 03	GASKET CYLINDER BASE 0,75MM 03	X
	36	0770 116241	O-RING 11,3 X2,4 SILICON	O-RING 11,3 X2,4 SILICON	4
	37	0770 440030	O-RING 44,00X3,00 VITON	O-RING 44,00X3,00 VITON	2
	38	510.05.074.000	FEDERLASCHE	RETAINING PLATE	2
	47	0912 060303	ISK.SCHRAUBE DIN 912 M6X30	AH SCREW DIN0912-M 6X30	4
30-70	50*	0014 050123	SK.BUNDSCHRAUBE M 5X12 SW=6	HH COLLAR SCREW M 5X12 WS=6	6

* = NEUTEIL / NEW PART

X = NACH BEDARF / AS REQUIRED

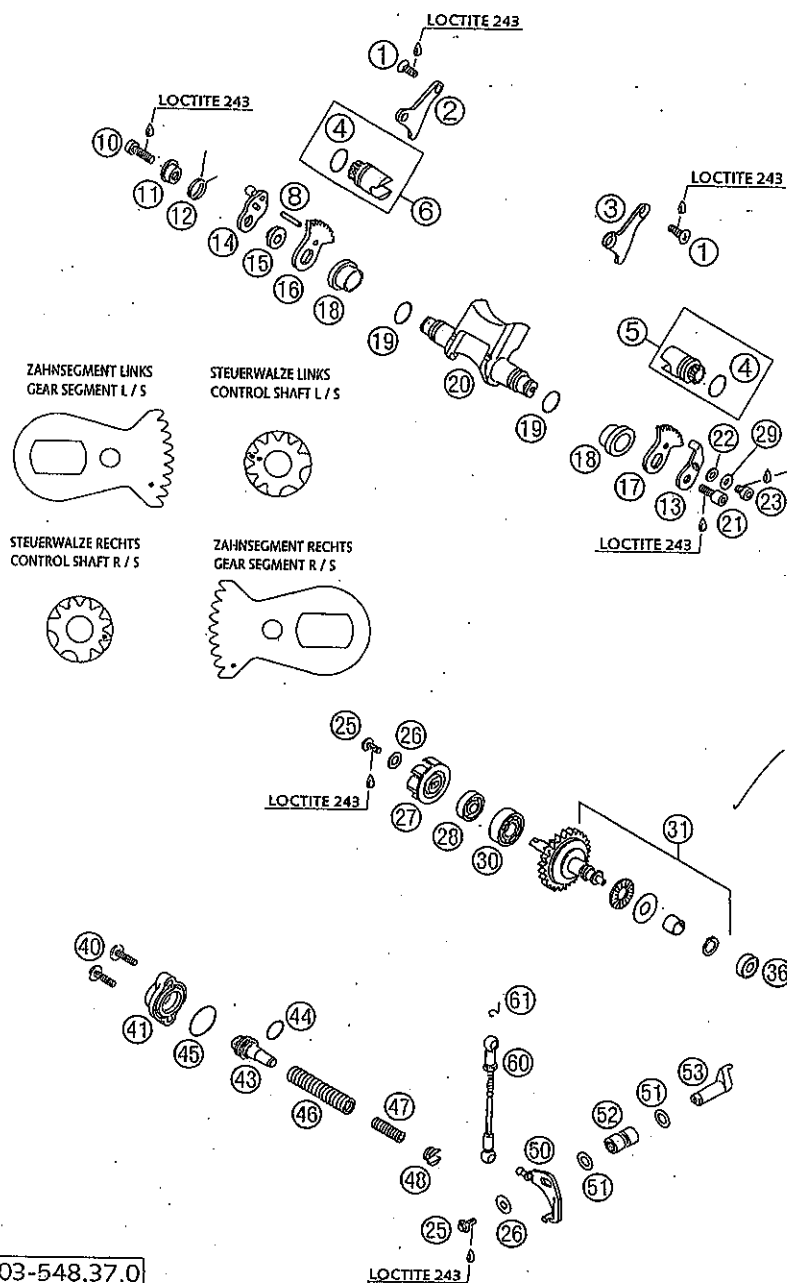


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
✓1	0965 050103	SENKSCHRAUBE DIN 965 M5X10	FLAT HEAD SCREW 'DIN0965-M 5X10	4
✓2	546.37.062.000	HALTEBLECH RECHTS 250	RETAINING PLATE R/S 250	1
✓3	546.37.063.000	HALTEBLECH LINKS 250	RETAINING PLATE L/S 250	1
✓4	0770 160021	O-RING 16,00X2,00 VITON	O-RING 16,00X2,00 VITON	2
✓5	546.37.061.444	STEUERW. KPL. LINKS „L“ 250'96	CONTROL ROLLER L/S „L“ 250'96	1
✓6	546.37.061.544	STEUERWALZE KPL. RECHTS 250'96	CONTROL ROLLER CPL. R/S 250'96	1
✓8	0007 050160	ZYLINDERSTIFT DIN 7-5X16MM(M6)	CYLINDER PIN DIN 7-5X16MM (M6)	1
✓10	0912-060203	ISK.SCHRAUBE DIN 912 M6X20	AH SCREW DIN0912-M 6X20	1
✓11	546.37.067.000	FEDERHÜLSE	SPRING SLEEVE	1
✓12	546.37.066.000	ÜBERLASTFEDER	OVERLOAD SPRING	1
✓13	546.37.085.300	ANSCHLAGBLECH-STEUERKLAPPE '92	RETAIN.PLATE CONTROL FLAP '92	1
✓14	546.37.065.000	EINSTELLHEBEL KPL.M.KUGELKOPF	CONTROL LEVER WITH BALL TYPE	1
1-2 ✓15	546.37.068.100	LAGERHÜLSE	BEARING SLEEVE	1
1-2 ✓16	546.37.064.000	ZAHNSEGMENT RECHTS 250	GEAR SEGMENT R/S 250	1
1-2 ✓17	546.37.064.050	ZAHNSEGMENT LINKS 250	GEAR SEGMENT L/S 250	1
✓18	547.37.019.000	LAGERHÜLSE FÜR STEUERKLAPPE'97	BEAR. SLEEVE F.CONTROL FLAP'97	2
✓19	0770 150151	O-RING 15,00X1,50 VITON	O-RING 15,00X1,50 VITON	2
✓20	546.37.220.100	STEUERKLAPPE „2506“ 250 2001	CONTROL FLAP „2506“ 250 2001	1
✓21	0912 060163	ISK.SCHRAUBE DIN 912 M6X16	AH SCREW DIN0912-M 6X16	1
5-10 ✓22*	546.37.056.100	SCHEIBE 6,5X11X2	WASHER 6,5X11X2	1
✓23	0984 060063	ZYL.SCHRAUBE DIN7984-M 6X 6	AH SCREW DIN7984-M 6X 6	1
✓25*	0014 050123	SK.BUNDSCHRAUBE M 5X12 SW=6	HH COLLAR SCREW M 5X12 WS=6	2
✓26	0349 000050	SCHEIBE DIN7349-5X15X2	WASHER DIN7349-5X15X2	2
✓27	546.35.005.000	WASSERPUMPENRAD	WATER PUMP WHEEL	1
✓28	0760 082472	WELLENDICHTRING 8X24X7 A DUO	SHAFT SEAL RING 8X24X7 A DUO	1
✓29	0137 060003	FEDERSCHEIBE DIN 137 B 6	SPRING WASHER DIN0137-B 6	X
2-5 ✓30*	0625 160020	RILLENKUGELL. 16002 C3	BALL BEARING 16002 C3	1
1-2 ✓31*	548.37.050.044	FLIEHKRAFT-EINHEIT KPL. 250 03	CENTRIFUGAL TIMER CPL. 250 03	1
2-5 ✓36*	546.37.098.100	RILLENKUGELLAGER 626LLBC3/5K	BALL BEARING 626LLBC3/5K	1
✓40*	0014 050203	SK.BUNDSCHRAUBE M 5X20 SW=6	HH COLLAR SCREW M 5X20 WS=6	2
1-1 ✓41	546.37.070.100	VERSCHLUSSDECKEL 250-380'98	COVER LID 250-380'98	1
1-1 ✓43*	548.37.075.000	FEDERWIDERLAGER 250 2003	SPRING GUIDE 250 2003	1
✓44	0770 021120	O-RING 12,37X2,62 NBR70	O-RING 12,37X2,62 NBR70	1
✓45	0770 240020	O-RING 24,00X2,00 NBR70	O-RING 24,00X2,00 NBR70	1
1-1 ✓46*	548.37.069.000	EINSTELLFEDER 250 2003	ADJUST. SPRING 2003	1
1-1 ✓47*	548.37.072.000	HILFSFEDER	AUXILIARY SPRING	1

* = NEUTEIL / NEW PART

X = NACH BEDARF / AS REQUIRED

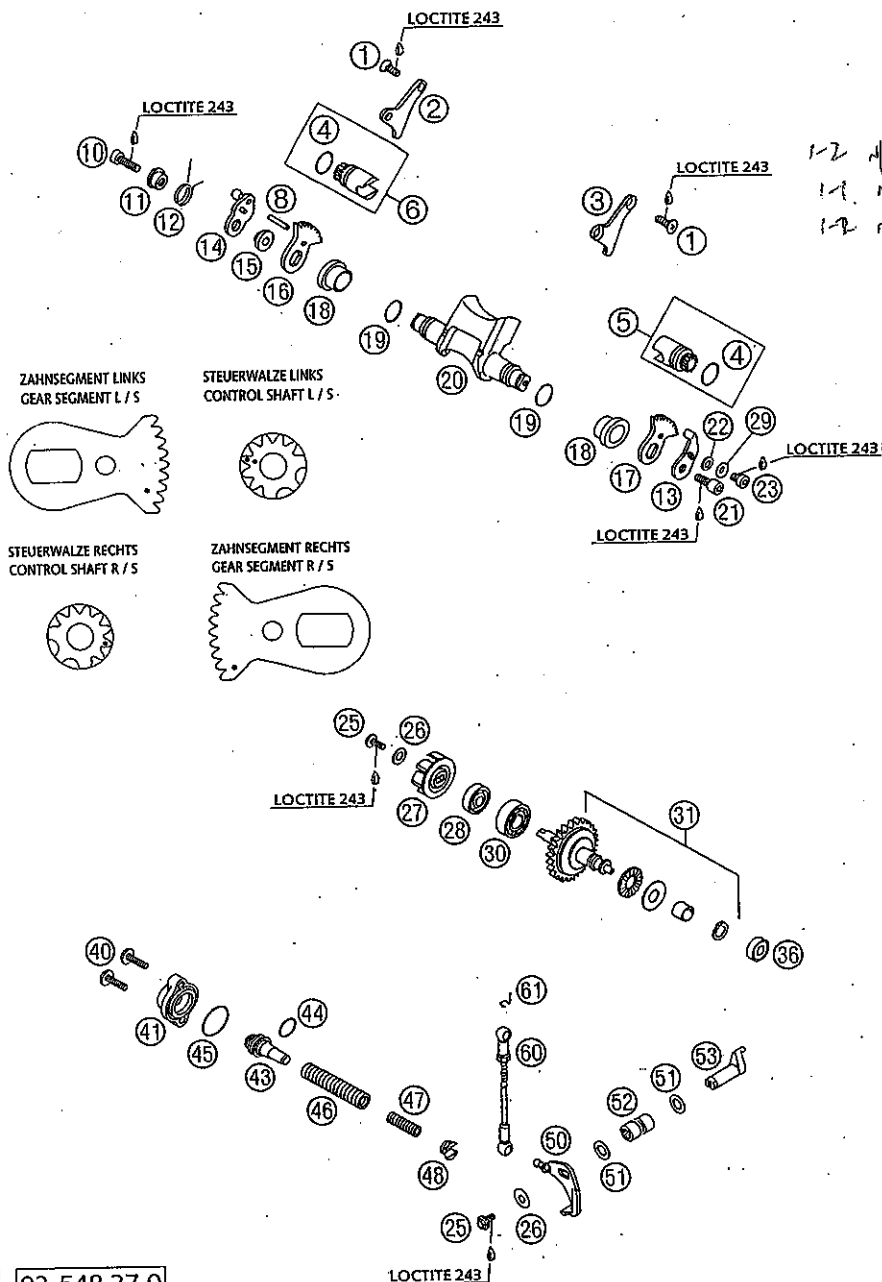


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
✓ 48	546.37.071.200	FEDEREINSATZ	SPRING INSERT	1
✓ 50	546.37.055.244	WINKELHEBEL KPL. '91	ANGLE LEVER CPL. '91	1
✓ 51	0988 101610	PASSSCHEIBE DIN0988-10X16X1	SHIM WASHER DIN988 10X16X1	2
1-2 N/S 52*	546.37.096.000	NADELHÜLSE HK 1010	NEEDLE SLEEVE HK 1010	2
1-1 N/S 53*	548.37.057.000	VERSTELLHEBEL 03	CONTROL LEVER 03	1
1-2 N/S 60	546.37.095.344	GESTÄNGE KPL. 300-380 L=92,5MM	CONNECT.ROD 250-380 L=92,5MM	1
✓ 61	502.37.195.055	SICHERUNGSBÜGEL DIN-71805-S-8	SECURING DIN-71805-S-8	2


ACHTUNG!!!

Vor dem Einbau des Vergasers, Bedüsung kontrollieren

CAUTION!!!

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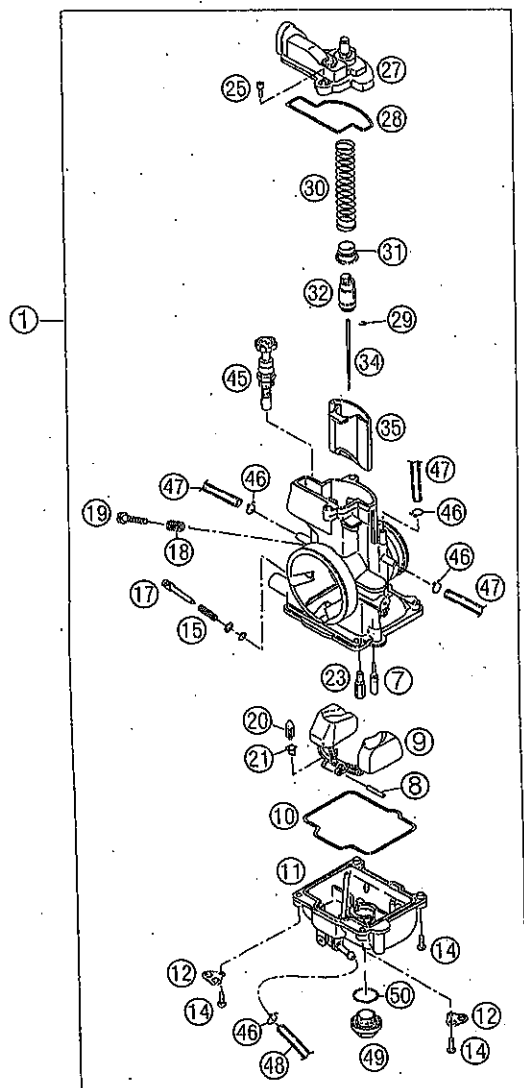


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
✓ 1*	548.31.001.044	VERGASER PWK38-S AG	CARBURETOR PWK38-S AG	1
✓ 7	545.31.607.045	LEERLAUFDÜSE GR.45 KEIHIN	IDLE JET 45 KEIHIN	X
✓ 7	545.31.607.048	LEERLAUFDÜSE GR.48 KEIHIN	IDLE JET 48 KEIHIN	X
✓ 7	545.31.607.050	LEERLAUFDÜSE GR.50 KEIHIN	IDLE JET 50 KEIHIN	1
✓ 7	545.31.607.052	LEERLAUFDÜSE GR.52 KEIHIN	IDLE JET 52 KEIHIN	X
✓ 7	545.31.607.055	LEERLAUFDÜSE GR.55 KEIHIN	IDLE JET 55 KEIHIN	X
2-5 c 7+5	545.31.607.058	LEERLAUFDÜSE GR.58 KEIHIN	IDLE JET 58 KEIHIN	X
2-5 n/s 7	545.31.607.060	LEERLAUFDÜSE GR.60 KEIHIN	IDLE JET 60 KEIHIN	X
✓ 8*	573.31.008.000	STIFT SCHWIMMER	ARM PIN FLOAT	1
✓ 9*	573.31.009.000	SCHWIMMER KPL.	FLOAT CPL.	1
5-10 ✓ 10*	548.31.010.000	DICHTUNG SCHWIMMERGEHÄUSE	GASKET FLOAT CHAMBER	1
1-1 n 11*	548.31.011.000	SCHWIMMERGEHÄUSE PWK38-S AG	FLOAT CHAMBER PWK38-S AG	1
1-1 n/s 12	545.31.612.100	HALTEBLECH F. ENTLÜFTUNGSSCHL.	RETAINING PLATE FOR BLEEDER	2
✓ 14	0016 040163	SK.BUNDSCHRAUBE M 4X16 SW=6	HH COLLAR SCREW M 4X16 WS=6	4
2-4 n/s 15	545.31.615.000	FEDER FÜR STELLSCHRAUBE	SPRING FOR ADJUSTMENT SCREW	1
✓ 17	545.31.617.000	STELLSCHRAUBE	ADJUSTMENT SCREW	1
2-4 c 18	546.31.118.000	FEDER	SPRING	1
2-4 n/s 19	546.31.219.100	STELLSCHRAUBE M 5	ADJUSTMENT SCREW M 5	1
✓ 20	546.31.220.000	SCHWIMMERNADEL	FLOAT NEEDLE	1
2-4 n/s 21	545.31.621.000	KLAMMER	CLAMP	1
✓ 23	545.31.623.170	HAUPTDÜSE GR.170 KEIHIN	MAIN JET 170 KEIHIN	X
✓ 23	545.31.623.172	HAUPTDÜSE GR.172 KEIHIN	MAIN JET 172 KEIHIN	X
✓ 23	545.31.623.175	HAUPTDÜSE GR.175 KEIHIN	MAIN JET 175 KEIHIN	X
✓ 23	545.31.623.178	HAUPTDÜSE GR.178 KEIHIN	MAIN JET 178 KEIHIN	1
✓ 23	545.31.623.180	HAUPTDÜSE GR.180 KEIHIN	MAIN JET 180 KEIHIN	X
✓ 23	545.31.623.182	HAUPTDÜSE GR.182 KEIHIN	MAIN JET 182 KEIHIN	X
✓ 23	545.31.623.185	HAUPTDÜSE GR.185 KEIHIN	MAIN JET 185 KEIHIN	X
5-10 n 25*	548.31.025.000	SPEZIAL-ISK-SCHRAUBE M 4X12	SPECIAL-AH-SCREW M 4X12	2
1-1 n 27*	548.31.027.000	VERGASERDECKEL PWK38-S AG	CARBURETOR COVER PWK38-S AG	1
2-5 n 28*	548.31.028.000	VERGASERDECKELDICHTUNG	GASKET FOR CARBURETOR COVER	1
✓ 29	545.31.629.000	KLEMMFEDER	CLIP FOR JET NEEDLE	1
1-1 n 30*	548.31.030.000	SCHIEBERFEDER	SLIDING SPRING	1
✓ 31	546.31.231.000	FEDERTASSE	SPRING CAP	1
✓ 32	546.31.232.000	NIPPEL	NIPPLE	1
✓ 34*	547.31.034.000	DÜSENNADEL KEIHIN N3CH 03	JET NEEDLE KEIHIN N3CH 03	1
✓ 34*	547.31.034.100	DÜSENNADEL KEIHIN N3CW 03	JET NEEDLE KEIHIN N3CW 03	X

* = NEUTEIL / NEW PART X = NACH BEDARF / AS REQUIRED


ACHTUNG!!!

Vor dem Einbau des Vergasers, Bedüsung kontrollieren!

CAUTION!!!

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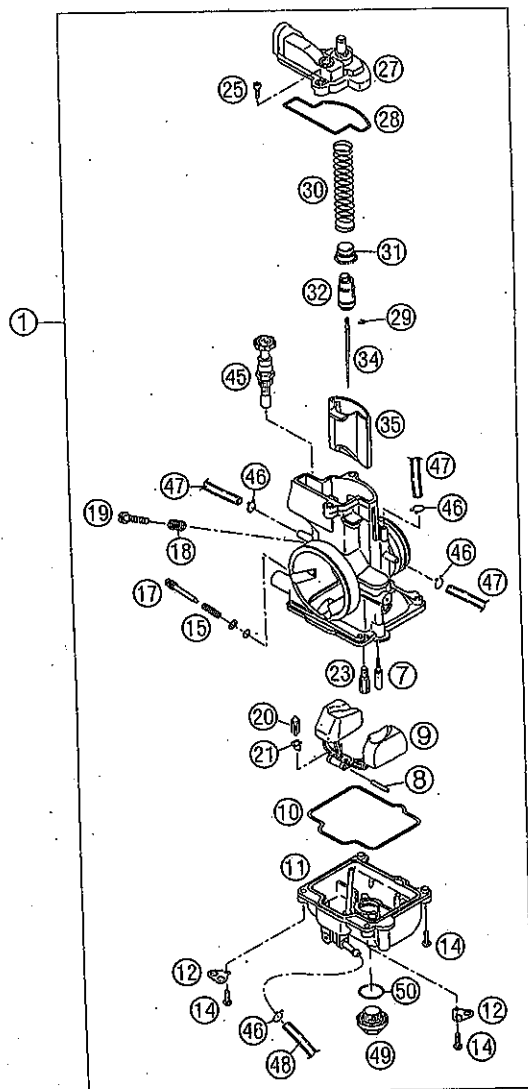


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
✓34*	547.31.034.400	DÜSENNADEL KEIHIN N3CG 03	JET NEEDLE KEIHIN N3CG 03	X
1-1 c 35	546.31.235.106	GASSCHIEBER 65 KEIHIN	THROTTLE VALVE 65 KEIHIN	1
- 45	546.31.245.000	STARTKOLBEN KPL.	STARTER PISTON CPL.	1
✓46	545.31.696.000	KLAMMER 6 MM	CLAMP 6 MM	5
✓47	310.07.007.101	PVC-SCHLAUCH 4X6MM	BREATHING HOSE 4X6MM	2,00
✓48	520.31.137.001	PVC-SCHLAUCH 3X5MM	PVC-HOSE 3X5MM	0,33
1-1 s 49	545.31.699.000	VERSCHLUSSCHRAUBE M 18X1	PLUG M 18X1	1
✓50	0770 180230	O-RING 18,00X2,30 NBR 70	O-RING 18,00X2,30 NBR 70	1

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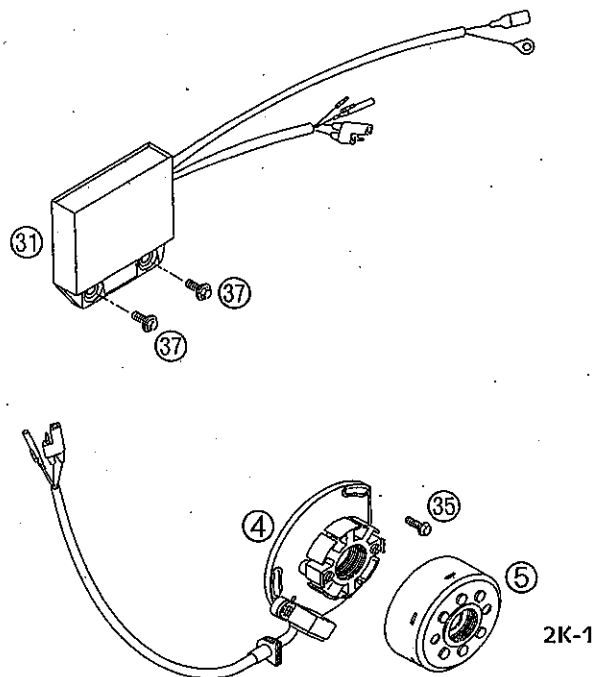


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
✓ 4	503.39.004.000	STATOR KOKUSAN 2K-1 '98	STATOR KOKUSAN 2K-1 '98	1
✓ 5	547.39.005.000	ROTOR KOKUSAN 2K-1/2K-4 '97	FLYWHEEL KOKUSAN 2K-1/2K-4 '97	1
✓ 10	545.31.010.000	KERZENSTECKER LB05EMH NGK	SPARK PLUG CAP LB05EMH NGK	1
✓ 11	543.31.093.410	ZÜNDKERZE NGK BR8ECM	SPARK PLUG NGK BR8ECM	1
✓ 12*	502.31.012.000	DICHTMANSCHETTE FÜR ZÜNDKERZE	SEALING CUP FOR SPARK PLUG	1
✓ 16	503.39.006.000	ZÜNDSP.KOK.IG 3834 125-380 '98	IGNI.COIL KOKU.3834 125-380'98	1
✓ 31*	548.39.031.000	ELEKTRONIKBOX 250 SX 03	CDI-BOX 250 SX 03	1
✓ 35	0015 050163	SK.BUNDSCHRAUBE M 5X16 SW=8	HH COLLAR SCREW M 5X16 WS=8	3
✓ 36	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8	2
37*	0014 060103	SK.BUNDSCHRAUBE M6X10 SW=8	HH COLLAR SCREW M6X10 WS=8	2

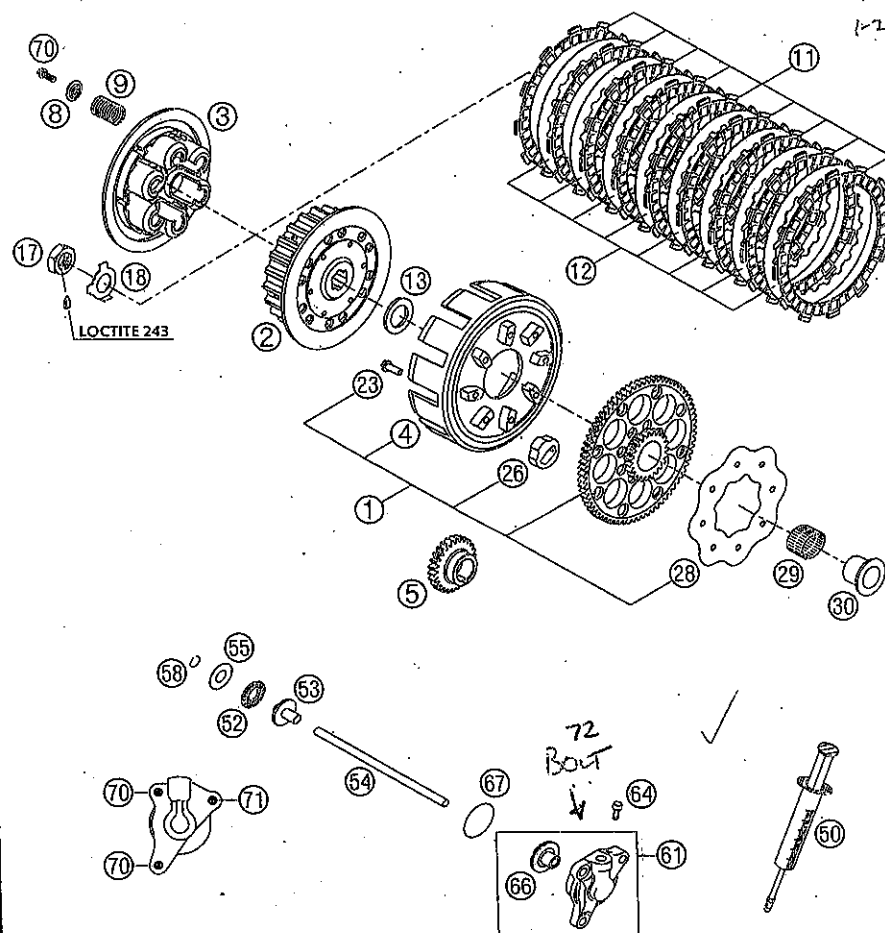


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1-2	1* 548.32.001.072	KUPPLUNGSKORB 72-Z KPL. 03	OUTER CLUTCH HUB 72-T.CPL. 03	1
2-3	2* 548.32.002.000	MITNEHMER 546/548 2003	INNER CLUTCH HUB 546/548 2003	1
	✓ 3 546.32.003.000	DRUCKKAPPE 250-380 '98	PRESSURE CAP 250-380 '98	1
1-1	4* 548.32.001.000	KUPPLUNGSKORB LOSE 2003	OUTER CLUTCH HUB LOOSE 2003	1
1-2	✓ 5* 548.32.000.026	PRIMÄRZAHNRAD 26Z 2003	PRIMARY GEAR 26T 2003	1
	✓ 8 581.32.081.000	FEDERTELLER 6,2 X 20 X 3,2	SPRING RETAINER 6,2 X 20 X 3,2	6
	✓ 9 546.32.080.000	KUPPLUNGSFEDER 2,5X43 8,5W	CLUTCH SPRING 2,5X43 8,5W	6
	✓ 11 546.32.011.300	BELAGLAMELLE 2,7 MM '96	LINING DISK 2,7 MM '96	9
	✓ 12 546.32.012.000	STAHLAMELLE 1,2 MM	STEEL DISK 1,2 MM	8
	✓ 13 575.32.013.000	STÜTZSCHEIBE 22,2X35X3 GEHÄRT.	SUPPORTWASHER 22,2X35X3 HARDE.	1
	✓ 17 0936 181505	SK.MUTTER DIN0936-M18X1,5 RE.	HEXAGON NUT DIN0936-M18X1,5 R.	1
	✓ 18 565.32.018.000	SICHERUNGSBLECH	LOCK WASHER	1
	✓ 23 0733 060150	KUPPLUNGSNIET DIN7338- 6X15	CLUTCH RIVET DIN7338- 6X15	8
	✓ 26 581.32.026.000	DÄMPFERELEMENT	DAMPING ELEMENT	8
	✓ 28 581.32.028.000	HALTEBLECH	RETAINING PLATE	1
	✓ 29 565.32.095.000	NADELKRANZ K 26X30X22 ZW.KSE	NEEDLE BEARING K26X30X22ZW.KSE	1
	✓ 30 503.32.070.000	INNENRING MIT BUND	INNER RING WITH COLLAR	1
	✓ 50 503.29.050.000	ENTLÜFT.SPRITZE HYDR. KUPPLUNG	VENT INJEKTION HYDR. CLUTCH	1
	✓ 52 546.37.097.200	AXIALLAGER AXK 1226	AXIAL NEEDLE BEARING AXK 1226	1
	✓ 53 503.32.054.051	DRUCKPILZ 125-380 '98	PRESSURE PIECE 125-380 '98	1
	54* 548.32.054.000	DRUCKSTANGE 250 2003	PUSH ROD 250 2003	1
	✓ 55 546.37.098.200	AXIALSCHEIBE AS1226 12X26X1	AXIAL WASHER AS1226 12X26X1	1
	✓ 58 0993 012000	SPRENGRING DIN7993-RW12	CIRCLIP DIN7993-RW12	1
	✓ 61 547.32.061.044	NEHMERZYLINDER KPL. 250-380'99	CYLINDER CPL. 250-380 '99	1
	✓ 64 547.32.064.000	ENTLÜFTUNGSSCHR. MIT KAPPE	BLEEDER SCREW WITH CAP	1
	✓ 66 546.32.066.000	KOLBEN MIT O-RING 250-380'2000	PISTON W. O-RING 250-380 '2000	1
	✓ 67 0770 300015	O-RING 30,00X1,50 NBR 70	O-RING 30,00X1,50 NBR 70	1
	✓ 70 0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8	8
	✓ 71* 0015 060303	SK.BUNDSCHRAUBE M 6X30 SW=8	HH COLLAR SCREW M 6X30 WS=8	1
72	503 32 062 000			

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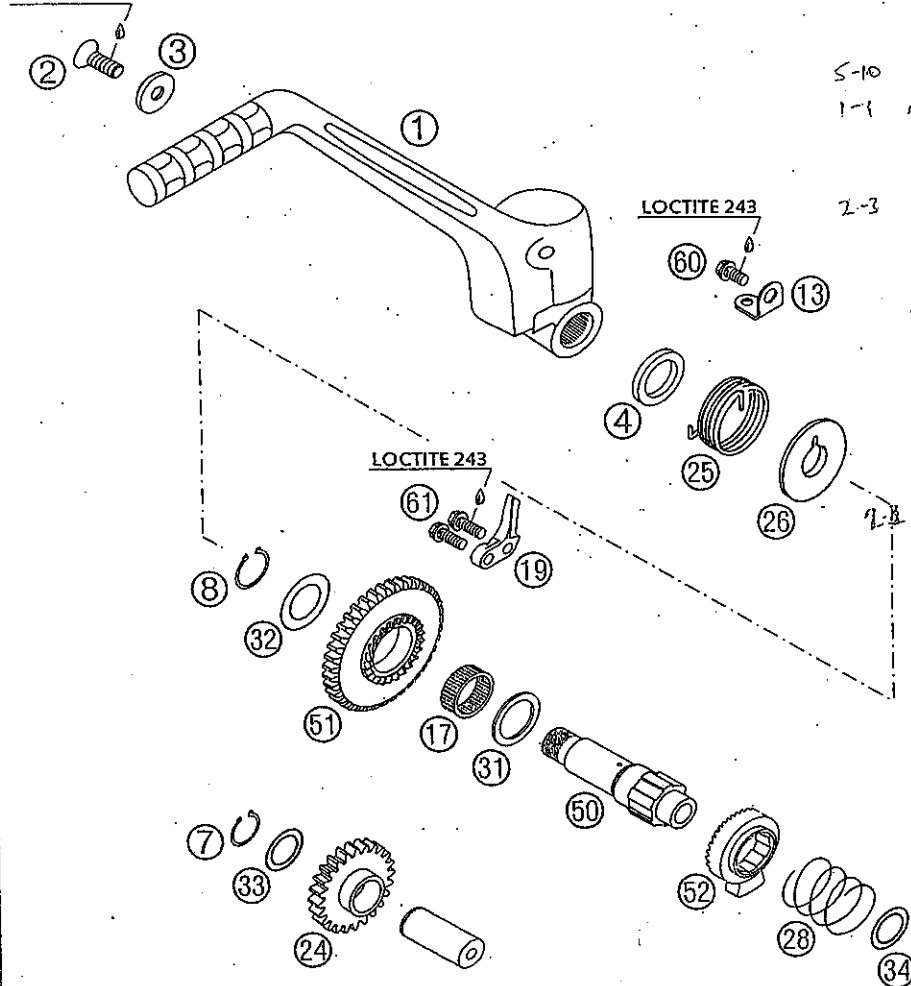


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
✓1*	548.33.070.044	KICKSTARTER KPL. 250 '03	KICKSTARTER CPL. 250 '03	1
✓2	546.10.052.000	KETTENRADSCHR. M8X20 ISK SW=6	SPROCKET SCREW-AH M8X20 WS=6	1
✓3	546.33.037.000	FASONSCHIBE 8 MM VERZINKT	WASHER 8MM GALVANIZED	1
✓4	0760 193070	WELLENDICHTRING 19X30X7 B	SHAFT SEAL RING 19X30X7B	1
✓7	0471 170010	SICHERUNGSRING DIN0471-17X1	CIRCLIP DIN0471-17X1	1
5-10	✓8*	0471 190120	SICHERUNGSRING DIN0471-19X1,2	1
1-1	✓13	546.33.074.000	FEDERLASCH	1
	✓17*	0405 222610	NADELKRANZ K 22X26X10 A	1
	✓19*	590.33.069.000	ANSCHLAGSTÜCK	1
2-3	✓24*	548.33.024.000	STARTERZWISCHENRAD 2003	1
	✓25	546.33.025.000	KICKSTARTERFEDER	1
	✓26	546.33.026.000	MITNEHMERNABE	1
	✓28*	580.33.028.000	SPERRADFEDER 1,2 MM	1
	✓31*	580.33.031.000	ANLAUFSCHIBE 22,2 X 30 X 1,5	1
	✓32*	590.33.080.000	SCHEIBE 20X32X1	1
	✓33	546.33.090.000	ANLAUFSCHIBE 17,2X25X1	1
	✓34	0988 172405	PASSCHIBE DIN0988-17X24X0,5	1
	✓50*	590.33.050.000	KICKSTARTERWELLE RACING 2000	1
	✓51*	548.33.051.034	KICKSTARTERRAD 34-Z 03	1
	✓52*	590.33.052.000	SPERRAD	1
	✓60*	0015 060103	SK.BUNDSCHRAUBE M 6X10 SW=8	1
	✓61*	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	2

ACHTUNG!
 Bei Bestellung von Getriebeladern, Markierung beachten.

CAUTION!
 When you order transmission gears, check marking.

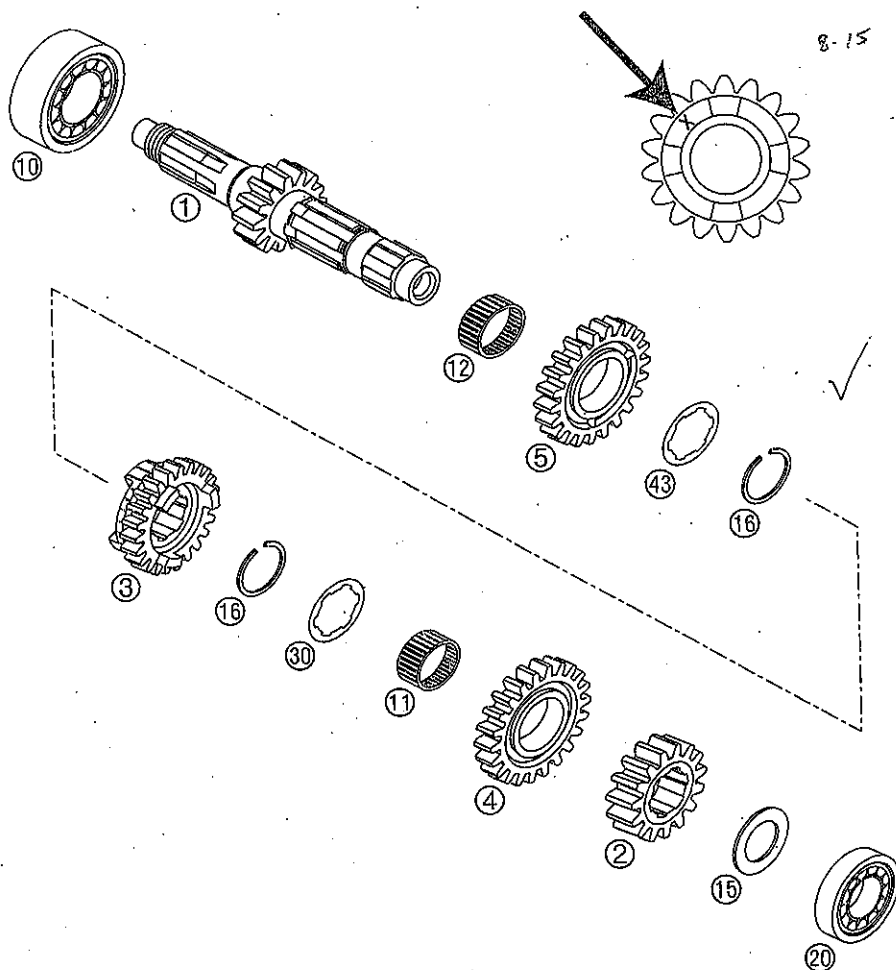


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1-2	✓ 1* 548.33.001.000	ANTRIEBSWELLE 14-Z „1514“ 03	MAIN SHAFT 14-T „1514“ 03	1
2-4	✓ 2* 548.33.002.100	FESTRAD 2.G 16-Z „2516“	SOLID GEAR 2ND G. 16-T „2516“	1
2-4	✓ 3* 548.33.003.000	SCHIEBERAD 3.G 18-Z „3518“	SLIDING GEAR 3RD G. 18-T „3518“	1
2-4	✓ 4* 548.33.004.000	LOSRAD 4.G 21-Z „4521“	IDLER GEAR 4TH G. 21-T „4521“	1
2-4	✓ 5* 548.33.005.000	LOSRAD 5.G 22-Z „5522“	IDLER GEAR 5TH G. 22-T „5522“	1
	✓ 10* 0625 062054	RILLENKUGELLAGER 6205 C3 NTN	BALL BEARING 6205 C3 NTN	1
	✓ 11 565.33.099.000	NADELKRAUZ K22X26X13 GETEILT	NEEDLE BEAR. K22X26X13 DIVIDED	1
8-15	✓ 12* 0405 242812	NADELKRAUZ K24X28X11,9 GETEILT	NEEDLE BEAR. K24X28X11,9 <u>DIV.</u>	1
	✓ 15 546.33.015.000	ANLAUFSCHIEBE 20,2X33X1,5	STOP DISK 20,2X33X1,5	1
	✓ 16 546.33.096.000	AXIALSICHERUNG 25X1,64	AXIAL-CIRCLIP 25X1,64	2
	✓ 20* 0625 160040	RILLENKUGELLAGER TM 16004 C3	GROOVED BALL BEAR. TM 16004 C3	1
	✓ 30* 590.33.030.000	ANLAUFSCHIEBE 25,2X32X1,5	STOP DISC 25,2X32X1,5	1
	✓ 43* 503.33.043.000	ANLAUFSCHIEBE 25,2X32X1	STOP DISC 25,2X32X1	1

ACHTUNG!
 Bei Bestellung von Getrieberädern: Markierung beachten
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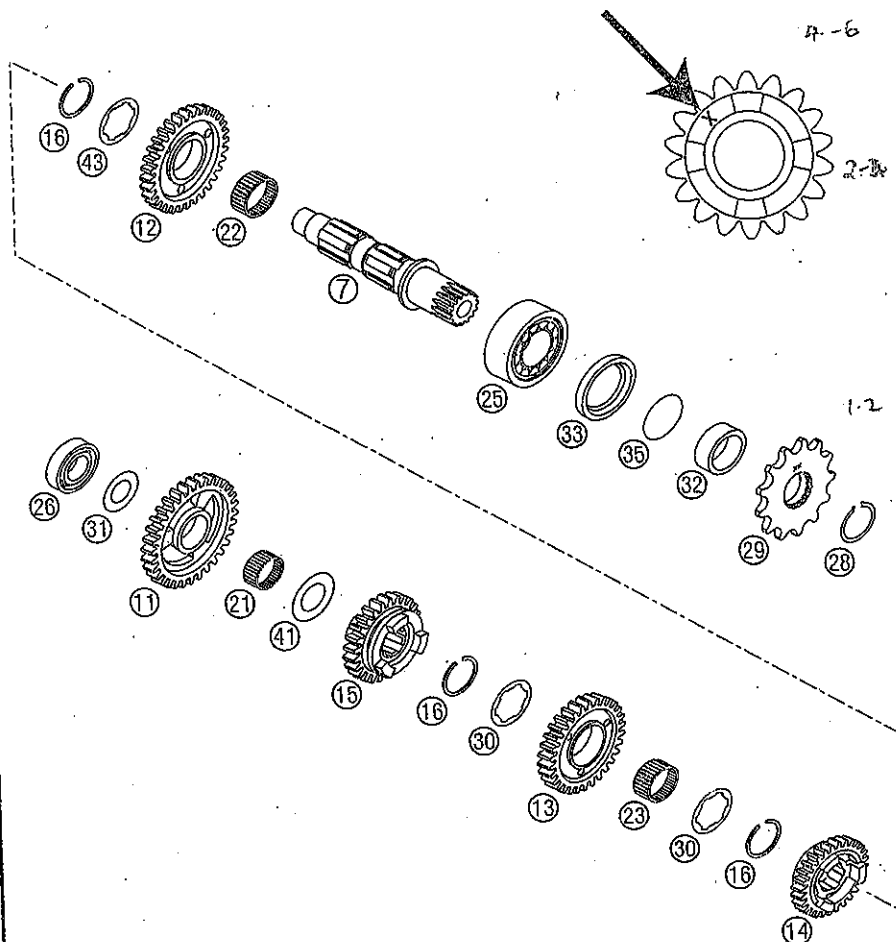


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1-2 ✓ 7*	548.33.007.000	ABTRIEBSWELLE 2003	COUNTERSHAFT 2003	1
1-2 ✓ 11*	548.33.011.000	LOSRAD 1.G 28-Z „1S28“	IDLER GEAR 1ST G. 28-T „1S28“	1
2-4 ✓ 12*	548.33.012.100	LOSRAD 2.G 26-Z „2S26“	IDLER GEAR 2ND G. 26-T „2S26“	1
2-4 ✓ 13*	548.33.013.000	LOSRAD 3.G 24-Z „3S24“	IDLER GEAR 3RD G. 24-T „3S24“	1
2-4 ✓ 14*	548.33.014.000	SCHIEBERAD 4.G 24-Z „4S24“	SLIDING GEAR 4TH G.24-T „4S24“	1
2-4 ✓ 15*	548.33.015.000	SCHIEBERAD 5.G 21-Z „5S21“	SLIDING GEAR 5TH G.21-T „5S21“	1
✓ 16*	546.33.096.000	AXIALSICHERUNG 25X1,64	AXIAL-CIRCLIP 25X1,64	3
4-6 ✓ 21*	0405 202413	NADELKRANZ K20X24X13	NEEDLE BEAR. K20X24X13	1
✓ 22*	0405 242812	NADELKRANZ K24X28X11,9 GETEILT	NEEDLE BEAR. K24X28X11,9 DIV.	1
✓ 23	565.33.099.000	NADELKRANZ K22X26X13 GETEILT	NEEDLE BEAR. K22X26X13 DIVIDED	1
✓ 25	0625 613742	RILLENKUGELLAGER 613742 C4	BALL BEARING 613742 C4	1
2-4 ✓ 26*	0625 062035	RILLENKUGELL. 6203 C3 NTN	BALL BEARING 6203 C3 NTN	1
✓ 28	520.33.096.000	SICH.RING DIN0471-25X1,64SD	LOCK RING DIN0471-25X1,64SD	1
✓ 29	500.33.029.013	KETTENRAD 13-Z	SPROCKET 13-T	X
✓ 29	500.33.029.014	KETTENRAD 14-Z	SPROCKET 14-T	1
✓ 29	500.33.029.015	KETTENRAD 15-Z	SPROCKET 15-T	X
✓ 30	590.33.030.000	ANLAUFSCHIEBE 25,2X32X1,5	STOP DISC 25,2X32X1,5	2
✓ 31*	560.33.030.000	ANLAUFSCHIEBE 17,2X30X1	STOP DISC 17,2X30X1	1
1-2 ✓ 32*	548.33.032.011	DISTANZHÜLSE ABTRIEB 2003	SPACER SLEEVE DRIVE END 2003	1
✓ 33	0760 324565	WELLENDICHTRING 32X45X6,5 BTSL	SHAFT SEAL RING 32X45X6,5 BTSL	1
✓ 35	0770 250020	O-RING 25,00X2,00 NBR 70	O-RING 25,00X2,00 NBR 70	1
✓ 41*	590.33.080.000	SCHEIBE 20X32X1	SHIM 20X32X1	1
✓ 43*	503.33.043.000	ANLAUFSCHIEBE 25,2X32X1	STOP DISC 25,2X32X1	1

* = NEUTEIL / NEW PART X = NACH BEDARF / AS REQUIRED

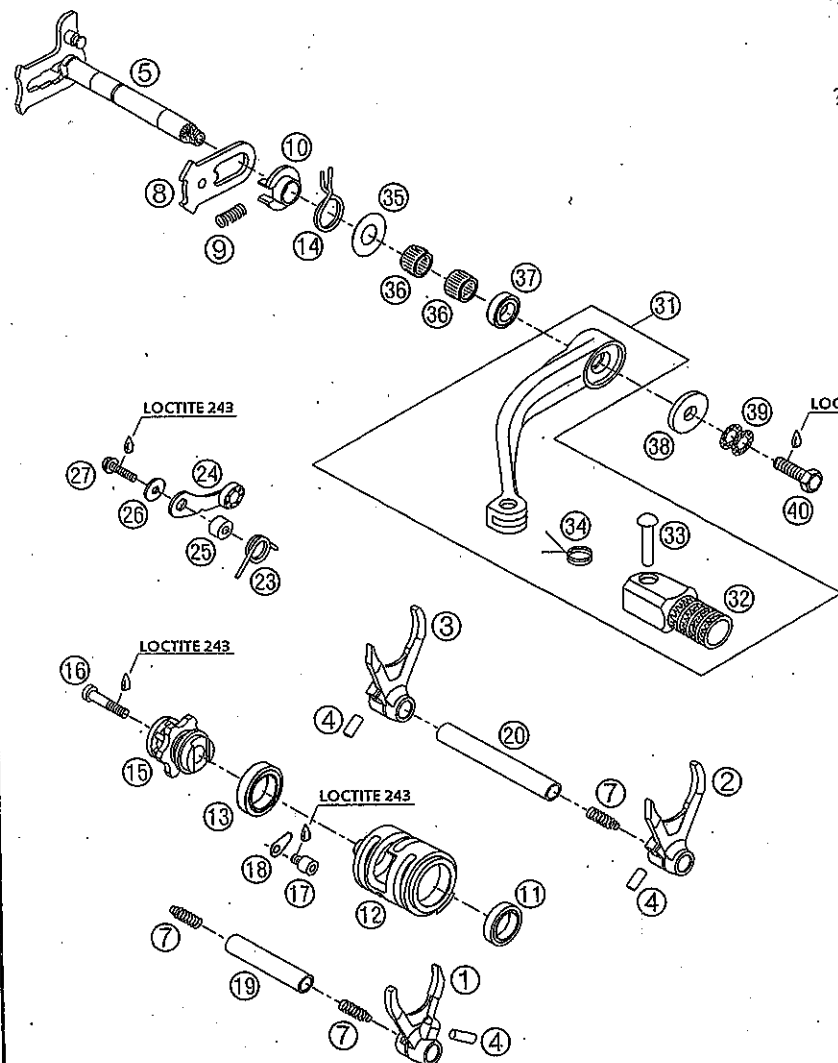


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
2-5	1*	548.34.001.000	SCHALTGABEL 4./5. GANG 03	SHIFTING FORK 4TH/5TH GEAR 03 1
3-5	2*	548.34.002.000	SCHALTGABEL 2. GANG 03	SHIFTING FORK 2ND GEAR 03 1
3-5	3*	548.34.003.000	SCHALTGABEL 1./3. GANG 03	SHIFTING FORK 1ST/3RD GEAR 03 1
✓ 4*		0402 061480	NADELROLLE DIN5402 NRB 6X14,8	NEEDLE ROLLER DIN5402 6X14,8 3
3-5	5*	548.34.005.000	SCHALTWELLE 03	SHIFTING SHAFT 03 1
✓ 7		580.38.023.200	DRUCKFEDER 0,9MM	PRESSURE SPRING 0,9MM 3
✓ 8*		546.34.008.044	GLEITBLECH KPL.	SLIDING PLATE CPL. 1
✓ 9		565.34.013.100	SPANNFEDER 0,8MM	SPANNER SPRING 0,8MM 1
1-1	10	546.34.020.000	FEDERFÜHRUNG	SPRING GUIDE 1
2-3	11*	0625 069034	RILLENKUGELLAGER 6903 C4	BALL BEARING 6903 C4 1
2-3	12*	548.34.012.000	SCHALTWALZE 03	SHIFT ROLLER 03 1
2-3	13*	0625 068050	RILL.KUGELL. 6805 C4 NTN JAPAN	BALL BEARING 6805 C4 NTN JAPAN 1
3-5	14*	548.34.014.000	RÜCKHOLFEDER 03	RETURN SPRING 03 1
2-3	15*	548.34.015.000	SCHALTARRETIERUNG 2003	SHIFT LOCATING DRUM 2003 1
✓ 16*		0984 060302	ISK.SCHRAUBE DIN6912 M 6X30	AH SCREW DIN6912 M 6X30 1
2-4	17	0912 060083	ISK.SCHRAUBE DIN 912 M6X8	AH SCREW DIN0912-M 6X 8 1
1-1	18	546.34.049.000	HALTEBLECH	RETAINING PLATE 1
1-2	19*	548.34.019.000	SCHALTSCHIENE ANTR. 250 03	SHIFT. RAIL MAIN SHAFT 250 03 1
1-2	20*	548.34.020.000	SCHALTSCHIENE ABTR. 250 03	SHIFT. RAIL C. SHAFT 250 03 1
1-1	23*	548.34.023.000	ARRETIERHEBELFEDER 03	LOCKING LEVER SPRING 03 1
✓ 24*		503.34.024.044	ARRETIERHEBEL KPL. 125/200 98	LOCATING LEVER CPL. 125/200'98 1
✓ 25		546.34.052.300	HÜLSE FÜR ARRETIERHEBEL	SLEEVE FOR LOCKING LEVER 1
✓ 26		0349 000050	SCHEIBE DIN7349-5X15X2	WASHER DIN7349-5X15X2 1
✓ 27		0015 050203	SK.BUNDSCHRAUBE M 5X20 WS=8	HH COLLAR SCREW M 5X20 WS=8 1
✓ 31*		546.34.031.044	SCHALTHEBEL KPL. 2-TAKT	SHIFT LEVER CPL. 2-STROKE 1
✓ 32		546.34.131.000	AUFTRITT FÜR SCHALTHEBEL 250	STEP PLATE FOR SHIFT LEVER 250 1
✓ 33		546.34.031.050	BOLZEN 6X25 FÜR SCHALTHEBEL	BOLT 6X25 FOR SHIFT LEVER 1
✓ 34		546.34.032.100	SCHALTHEBELFEDER 250	SHIFTING LEVER SPRING 250 1
✓ 35		546.34.050.000	ANLAUFSCHLEIBE 14X30X1	STOP DISK 14X30X1 1
✓ 36		546.32.095.000	NADELHÜLSE HK 1412 14,6X20X12	NEEDLE BEAR.HK 1412 14,6X20X12 2
✓ 37		0760 142460	WELLENDICHTRING 14X24X6 B	SHAFT SEAL RING 14X24X6 B 1
✓ 38		502.32.050.001	STAHLSCHEIBE 6,4X17X3	STEEL WASHER 6,4X17X3 1
✓ 39		502.33.041.000	NORDLOCK SCHEIBEN M 6 (PAAR)	PAIR OF WASHERS M 6 NORDLOCK 1
✓ 40		0933 060165	SK.SCHRAUBE DIN 933 M6X16 10.9	HH SCREW DIN0933-M 6X16 10.9 1

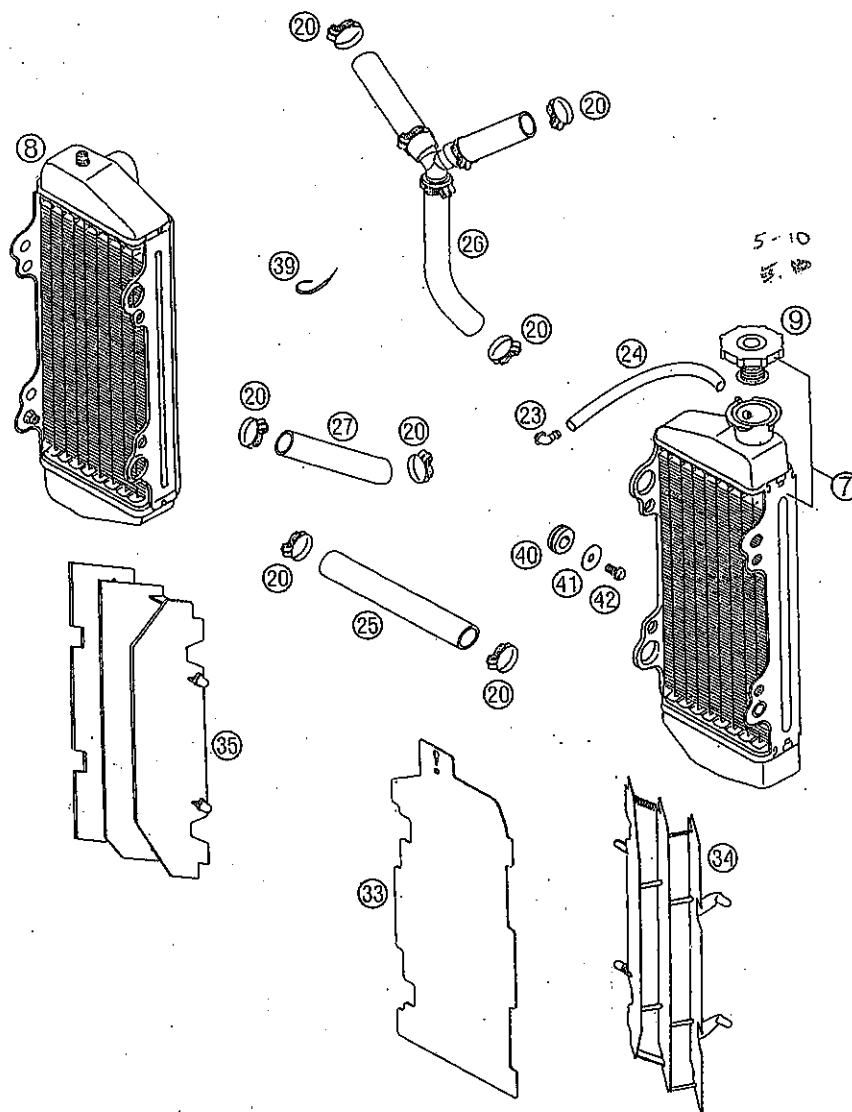


FIG	TEILNR/PARTNR	BEZEICHNUNG,	DESCRIPTION	QTY
✓ 7	503.35.007.000	KÜHLER LINKS NATUR (45286) '98	RADIATOR L/S NATURE (45286)'98	1
✓ 8	503.35.008.000	KÜHLER RECHTS NATUR (45285)'98	RADIATOR R/S NATURE (45285)'98	1
✓ 9*	590.35.009.000	KÜHLERVERSCHLUSS 1,4 BAR 2003	RADIAT.CAP 19,6PSI (1,4BAR) 03	1
✓ 20	100.01.020.000	SCHLAUCHKLEMME GEMI 16-27	HOSE CLAMP GEMI 16-27	7
✓ 23	503.03.089.000	WINKELSTÜCK '97	ANGEL PIECE '97	1
✓ 24	550.07.016.001	SCHLAUCH 7X10 PER METER	PVC-HOSE 7X10 PER METRE	0,14
✓ 25	565.35.025.001	KÜHLERSCHLAUCH 18X25 PER MET.	RADIATOR HOSE 18X25 PER METRE	0,175
		KÜHLER - KÜHLER	RADIATOR - RADIATOR	
✓ 26*	548.35.026.000	KÜHLERSCHLAUCH MIT Y-STÜCK 03	RADIATOR HOSE INCL. Y-PART 03	1
✓ 27*	548.35.027.000	KÜHLERSCHLAUCH 18X25X130 MM 03	RADIATOR HOSE 18X25X130 MM 03	1
		WASSERPUMPE - KÜHLER	WATER PUMP - RADIATOR	
33	503.35.033.000	ABDECKUNG F.KÜHLER LI. SCHWARZ FÜR WINTERBETRIEB	COVER FOR RADIATOR L/S BLACK FOR WINTER OPERATION	X
✓ 34	546.35.034.200	KÜHLERSCHUTZ LINKS FARBL0S '95	RADIATOR PROTECT.L/S COUL. '95	1
✓ 35	546.35.134.200	KÜHLERSCHUTZ RECHTS FARBL0S'95	RADIATOR PROTECT.R/S COUL. '95	1
39	440.11.076.200	KABELBAND 200/3,6MM SCHWARZ	CABLE TIE 200/3,6MM BLACK	X
✓ 40	410.01.052.000	KABELTÜLLE D=12MM	RUBBER SLEEVE D=12MM	4
✓ 41	0021 060003	SCHEIBE DIN 9021 A 6,4	WASHER DIN9021-A 6,4	4
✓ 42	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW=8	HH COLLAR SCREW M 6X12 WS=8	4

MOTOTECH
MOTORCYCLE TECHNOLOGY

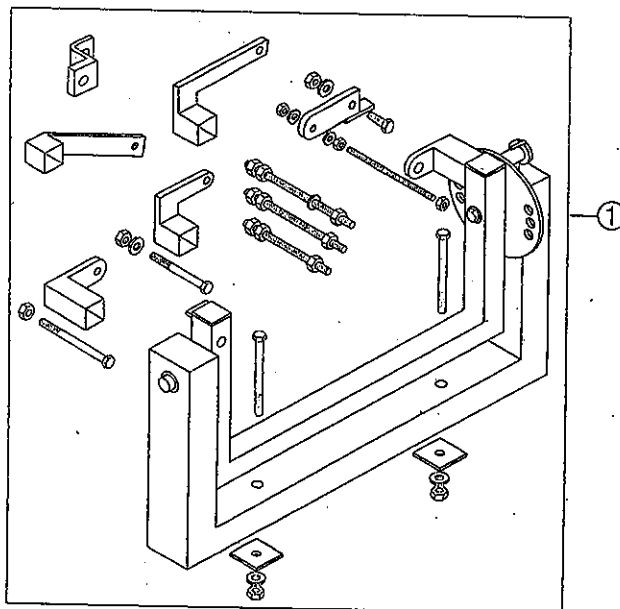
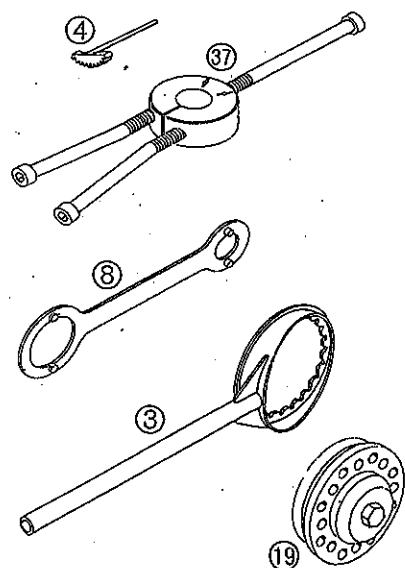


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	560.12.001.000	UNIVERSALMONTAGEBOCK '96	UNIVERSAL MOUNTING RACK '96	1
3	546.29.003.000	KUPPLUNGSHALTER 250'90	CLUTCH HOLDER 250 '90	1
4	560.12.004.000	ZAHNRADSEGMENT	GEAR WHEEL SEGMENT	1
5	546.29.009.044	MAGNETABZIEHER M 27X1 KOKUSAN	MAGNETIC PULLER M 27X1 KOKUSAN	1
7	510.12.011.000	SEEGERINGZANGE VERKEHRT	SPECIAL CIRCLIP PLIER	1
8	546.29.012.100	HALTESCHLÜSS. ROTOR 2K-1/2/3/4	HOLD. SPANNER ROTOR 2K-1/2/3/4	1
9	510.12.014.000	GRADSCHIEBE	TIMING DEGREE DISC	1
10	510.12.016.000	SCHUTZKAPPE F. KURBELWELLE M12	PROTECTION CAP CRANKSHAFT M12	1
13	501.12.013.000	MESSUHR 0-10MM	DIAL GAUGE 0-10MM	1
14	501.12.030.000	MESSUHRHALTER	DIAL GAUGE SUPPORT	1
15	584.29.059.000	LOCTITE 648 GRÜN 24ML	LOCTITE 648 GREEN 24ML	1
16	6 899 785	LOCTITE 243 BLAU 6CCM	LOCTITE 243 BLUE 6CCM	1
19	546.29.027.000	NIETWERKZEUG FÜR KUPPLUNG	RIVETTING TOOL FOR CLUTCH	1
37*	584.29.037.043	MONTAGEW.F.LAGERINNENR. NJ 207	MOUNTING TOOL F.BEARING NJ 207	1



HOLZGABEL
SELBSTGEFERTIGT
WOODEN FORK PLATE
HOME MADE

